Hitch Installation Instructions

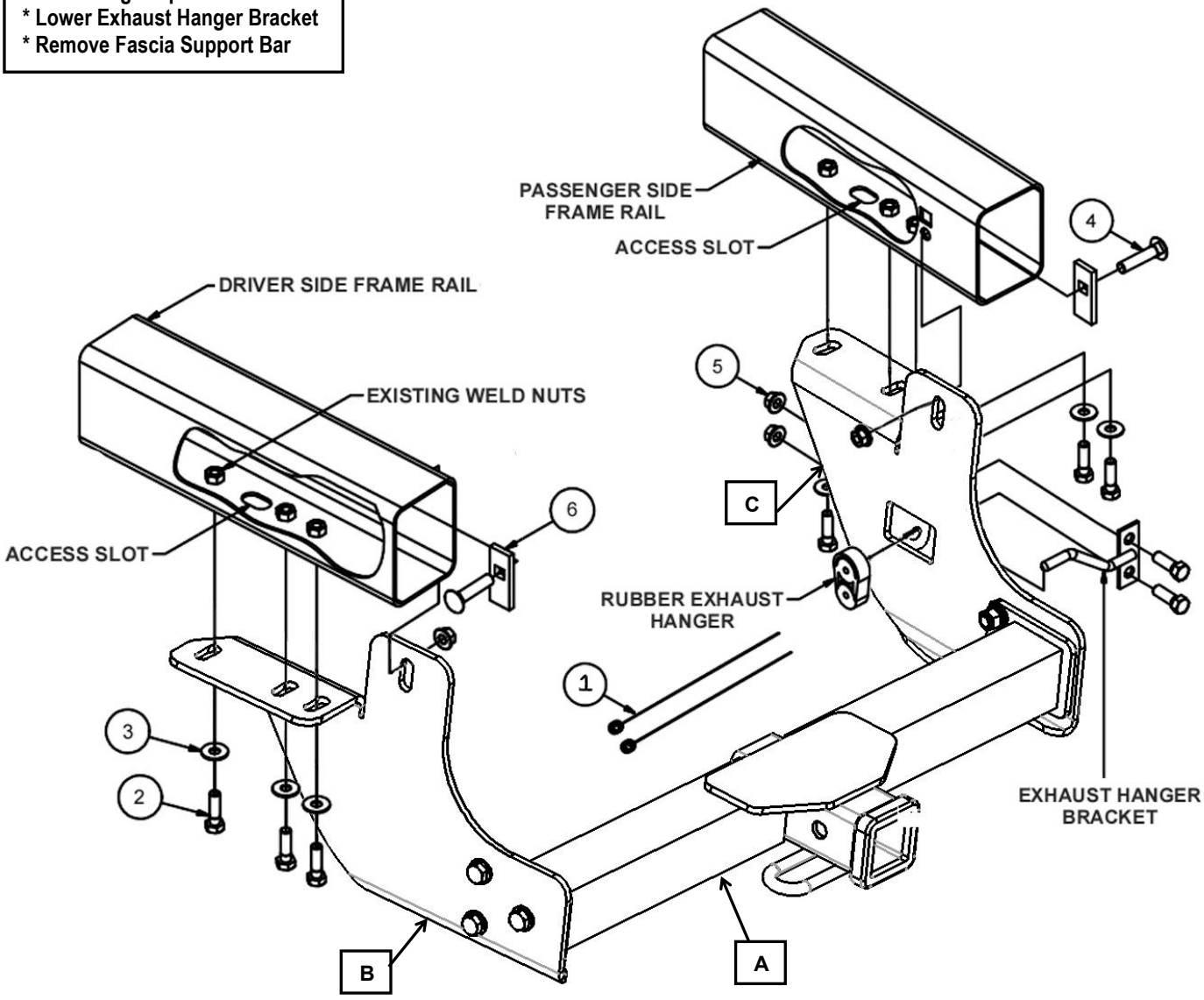
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Part#	HT-X36133	Application	Chevrolet Uplander Canada Only \With 121 In. Wheelbase Only \ Buick Terraza/Saturn Relay All \ Pontiac Montana SV6, With 121 In. Wheelbase Only

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Fishwires	2	L=510	4#	Carriage Bolts	2	M10X1.5-50
	2#	Hex Bolts	8	M10X1.5-35	5#	Hex Flange Nuts	4	M10X1.5
	3#	Conical Washers	6	M10	6#	Spacers	2	With SQ Hole
HW A (For Hitch Assembly)	7#	Hex Bolts	6	M12X1.75-35	9#	Lock Washers	6	M12
	8#	Flat Washers	10	M12	10#	Hex Nuts	4	M12X1.75

Gross Load Capacity When Used As A Weight Carrying Hitch: 4000 LBS. Trailer Weight & 400 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** No Drilling Required**
*** Lower Exhaust Hanger Bracket**
*** Remove Fascia Support Bar**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). **Note: Finger tighten only. Do not tighten hardware at this time.**
2	Remove rubber exhaust hanger and lower exhaust hanger bracket on passenger side. (Reuse later)
3	Remove fascia support bar from frame rails on driver and passenger side. (Replace after install)
4	Disconnect and lower compressor from driver side if equipped. (Replace after install)
5	Fishwire M10 carriage bolts and spacers through access slots in frame rails leaving carriage bolt and spacer inside frame rail until hitch is raised into position. (**Note**: Do not remove fishwire from carriage bolt until hitch is raised into position and secured.)
6	Lift hitch into position and secure with M10 bolts and M10 conical washers as shown, finger tighten. Finish fishwiring M10 carriage bolts and spacers into position and secure with flange nuts.
7	Reattach exhaust hanger bracket removed in step (2). (**Note**: some models will require the exhaust hanger bracket to pass through hitch side plate and attach to hitch mounting tab using M10 bolts and flange nuts as shown.)
8	Reattach fascia support brackets removed in step (3) and compressor in step (4). (**Note**: trim compressor bracket before reinstalling on vehicle.)
9	Torque all M10 fasteners to 38 ft-lb.Torque all M12 fasteners to 86 ft-lb.

*****Periodically Check The Receiver Hitch To Ensure That All Fasteners *****
Are Tight & All Structural Components Are Sound.

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