



Hitch Installation Instructions

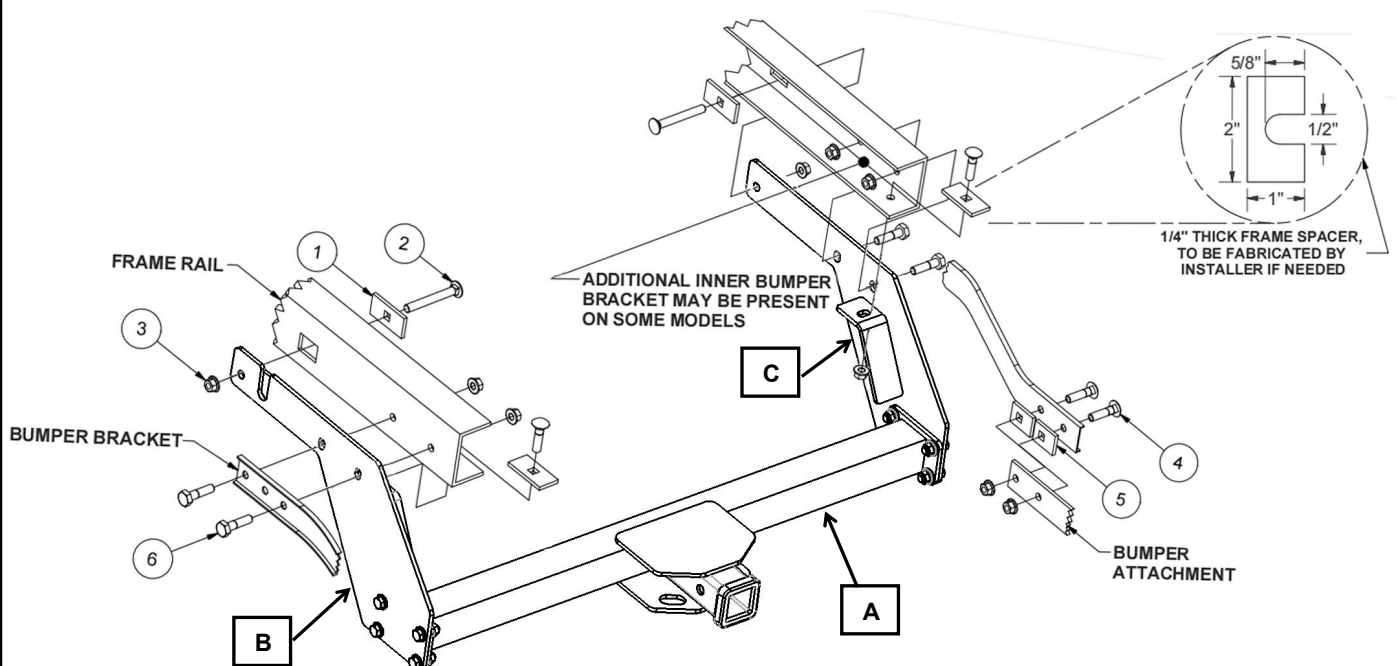
REV.20260701D

Part#	HT-X34883	Application	Toyota Pickup All, Except T-100 or Tacoma					
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	L-Spacers	4	With SQ Hole	4#	Carriage Bolts	6	M12X1.75-50
	2#	Carriage Bolts	2	M12X1.75-100	5#	S-Spacers	4	With SQ Hole
	3#	Hex Flange Nuts	12	M12X1.75	6#	Hex Bolts	4	M12X1.75-50
HW A (For Hitch Assembly)	7#	Hex Bolts	8	M12X1.75-35	9#	Hex Flange Nuts	8	M12X1.75
	8#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

- * No Drilling Required
- * May Need To Fabricate Spacer



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X34883	Application	Toyota Pickup All, Except T-100 or Tacoma
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.25-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Torque all HWA to 86 lb-ft		
VEHICLES WITH BUMPERS:			
2	Remove the bumper from the brackets, remove brackets from frame.		
3	Remove all but a thin layer of undercoating from the attaching surfaces.		
4	Position hitch side brackets on the frame, insert M12 carriage bolt, L-spacer, and M12 flange nut into forward most holes of the frame, one on each side.		
5	Loosely install M12 carriage bolt and L-spacer at the bottom of the frame rail and into side arm support of hitch.		
6	VEHICLES WITH BUMPER BRACKETS ON OUTSIDE OF FRAME: Install bumper brackets so the hitch sides are sandwiched between the frame and the bumper brackets. Install fasteners as shown. VEHICLES WITH BUMPER BRACKETS ON INSIDE OF FRAME: Install bumper brackets in original position with hitch sides positioned on the outside of the frame. Install fasteners as shown. VEHICLES WITH BUMPER BRACKETS ON INSIDE AND OUTSIDE OF FRAME. Reverse inside bumper brackets(left for right/right for left). Install outer bumper brackets so the hitch sides are sandwiched between the frame and the outer bumper brackets. Install fasteners as shown. NOTE: Vehicles with bumper brackets on the inside or inside/outside of the frame may require the fabrication of frame spacers by installer		
7	Attach bumper brackets. Install M12 hex bolts and M12 flange nuts as shown. NOTE: Vehicles with bumper brackets on the outside of the frame require two S-square hole spacers at each attachment. Vehicles with bumper brackets on the inside of frame do not require spacers		
8	Torque M12 carriage bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft.		
VEHICLES WITHOUT BUMPERS :			
9	Remove all but a thin layer of undercoating from the attaching surfaces, position the hitch side brackets on the frame		
10	Position hitch side brackets on the frame.		
11	Insert M12 carriage bolt, L-spacer, and M12 flange nut into forward most holes of the frame, on each side.		
12	Loosely install M12 carriage bolt, L-spacer at the bottom of the frame rail and into side arm supports of hitch.		
13	Install fasteners as shown. Torque all M12 fasteners to 58 lb.-ft		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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