Hitch Installation Instructions

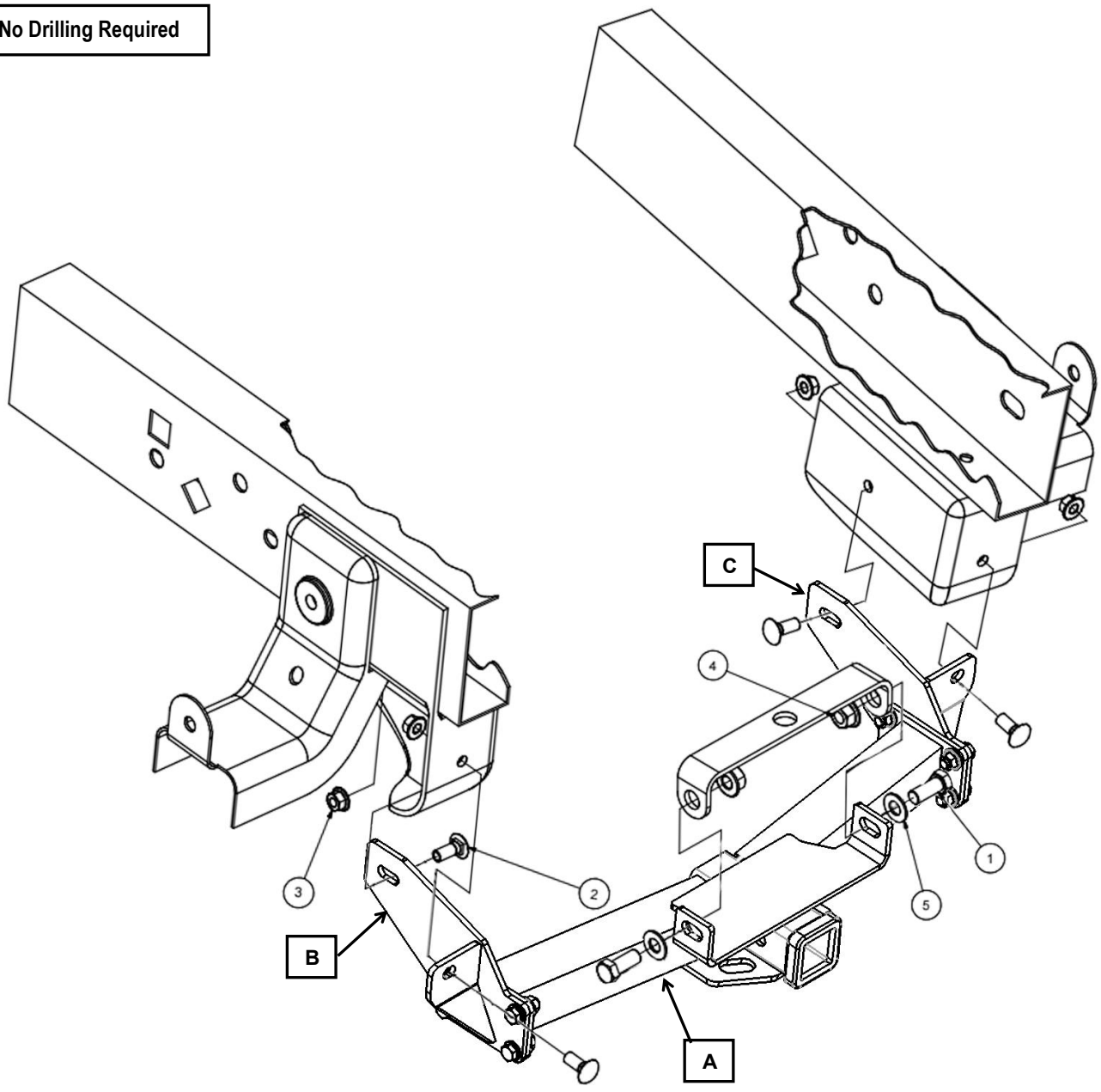
REV.20260901D

Part#	HT-X32820	Application	Ford F-150 Except with Factory Equipped Hitch(Built After August 5, 2005) \ Ford F-150 Excluding factory receiver \ Lincoln Mark LT All

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	2	M16X2-40	4#	Hex Flange Nuts	2	M16X2
	2#	Carriage Bolts	4	M12X1.75-35	5#	Flat Washers	2	M16
	3#	Hex Flange Nuts	4	M12X1.75				
HW A (For Hitch Assembly)	6#	Hex Bolts	8	M12X1.75-35	8#	Hex Flange Nuts	8	M12X1.75
	7#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Carrying Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** No Drilling Required**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description
1	Assemble Hitch Body (**A**) and Mounting Brackets (**B, C**) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "**HW A"**). **Note: Finger tighten only. Do not tighten hardware at this time.**
2	**NOTE**: If necessary, loosen (4) bumper bolts for improved hitch alignment. Raise hitch into position between frame rails.
3	Install M16 fasteners into bumper with loops as shown.
4	Install remaining M12 fasteners as shown into each bumper bracket.
5	Torque all M16 fasteners to 152 lb-ft and all M12 fasteners to 58 lb-ft.
*****Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.**	

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