



Hitch Installation Instructions

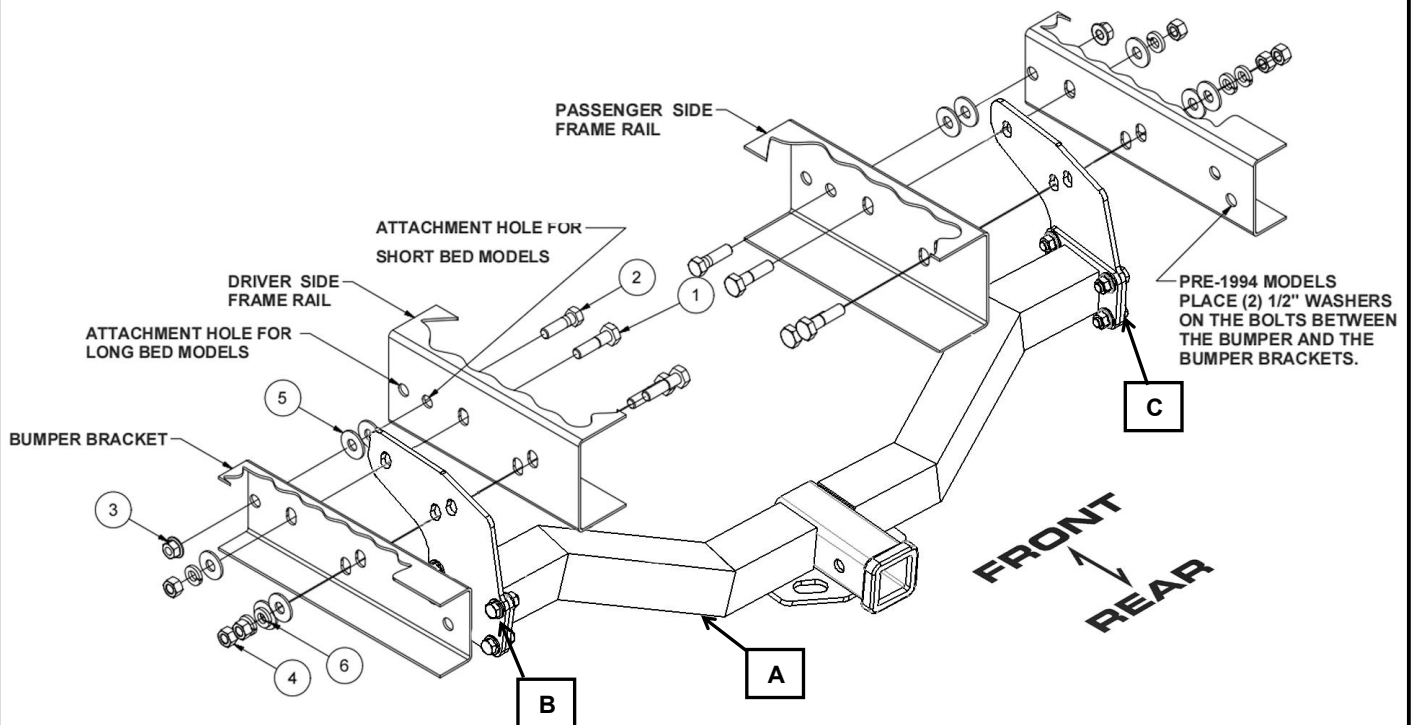
REV.20260501D

Part#	HT-X38985	Application	Chevrolet S10 All \ GMC S15 All \ GMC Sonoma All
-------	-----------	-------------	--

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	6	M12X1.75-50	4#	Hex Nuts	6	M12X1.75
	2#	Hex Bolts	2	M12X1.75-45	5#	Large Flat Washers	10	M12
	3#	Hex Flange Nuts	2	M12X1.75	6#	Lock Washers	6	M12
HW A (For Hitch Assembly)	7#	Hex Bolts	8	M12X1.75-35	9#	Hex Flange Nuts	8	M12X1.75
	8#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

- * No Drilling Required
- * Lower Spare Tire



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X38985	Application	Chevrolet S10 All \ GMC S15 All \ GMC Sonoma All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
SPORTSIDE BED MODELS			
NOTE: Some spare tires may need to be lowered or repositioned slightly for hitch installation			
1	Remove bumper bracket bolts and return them to the vehicle owner.		
2	Position hitch on frame and install fasteners as shown above.		
STEP BUMPER MODELS			
1	Remove bumper, leaving brackets attached to frame. Disconnect bumper wiring before removing bumper. 1998-Present models, remove plastic step tread from the top of the bumper. The bumper is attached to each bumper bracket by (4) vertical bolts.		
2	Remove bumper bracket from frame, remove bumper wiring guides from bumper brackets. Note: steps 3 & 4 required for early model vehicles using a cradle storage system for spare tire.		
3	Mark spare tire carrier 1/8" inboard of outboard edge of frame		
4	Lower spare tire and cut off carrier along marked line.		
5	Position receiver on frame and loosely reinstall bumper brackets using (3) M12 bolts and fasteners per side. Receiver brackets are sandwiched between bumper brackets and frame.		
6	Pre-1994 models, reinstall bumper on bumper brackets with original bolts, using (2) M12 washers at each bolt location as spacers between brackets and bumper. 1994-Present models, reinstall bumper on bumper brackets with original bolts. Slots in bumper bracket allow for adjustment.		
7	Raise spare tire back to position and secure. Reconnect bumper wiring.		
8	Torque all M12 fasteners to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!