Hitch Installation Instructions

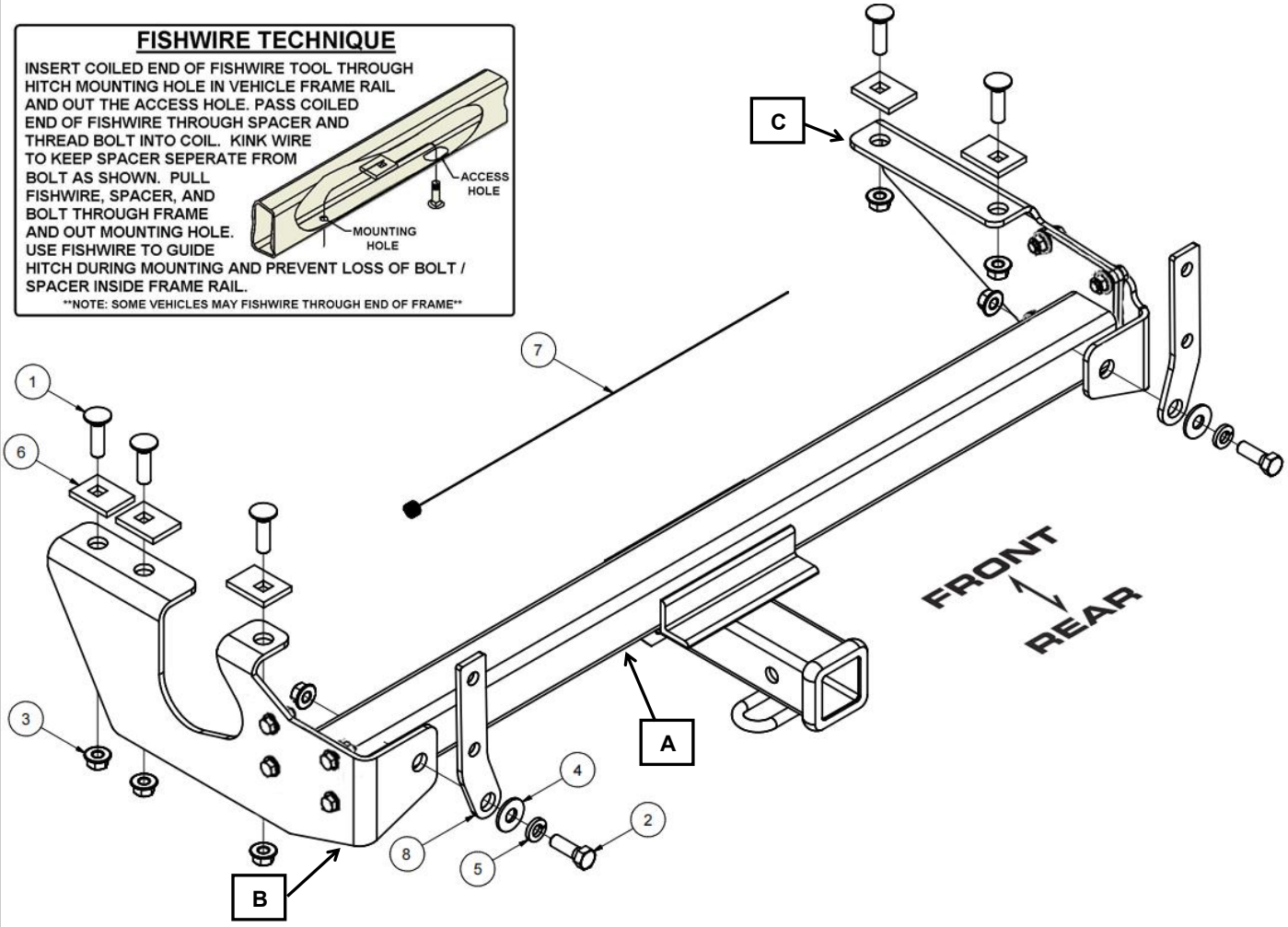
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Part#	HT-X33408	Application	Dodge B100/B200/B300/B150/B250/B350/B1500/B2500/B3500 All (Will not fit on vehicles with factory step bumper)

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Carriage Bolts	5	M12X1.75-45	5#	Lock Washers	2	M12
	2#	Hex Bolts	2	M12X1.75-40	6#	Spacers	5	With SQ Hole
	3#	Hex Flange Nuts	7	M12X1.75	7#	Fishwire	1	L=762
	4#	Large Flat Washers	2	M12	8#	Plates	2	With 3 Holes
HW A (For Hitch Assembly)	9#	Hex Bolts	8	M12X1.75-35	11#	Hex Flange Nuts	8	M12X1.75
	10#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Carrying Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** No Drilling Required**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Part#	**HT-X33408**	Application	**Dodge B100/B200/B300/B150/B250/B350/B1500/B2500/B3500 All (Will not fit on vehicles with factory step bumper)**

Step	Description
1	Assemble Hitch Body (**A**) and Mounting Brackets (**B, C**) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "**HW A"**). **Note: Finger tighten only. Do not tighten hardware at this time.**
2	**Note**: Will not fit on vehicles with factory step bumper. Locate mounting holes and the 1 1/4" x 2" access hole in bottom of each frame rail. Fishwire the carriage bolts and spacers up through the access hole and down into the holes in the frame.
3	If the vehicle has a heat shield remove one screw from the bottom of the frame rail so the bracket will sit flat on the bottom of the frame.
4	Raise hitch into position.
5	Torque M12 carriage bolts to 58 lb-ft and all fasteners to 86 lb-ft.
6	1993 and prior models install bumper with existing bumper attachment hardware.
*****Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.**	

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