



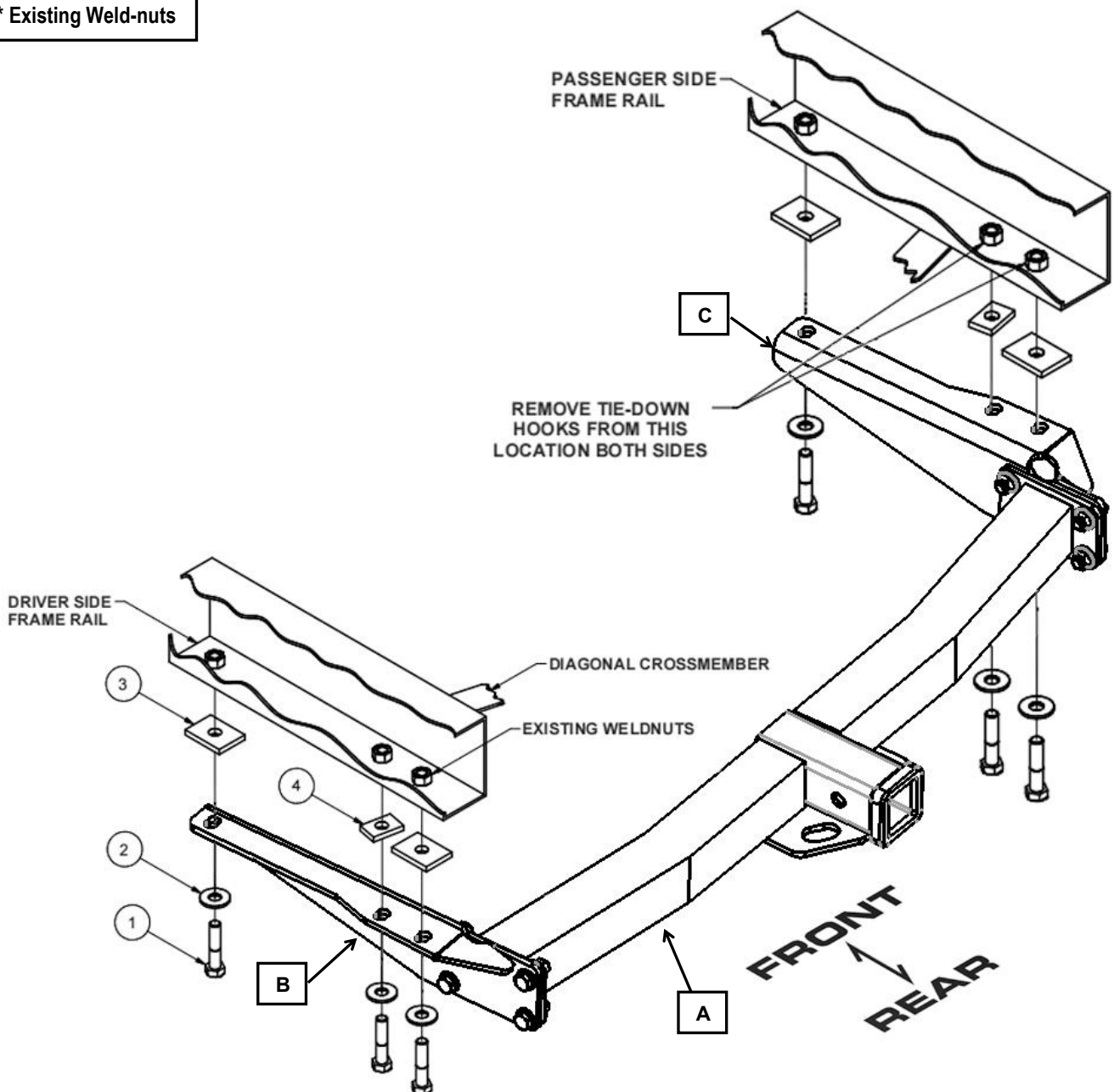
Hitch Installation Instructions

REV.20260701D

Part#	HT-X37936	Application	Toyota Land Cruiser All\1996-1997 Lexus LX450 All					
Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	6	M12X1.25-50	3#	L-Spacers	4	With Round Hole
	2#	Conical Washers	6	M12	4#	S-Spacers	2	With Round Hole
HW A (For Hitch Assembly)	5#	Hex Bolts	8	M12X1.75-35	7#	Hex Flange Nuts	8	M12X1.75
	6#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

* Existing Weld-nuts



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X37936	Application	Toyota Land Cruiser All\1996-1997 Lexus LX450 All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Torque all HWA to 86 lb-ft		
2	Remove tie-down hook (two bolts per side) located at the end of each frame. Mark the tie-down hooks for re-installation later. Return fasteners to vehicle owner.		
3	Raise hitch into position, placing and orienting blocks between frame and hitch as shown. Taping the block to the hitch may be helpful. It is important that blocks sit flat against the frame.		
4	Install M12 hex bolt through conical washer, tie-down hook, hitch and block into existing weld-nut inside frame. (two bolts per tie-down) Install remaining two M12 fasteners thru conical washer, hitch and block into existing weld-nut inside frame.		
5	Tie down hooks are reinstalled on the opposite frame rail from which they were removed in step 2.		
6	Torque all M12 fasteners to 86 lb.-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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