



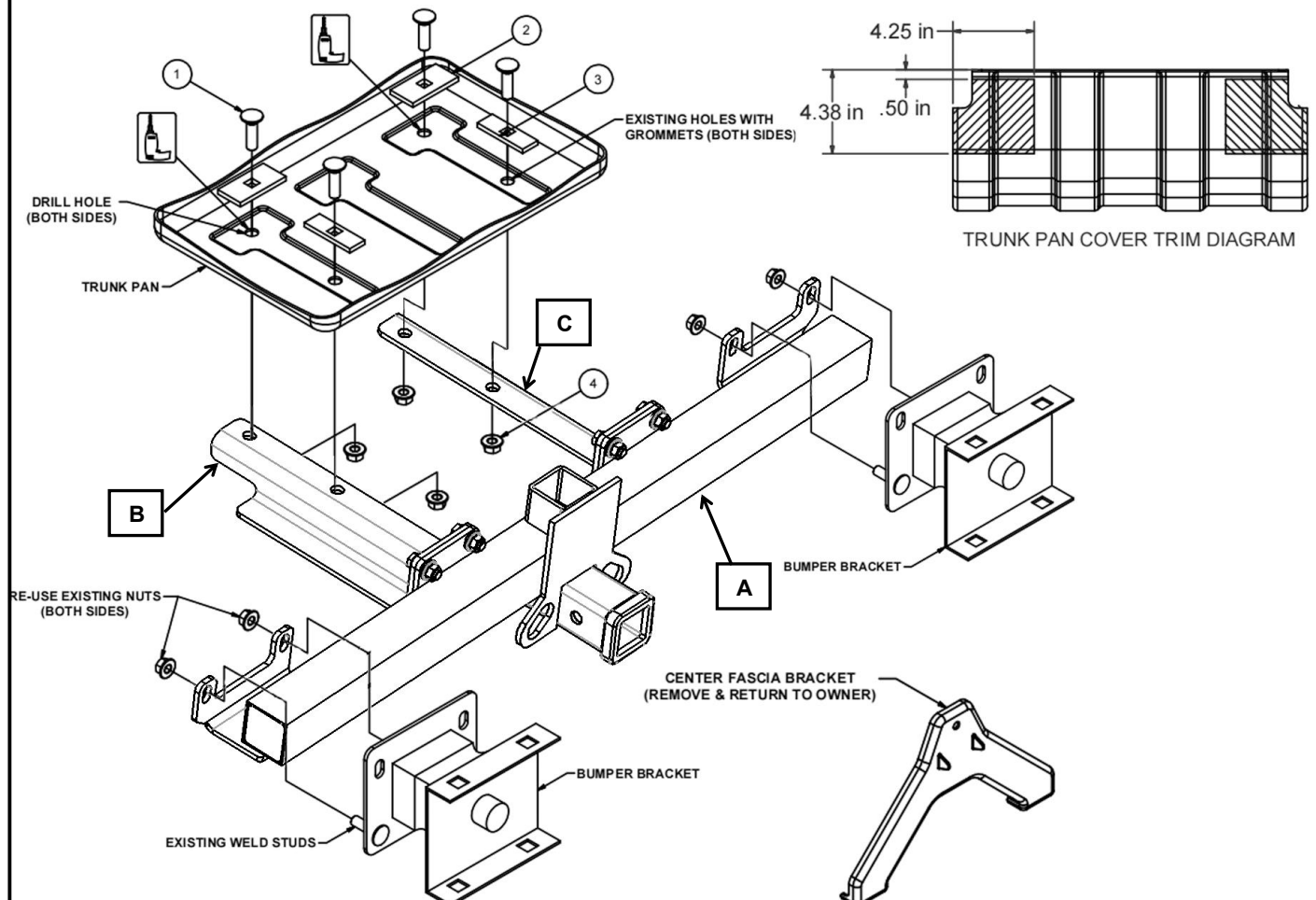
Hitch Installation Instructions

REV.20260701D

Part#	HT-X38275	Application	Mercedes-Benz ML320 / ML500 / ML550 Excluding air ride suspension / Mercedes-Benz ML350 Excluding BlueTec or air ride suspension					
Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Carriage Bolts	4	M12X1.75-45	3#	S-Spacers	2	With SQ Hole
	2#	L-Spacers	2	With SQ Hole	4#	Hex Flange Nuts	4	M12X1.75
HW A (For Hitch Assembly)	5#	Hex Bolts	8	M12X1.75-35	7#	Hex Flange Nuts	8	M12X1.75
	6#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * Drilling Required
- * May Need To Fascia Trimming

