



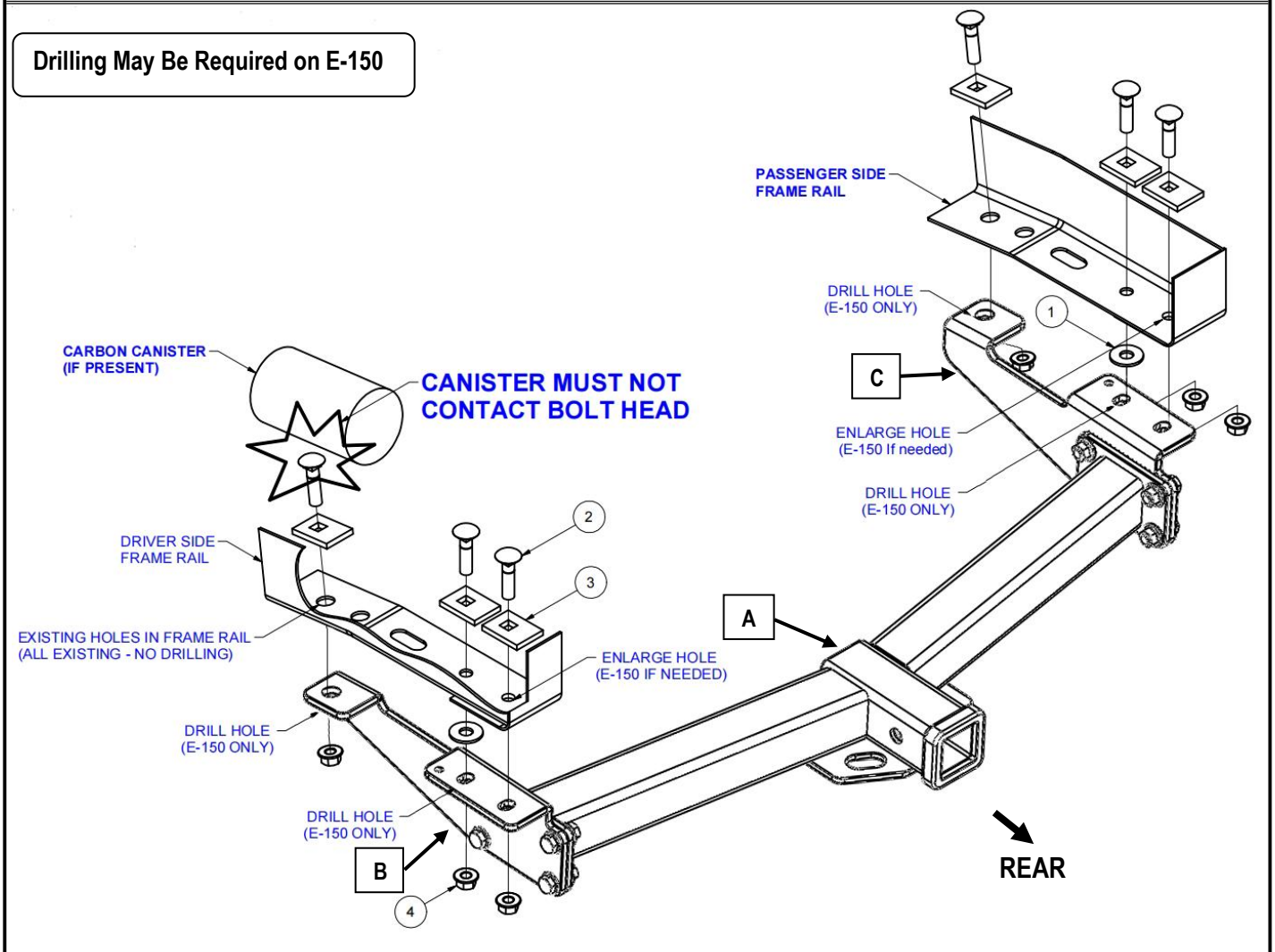
# Hitch Installation Instruction

REV.20241201

<b>Part#</b>	HT-X32110	<b>Application</b>	For 2000-2002 Ford E-150/E-250 Econoline\2003-2014 Ford E-150/E-250\2000-2014 Ford E-350 Super Duty
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
<b>Hitch Parts</b>	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
<b>HW B (For Hitch Installation)</b>	1#	Flat Washer	2	M12	3#	Spacers	6	With SQ hole
	2#	Carriage bolts	6	M12X1.75-50	4#	Hex Flange Nuts	6	M12X1.75
<b>HW A (For Hitch Assembly)</b>	5#	Hex Bolts	8	M12X1.75-35	7#	Hex Flange Nuts	8	M12
	6#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch:6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.  
 Gross Load Capacity When Used As A Weight Distribution Hitch:8000 LBS. Trailer Weight & 800 LBS. Tongue Weight.  
**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\***



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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<b>Step</b>	<b>Description</b>
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts.(Hardware in "HW A").
2	If present, lower carbon canister from driver side frame rail.
3	Install forward and rearward carriage bolts and spacer in frame rails as shown. <b>(Note: On E-150 models using the hitch as a template drill as shown above and enlarge holes as needed.)</b>
4	Raise hitch into position and hand tighten forward and rearward fasteners to both rails as shown.
5	Install center carriage bolt and spacer in frame placing flat washers between rails and hitch as shown. (Do not overlap spacers)
6	Torque M12 fasteners to 58 lb-ft.
7	Reattach carbon canister if present - carbon canister must not contact bolt head, if it does, loosen canister fasteners and reposition to ensure clearance with bolt heads.
<b>***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight &amp; All Structural Components Are Sound.</b>	

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