



Hitch Installation Instructions

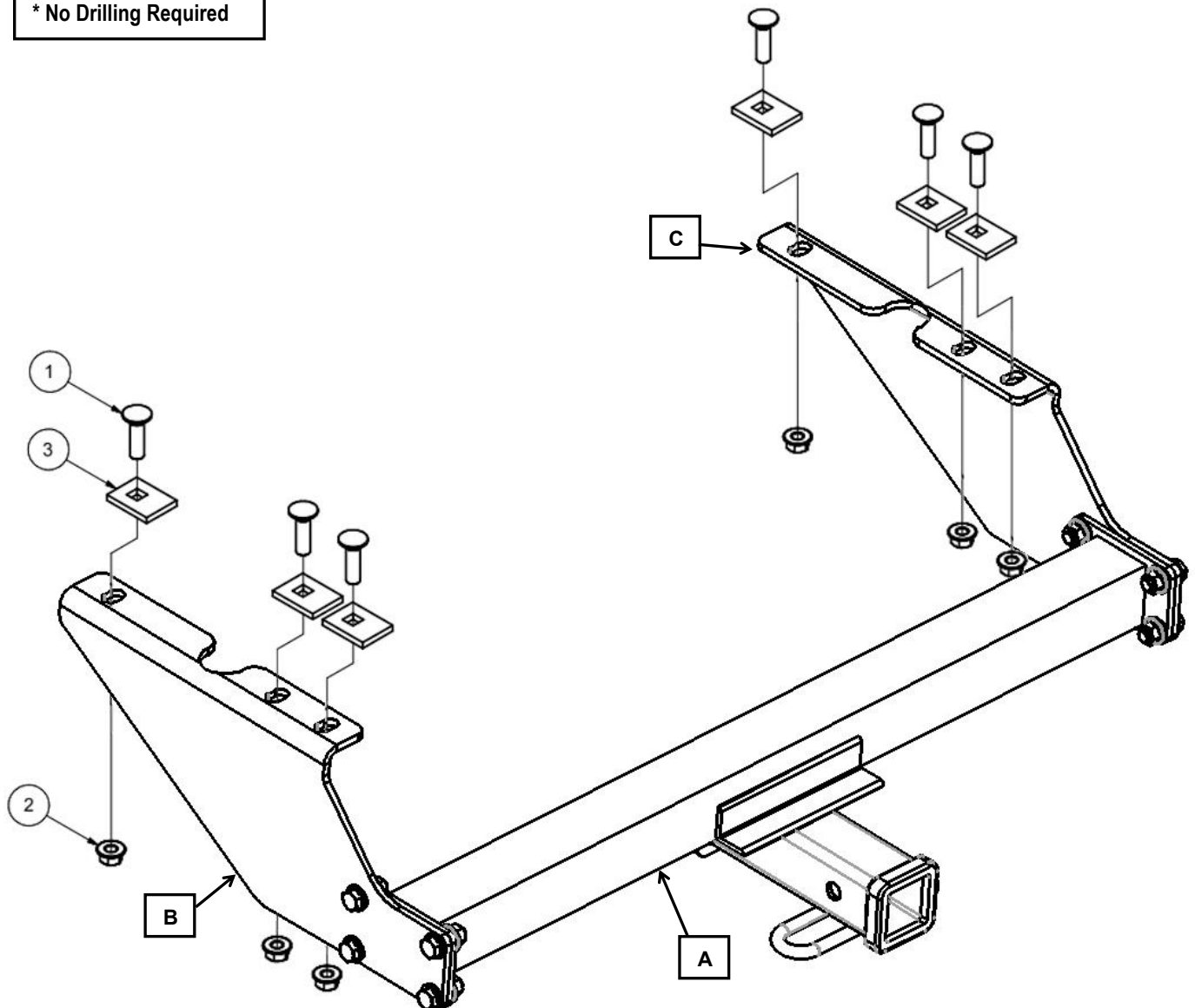
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Part#	HT-X32411	Application	Ford F-250 Super Duty/F-350 Super Duty Except with 20 In. spare tire
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Carriage Bolts	6	M12X1.75-45	3#	Spacers	6	With SQ Hole
	2#	Hex Flange Nuts	6	M12X1.75				
HW A (For Hitch Assembly)	4#	Hex Bolts	8	M12X1.75-35	6#	Hex Flange Nuts	8	M12X1.75
	5#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

* No Drilling Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X32411	Application	Ford F-250 Super Duty/F-350 Super Duty Except with 20 In. spare tire
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in “HW A”). Note: Finger tighten only. Do not fully tighten at this time.		
2	Lower the spare tire before beginning hitch installation. Note: Spare will be reinstalled after hitch installation.		
3	Insert the M12 carriage bolts and the spacers through the holes in the frame rails.		
4	Raise the hitch into position by aligning the carriage bolts with the holes in the hitch and secure with M12 flange nuts.		
5	Torque “HW B” hardware to 58 ft-lbs and “HW A” hardware to 86 ft-lbs.		
6	Reinstall the spare tire. Note: After the hitch is installed you may need to push the spare tire toward the front of the truck to provide clearance between the tire and the hitch.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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