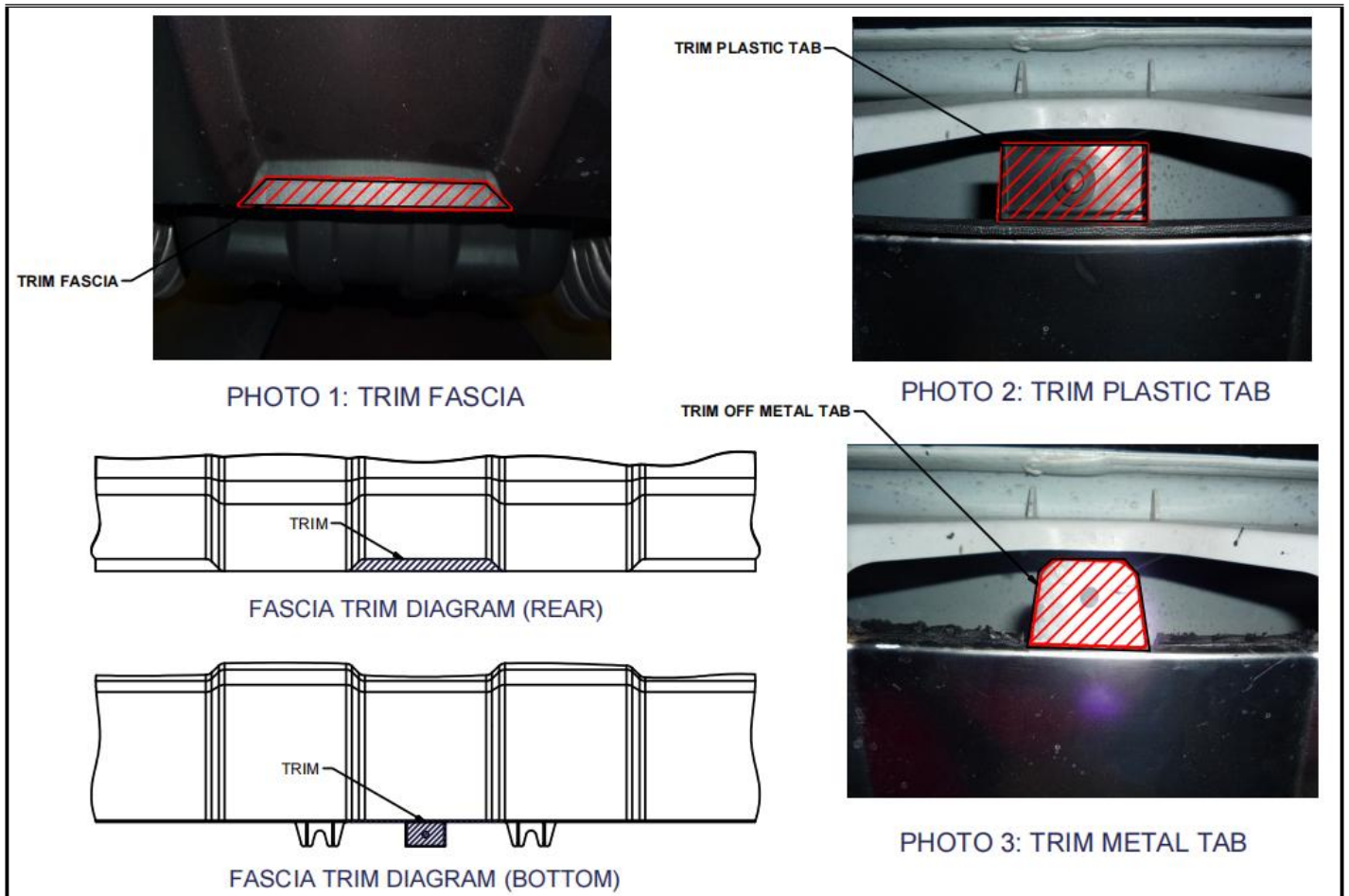


The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

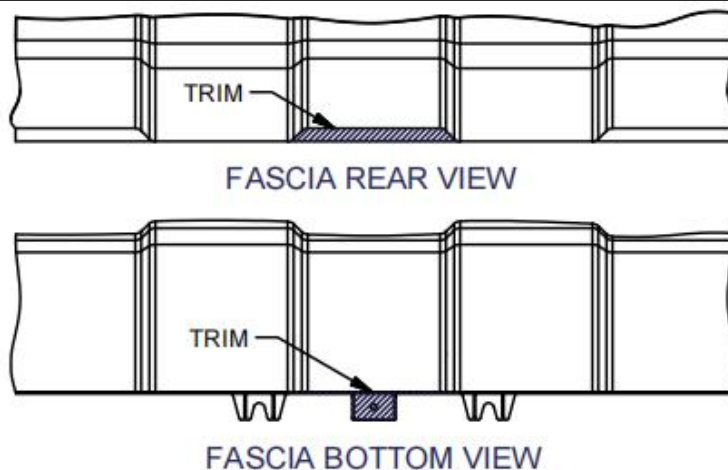
Part#	HT-X38275	Application	Mercedes-Benz ML320 / ML500 / ML550 Excluding air ride suspension / Mercedes-Benz ML350 Excluding BlueTec or air ride suspension
-------	-----------	-------------	---



Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Torque all HWA to 86 lb-ft

Note:

- Will not fit vehicles equipped with air suspension.
- If installing on a ML350 2010 or newer; trim the center web of the lower rear fascia (Photo 1). Trim the center plastic fascia tab and the metal tab it is attached to (Photos 2 and 3). (See fascia trim diagrams)



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X38275	Application	Mercedes-Benz ML320 / ML500 / ML550 Excluding air ride suspension / Mercedes-Benz ML350 Excluding BlueTec or air ride suspension
2	Note: These install instructions are from a 2008 ML320 CDI. Your install may vary slightly. Remove (4) fascia screws, retain (2) screws for later use. Remove the fastener securing the center fascia bracket and return bracket and bracket fasteners to owner.		
			
3	Remove (4) nuts securing the trunk pan cover and remove cover. Note: Trunk pan cover may be trimmed and reinstalled if desired. (See Step (9) for trim details.)		
			
4	If needed bend back heat shields and remove (4) M10 nuts from the bumper bracket weld studs.		
			
5	Raise hitch into position and secure to bumper bracket weld studs using (4) M10 nuts removed in Step (4). Re-install (3) fascia screws removed in Step (2). Note: Gently flex fascia and fascia brackets to slide hitch into position. You may temporarily remove (2) fascia brackets if needed.		

