



Hitch Installation Instructions

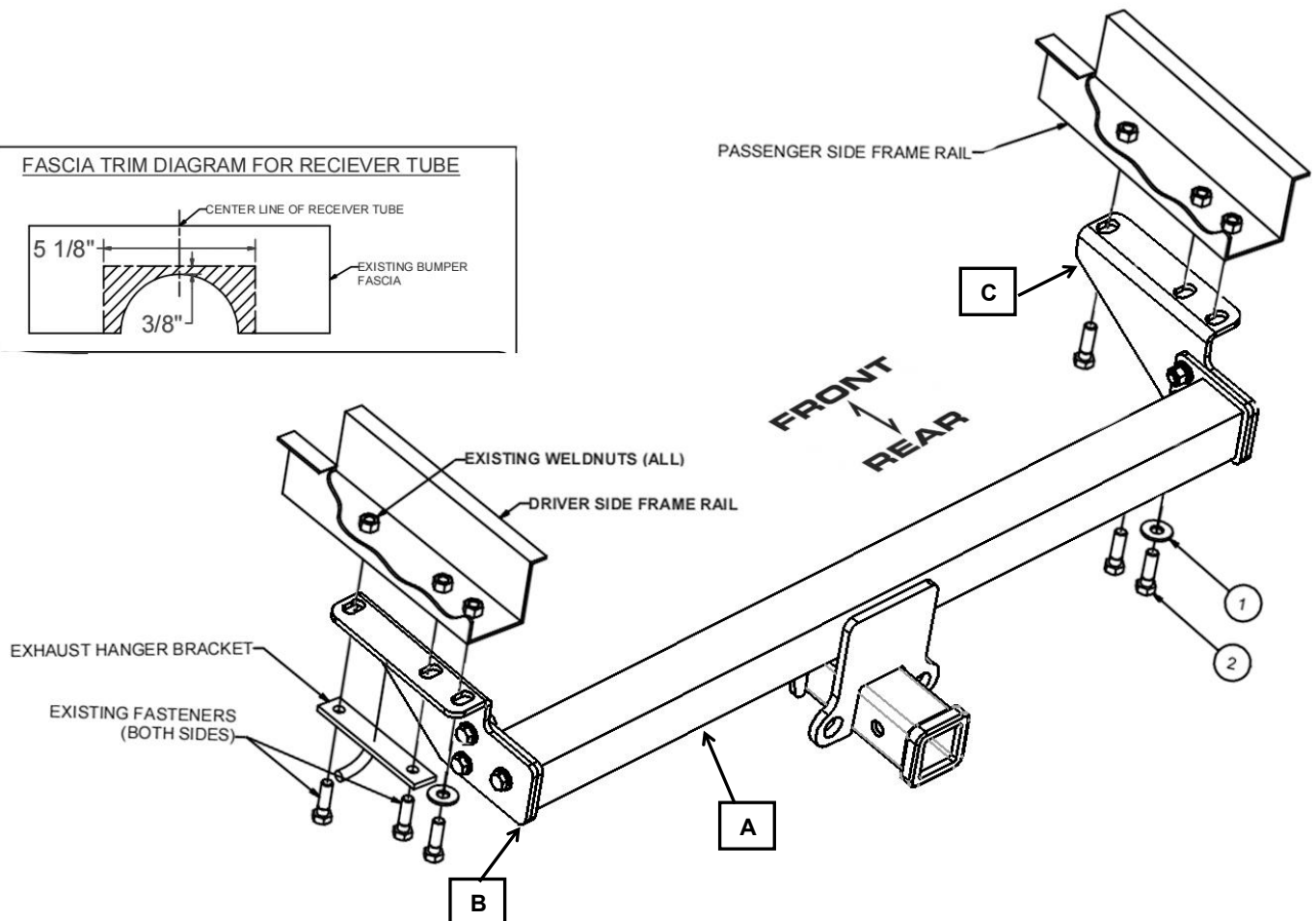
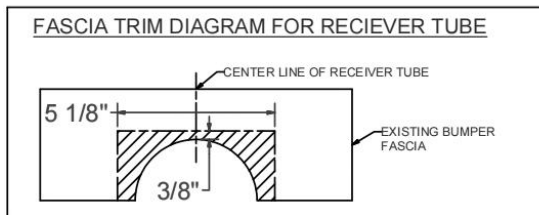
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Part#	HT-X37526	Application	Volvo XC90 All					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Conical Washers	2	M12	2#	Hex Bolts	2	M12X1.75-40
HW A (For Hitch Assembly)	3#	Hex Bolts	6	M12X1.75-35	5#	Lock Washers	6	M12
	4#	Flat Washers	10	M12	6#	Hex Nuts	4	M12

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Fascia Trimming Required
- * Lower Spare Tire



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X37526	Application	Volvo XC90 All
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Temporarily remove the (2) existing M12 fasteners securing the passenger side tie-down bracket and the two M12 fasteners securing the rearmost driver-side exhaust hanger bracket. Retain the fasteners for later use.		
3	Lower the spare tire to ease installation.		
4	Loosely position the hitch under the car aligning the slots in the hitch with the three M12 weld nuts in each frame rail.		
5	Trim the fascia as shown to fit the hitch under the vehicle. (See above diagram.)		
6	Replace the exhaust hanger bracket under the driver side plate of the hitch.		
7	Mount the hitch using the M12 bolts removed in Step 2 and the provided M12 bolts and conical tooth washers as shown.		
8	Torque all M12 fasteners to 86 lb.-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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