Hitch Installation Instructions

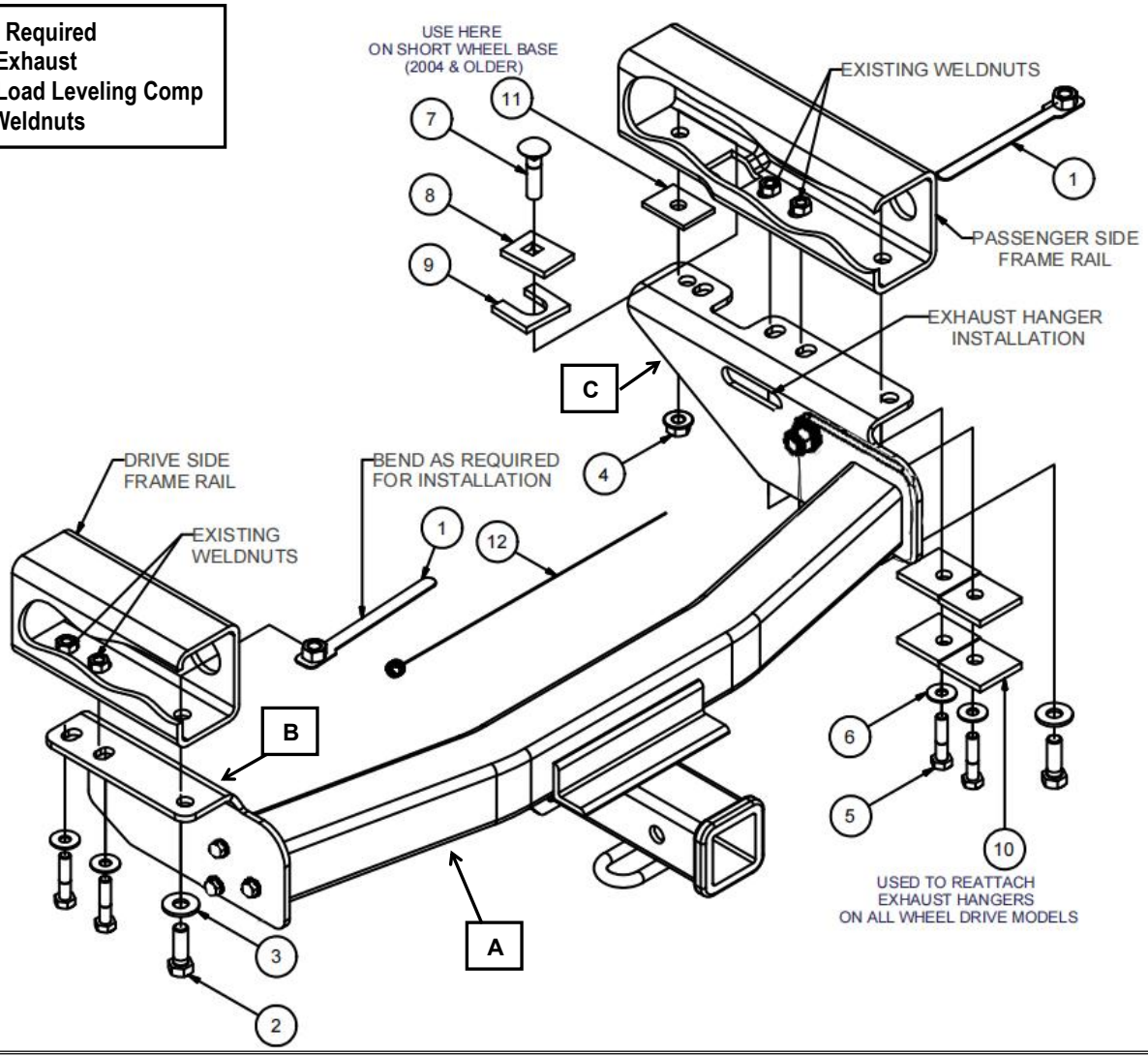
REV.20260901D

Part#	HT-X39021	Application	Buick Terraza All \ Chevrolet Uplander \ Venture All \ Oldsmobile Silhouette All \ Pontiac Trans Sport \ Montana All \ Pontiac Montana Canada Only

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Handle Hex Nut Plates	2	M12X1.75	7#	Carriage Bolt	1	M12X1.75-50
	2#	Hex Bolts	2	M12X1.75-40	8#	Spacer	1	With SQ Hole
	3#	Conical Washers	2	M12	9#	U-Spacer	1	U Shaped
	4#	Hex Flange Nut	1	M12X1.75	10#	Square Spacers	4	With Round Hole
	5#	Hex Bolts	4	M10X1.5-45	11#	Rectangle Spacers	2	With Round Hole
	6#	Conical Washers	4	M10	12#	Fishwire	1	L=762
HW A (For Hitch Assembly)	13#	Hex Bolts	6	M12X1.75-35	15#	Lock Washers	6	M12
	14#	Flat Washers	10	M12	16#	Hex Nuts	4	M12X1.75

Gross Load Capacity When Used As A Weight Carrying Hitch: 4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** Drilling Required**
*** Lower Exhaust**
*** Lower Load Leveling Comp**
*** Clean Weldnuts**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). **Note: Finger tighten only. Do not tighten hardware at this time.**
2	Lower vehicle exhaust by lowering the exhaust hanger on the passenger side.
3	If present, lower load leveling compressor on drivers side, (1) M10 bolt & (2) M6 nuts. (**Note**: If necessary, trim vertical tab on compressor bracket to clear adjacent M10 bolt.)
4	Raise hitch into position. Install M10-1.5 x 45mm bolts into existing weldnuts, both sides.
5	Using rearmost holes in hitch side plate as a template, drill 1/2" holes in vehicle frame rails. **On long wheelbase models**: It will be necessary to drill a 1/2" hole through forwardmost hole on the passenger side plate. **On short wheelbase models**: Forwardmost hole in the passenger side plate will line up with existing slot in vehicle frame rail.
6	On passenger side, Fishwire carriage bolt and spacers through existing slot in frame rail down into forwardmost hole as shown. Secure using spacers and nuts as follows. **Short wheelbase models**: Place (2) spacer blocks between frame rail and hitch. **Long wheelbase models**: Place (2) spacer blocks between hitch and flange nut as shown. There may be some unused spacers after installation is complete.
7	Install handle nut thru square hole in side of vehicle frame rail and install hex bolt and conical washer through rearmost hole as shown. (**Note**: Drilled hole from step 5.)
8	Remove the M10 fasteners installed in Step 4. Reposition the exhaust hanger and load-leveling compressor, then reinstall the M10 fasteners.
9	Torque all M10 hardware to 50 lb-ft. Torque M12 Carriage Bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft.

*****Periodically Check The Receiver Hitch To Ensure That All Fasteners *****
Are Tight & All Structural Components Are Sound.

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