



Hitch Installation Instructions

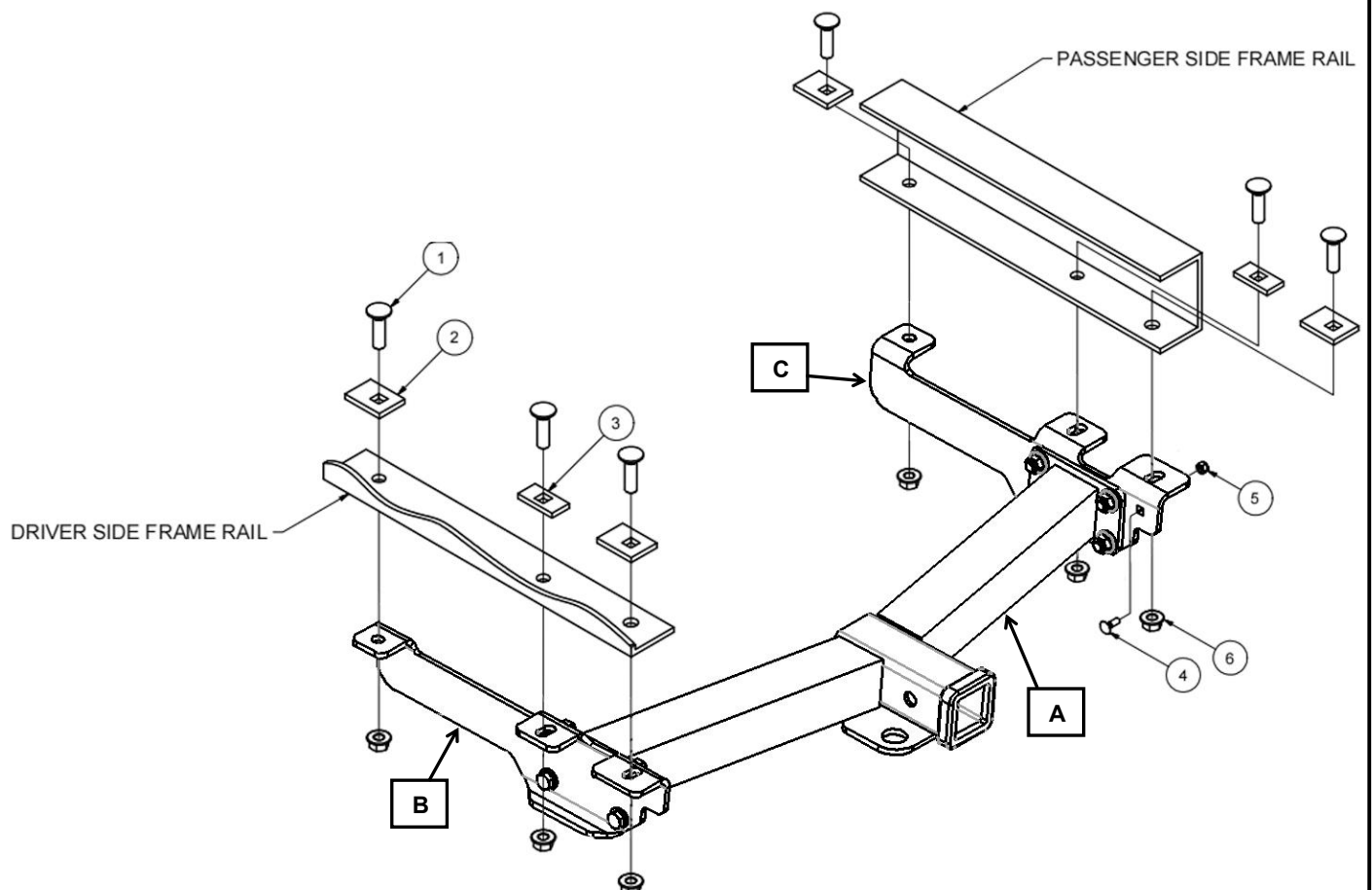
REV.20260601D

Part#	HT-X33383	Application	Chevrolet / GMC C1500 K1500 (With Roll Pan Bumper)
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Carriage Bolts	6	M12X1.75-45	4#	Carriage Bolt	1	M6X1-20
	2#	Spacers (L)	4	With SQ Hole	5#	Nylon Lock Nuts	1	M6X1
	3#	Spacers (S)	2	With SQ Hole	6#	Hex Flange Nuts	6	M12X1.75
HW A (For Hitch Assembly)	7#	Hex Bolts	8	M12X1.75-35	9#	Hex Flange Nuts	8	M12X1.75
	8#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 8000 LBS. Trailer Weight & 800 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Roll Pan Modification Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
Installation Notes:			
1	The roll pan requires cutting for this hitch to be installed. Obtain vehicle owner approval before beginning install.		
2	Prior to installing hitch loosen or remove the spare tire and remove the ground wire that is bolted to the bottom of the driver side frame rail. (Some vehicles may require the use of an aftermarket spare tire repositioner to retain the spare tire under the vehicle; not all models will have the ground wire located here.) After installation, relocate the ground wire to the 0.281" square hole in the frame bracket using the M6 carriage bolt and the nylon lock nut provided.		
Installation Steps:			
1	Loosely fasten the hitch to the frame as shown.		
2	Torque M12 carriage bolts to 58 lb- ft and other M12 fasteners to 86 lb- ft. Torque M6 carriage bolts to 7 lb- ft and other M6 fasteners to 10 lb- ft.		
3	For drawbar installation cut the roll pan in the license plate area to provide access. Note: The license plate must be repositioned when the draw bar is installed.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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