



Hitch Installation Instructions

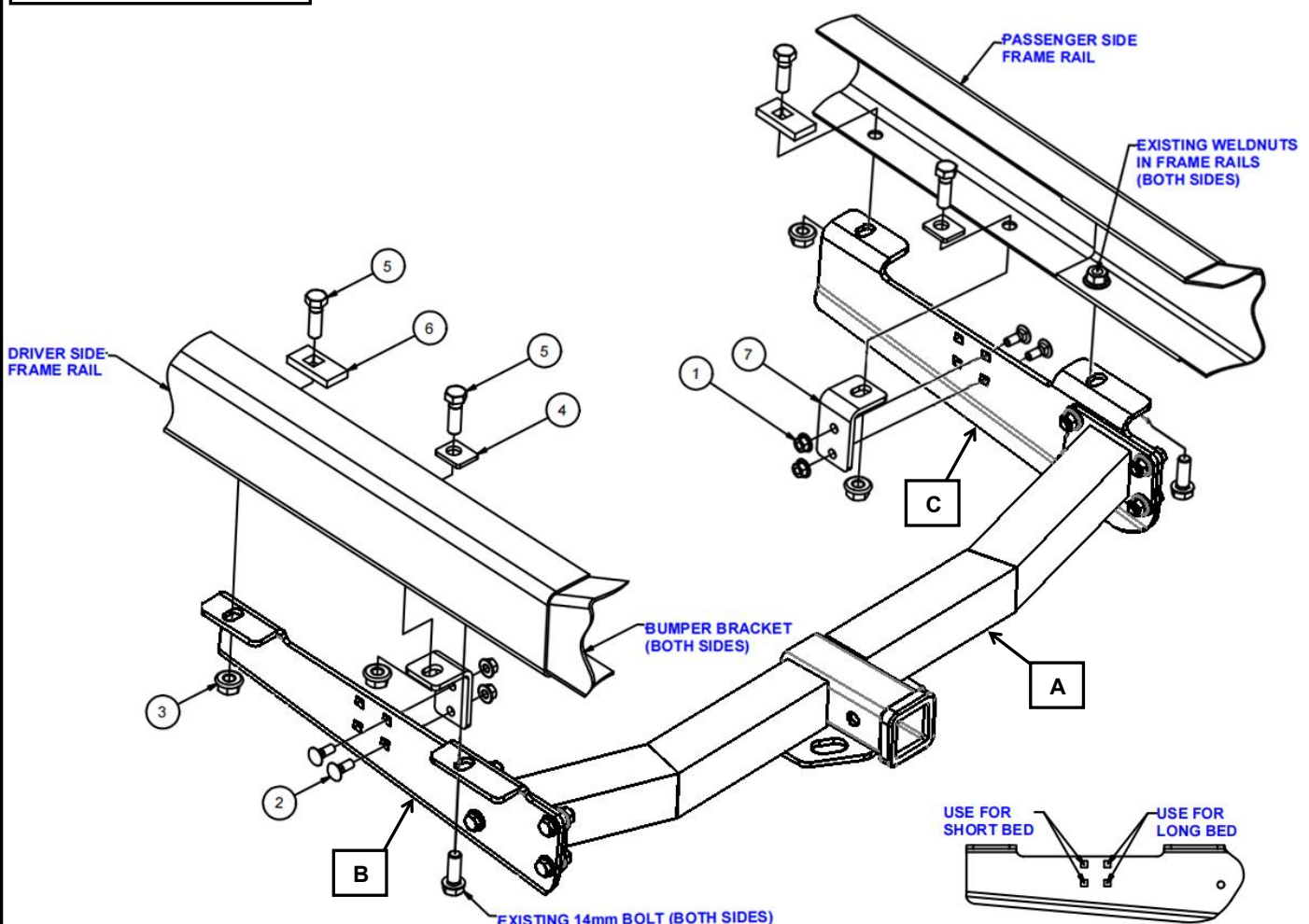
REV.20260601D

Part#	HT-X39258	Application	Chevrolet Silverado / GMC Sierra 2500 HD\2500 HD Classic\3500\ 3500 Classic\ 3500 HD (Excluding factory receiver, Tommy Gate lift or cab & chassis)
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Flange Nuts	4	M10X1.5	5#	Hex Bolts	4	M14X2-50
	2#	Carriage Bolts	4	M10X1.5-35	6#	Spacers	2	With SQ Hole
	3#	Hex Flange Nuts	4	M14X2	7#	Mounting Strap	2	L-Shaped
	4#	Spacers	2	With Round Hole				
HW A (For Hitch Assembly)	8#	Hex Bolts	8	M12X1.75-35	10#	Hex Flange Nuts	8	M12X1.75
	9#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Remove (2) 14mm Bolts



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Remove the 14mm bolts that are located in the rear most bottom section of each frame rail. Save bolts for Step 3.		
3	Raise hitch into position aligning the open holes in each frame rail where the 14mm bolts were previously removed. Loosely secure hitch in place using 14mm bolts removed in Step 2.		
4	Refer diagram above for bed configurations to determine mounting strap location. Place mounting straps against the inside surface of each hitch side plate in line with the corresponding set of holes in the side plates. Loosely install carriage bolts and hex flange nuts to secure mounting straps to side plates.		
5	Secure the installed mounting straps to the bottom of the frame rail through existing holes as shown.		
6	Install remaining M14 fasteners through existing holes in frame rail.		
7	Torque M10 carriage bolts to 34 lb-ft and other M10 fasteners to 50 lb-ft. Torque all M14 fasteners to 140 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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