



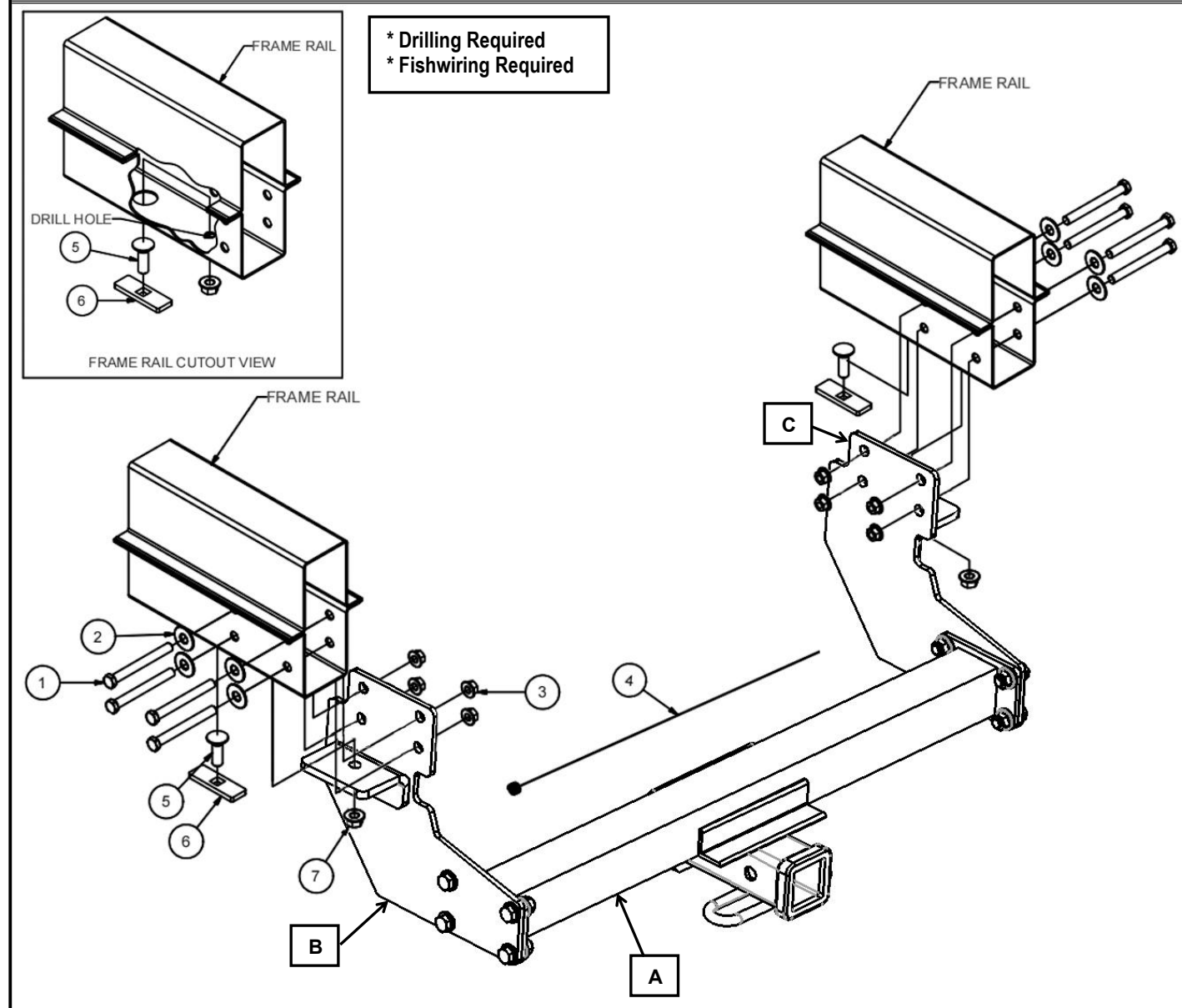
Hitch Installation Instructions

REV.20260801D

Part#	HT-X37530	Application	Freightliner Sprinter 3500 Cab & Chassis with 170 IN Wheel Base;Dodge Sprinter 2500/Sprinter 3500 Cab & Chassis with 170 IN Wheel Base; Mercedes-Benz Sprinter 3500 Cab & Chassis with 170 IN Wheel Base
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
	1#	Hex Bolts	8	M10X1.5-100	5#	Carriage Bolts	2	M12X1.75-40
	2#	Large Flat Washers	8	M10	6#	Spacers	2	With SQ Hole
	3#	Hex Flange Nuts	8	M10X1.5	7#	Hex Flange Nuts	2	M12X1.75
HW B (For Hitch Installation)	4#	Fishwire	1	L=762				
	8#	Hex Bolts	8	M12X1.75-35	10#	Hex Flange Nuts	8	M12X1.75
	9#	Flat Washers	16	M12				
HW A (For Hitch Assembly)								

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Distribution Carrying Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Torque all HWA to 86 lb-ft		
2	Raise hitch into position aligning holes.		
3	Secure to frame using hardware supplied with the exception of bottom front most bolts (1#).(TYPICAL BOTH SIDES)		
4	Using hitch as template, drill holes into bottom of frame.		
5	Fishwire spacer and carriage bolt through frame.		
6	Install remaining hardware.		
7	Torque all M10 hardware to 50 lb-ft. and all M12 hardware to 58 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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