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



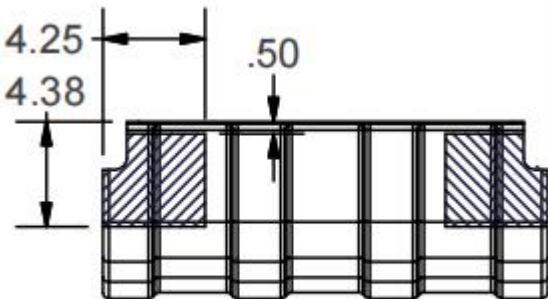
Hitch Installation Instructions

Part#	HT-X38275	Application	Mercedes-Benz ML320 / ML500 / ML550 Excluding air ride suspension / Mercedes-Benz ML350 Excluding BlueTec or air ride suspension
			
6	Open rear hatch, remove spare tire, foam tire locator, and pull carpet back. Note: When pulling carpet back push the carpet tab below the plastic trim and carefully fold it towards the front of the vehicle.		
			
7	Remove (2) rubber hole plugs and return to owner. Using hitch as template, drill the (2) forward-most holes in the trunk pan.		
			
8	Install M12 carriage bolts and S-spacers in the rear-most holes of trunk pan. Install M12 carriage bolts and L-spacers in the forward-most drilled holes of trunk pan. Secure bolts using M12 flange nuts. Use silicone caulk or equivalent to seal holes in trunk. Re-install carpet, foam spare tire locator, and spare tire.		

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X38275	Application	Mercedes-Benz ML320 / ML500 / ML550 Excluding air ride suspension / Mercedes-Benz ML350 Excluding BlueTec or air ride suspension	
				
9	Torque all M10 fasteners to 38 ft-lbs. If desired you may trim the trunk pan cover and re-attach using nuts removed in Step (3). Note: Dimensions are approximate, confirm fit prior to trimming.			
				
10	Bend heat shields back into original position. Hitch install is complete.			
				
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.				

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!