



Hitch Installation Instructions

REV.20260801D

Part#	HT-X37758	Application	Ford Flex					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
	1#	Carriage Bolts	2	M12X1.75-45	5#	Hex Bolt	1	M12X1.75-30
	2#	L-Spacers	2	With SQ Hole	6#	Conical Washer	1	M12
	3#	Fishwires	2	L=762	7#	S-Spacer	1	With SQ Hole
HW B (For Hitch Installation)	4#	Hex Flange Nuts	2	M12X1.75				
	8#	Hex Bolts	6	M12X1.75-35	10#	Lock Washers	6	M12
	9#	Flat Washers	10	M12	11#	Hex Nuts	4	M12X1.75

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.

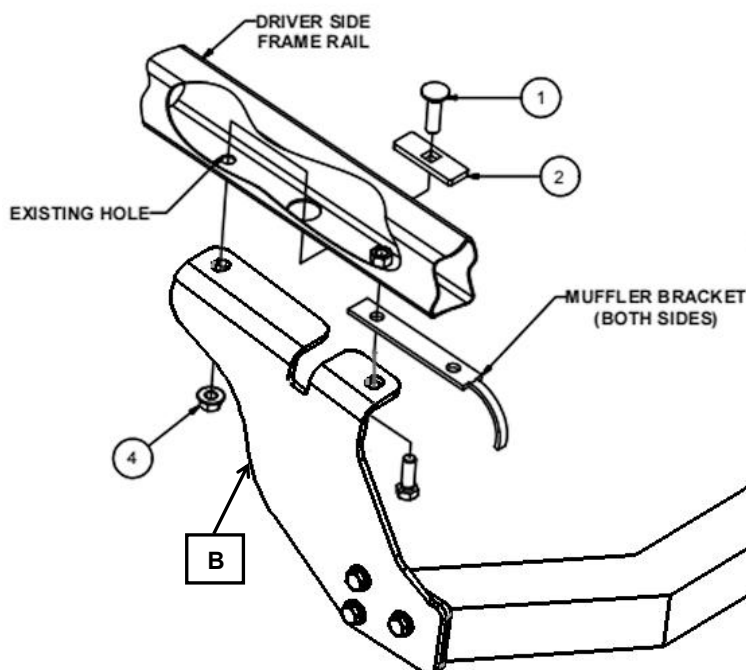
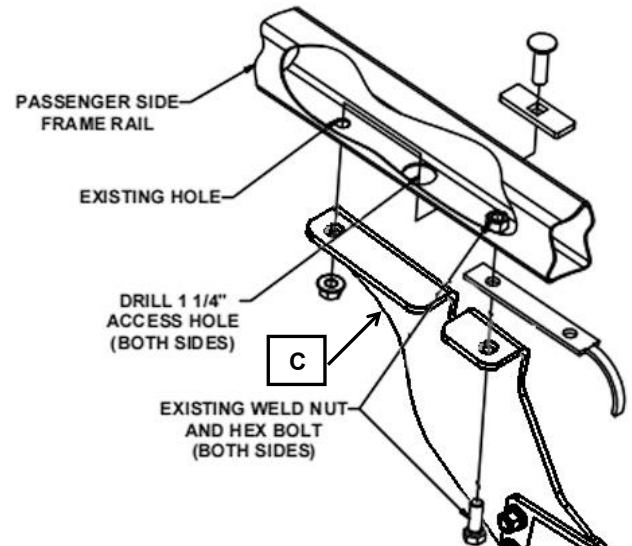
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * Drilling Required
- * Lower Muffler Brackets
- * Fishwire Hardware

FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). Note: Torque all "HW A" fasteners to 86 lb-ft.		
2	Remove the M12 bolts on the forward edge of the muffler bracket on each side. Note: Do not discard bolts. They will be re-used later.		
3	Drill an 1-1/4" access hole in frame approximately half way between the M12 weldnut and the existing hole.		
4	Fishwire the M12 carriage bolts and spacers through the access holes and out the existing holes as shown. Leave fishwires attached to bolts.		
5	Raise the hitch into position against the bottom of vehicle frame and thread the fishwires through the hitch. Note: Muffler brackets will be located between the frame and hitch bracket.		
6	Install supplied M12 flange nuts and re-install M12 bolts from step 2. If single exhaust, on the passenger side use items 5, 6, and 7 in place of bracket. Hand tighten all fasteners.		
7	Torque M12 carriage bolts to 58 lb-ft and M12 hex bolts to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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