



Hitch Installation Instructions

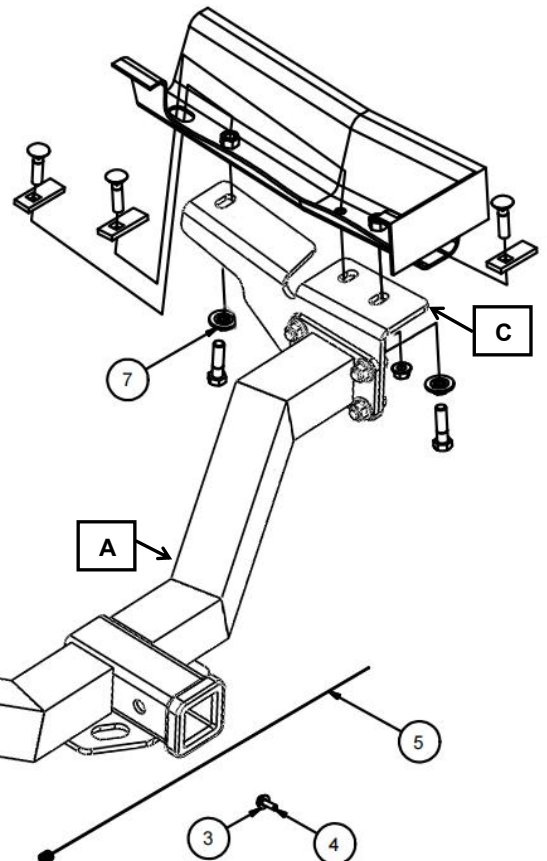
REV.20260801S

Part#	HT-X32583	Application	Ford Escape All; Mazda Tribute All					
Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Conical Washers	4	M12	5#	Fishwire	1	
	2#	Hex Bolts	4	M12X1.75-45	6#	Spacers	6	With SQ Hole
	3#	Flat Washer	1	M6	7#	Hex Flange Nuts	6	M10X1.5
	4#	Hex Bolts	1	M6X1-20	8#	Carriage Bolts	6	M10X1.5-45
HW A (For Hitch Assembly)	9#	Hex Bolts	8	M12X1.75-35	11#	Hex Flange Nuts	8	M12X1.75
	10#	Flat Washers	16	M12				

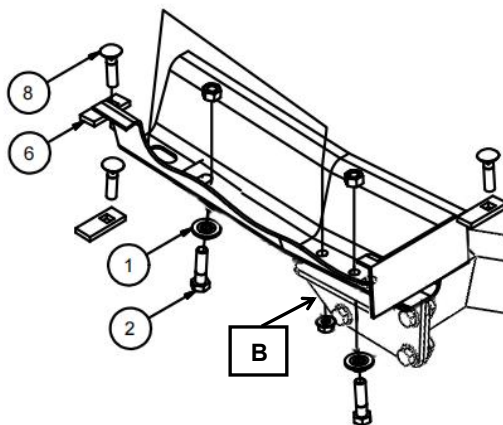
Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * Drilling Required On Some Vehicle
- * Remove Heat Shield

VEHICLES WITHOUT WELD NUTS IN FRAME



VEHICLES WITH WELD NUTS IN FRAME (EXISTING OEM HITCH BUMPER)



FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

***NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME**

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12X1.75 Hex Flange Nuts. Note: Finger tighten only. Do not fully tighten at this time.
2	Remove heat shield on 2002 and earlier models. <u>For vehicles with frame weld nuts:</u> Raise hitch into position and secure with hex bolts and washers as shown. Use hitch as a template to locate, and drill center holes. Install carriage bolts and spacers as shown above. <u>For vehicles without frame weld nuts:</u> Fishwire carriage bolts and spacers into position as shown. Raise hitch into position and fasten to hitch using supplied hex flange nuts.
3	Torque all "HW A" fasteners to 86 lb-ft. Torque (HW B) M10 carriage bolts 34 ft-lbs.
4	Trim heat shield as required for re-fit, re-install using existing fasteners, except over hitch bracket use new 6mm hex bolt and flat washer supplied with hitch. Torque the 6mm bolt to 10 lb-ft.
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.	

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