



Hitch Installation Instructions

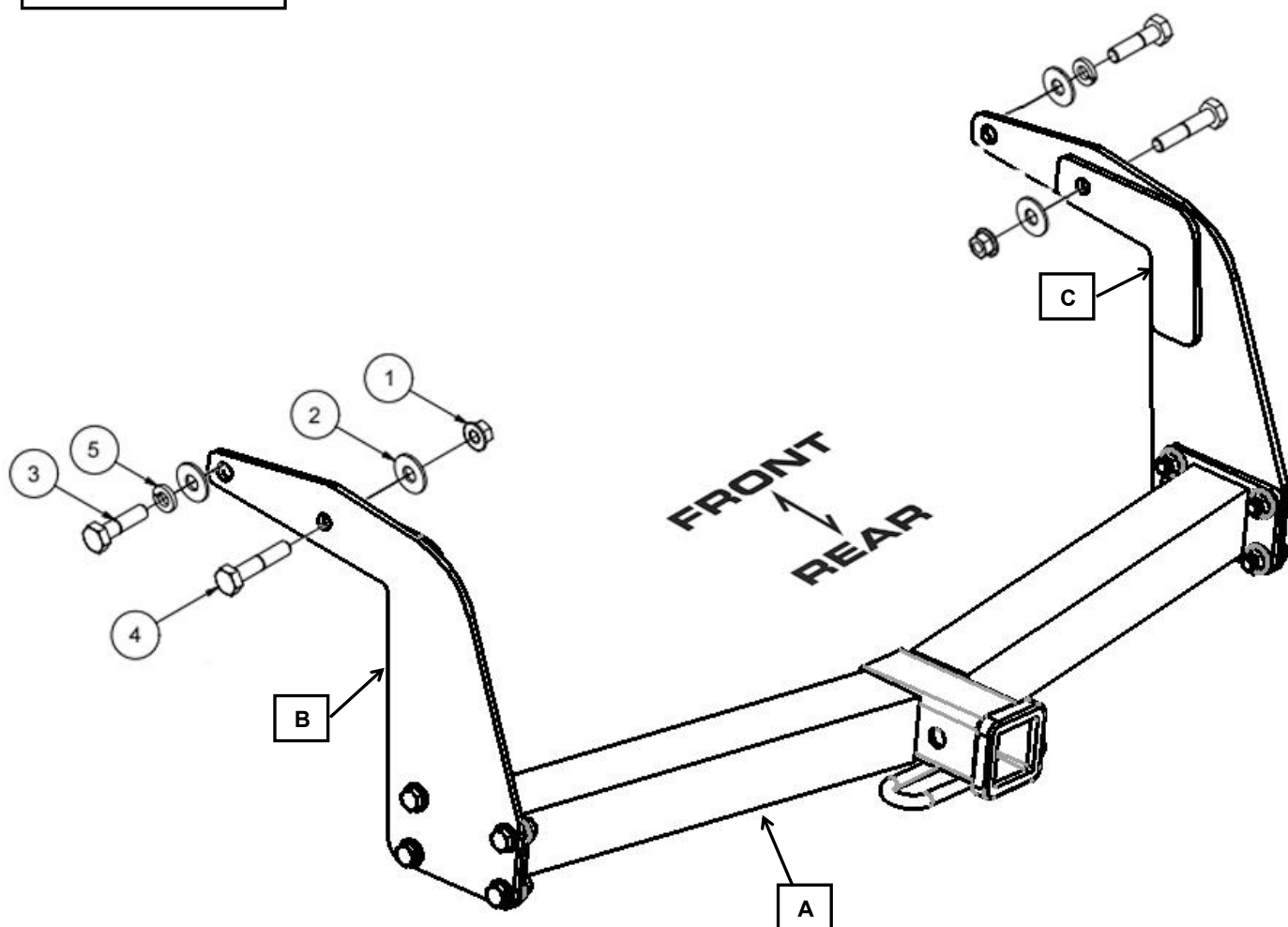
REV.20260801D

Part#	HT-X39771	Application	Toyota 4Runner with 31.5" or Smaller Tires					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Flange Nuts	2	M12X1.75	4#	Hex Bolts	2	M12X1.75-65
	2#	Large Flat Washers	4	M12	5#	Lock Washers	2	M12
	3#	Hex Bolts	2	M12X1.75-50				
HW A (For Hitch Assembly)	6#	Hex Bolts	8	M12X1.75-40	8#	Hex Flange Nuts	8	M12X1.75
	7#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
Gross Load Capacity When Used As A Distribution Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

* No Drilling Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-40mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only.Do not tighten hardware at this time.		
2	For ease of installation remove the spare tire from the carrier.		
3	Position the driver's side mounting plate in the open portion of the frame rail. The weld nut should be toward the center of the vehicle. (For ease of installation, tilt the mounting plate at 45 degrees when positioning in frame.)		
4	Hold the mounting plate in place and install an M12 hex bolt with lock and large flat washer from the outside of the frame to the weld nut on the mounting plate.		
5	Repeat steps one and two for the passenger side mounting plate.		
6	Before tightening the frame bolts raise the cross member to the mounting plates and install the hardware as shown.		
7	Torque the M12 hardware to 86 ft-lbs.		
8	Return the spare tire to its proper location.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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