Hitch Installation Instructions

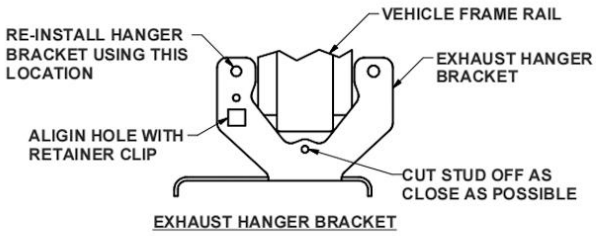
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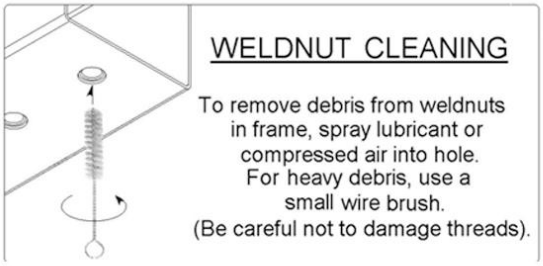
Part#	HT-X31055	Application	Cadillac SRX V6 or V8 Models

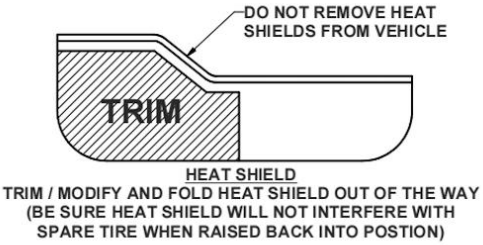
Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Hex Bolts	6	M12X1.75-40	3#	Spacer	1	With SQ Hole
	2#	Conical Washers	6	M12				
HW A (For Hitch Assembly)	4#	Hex Bolts	6	M12X1.75-35	6#	Lock Washers	6	M12
	5#	Flat Washers	10	M12	7#	Hex Nuts	4	M12X1.75

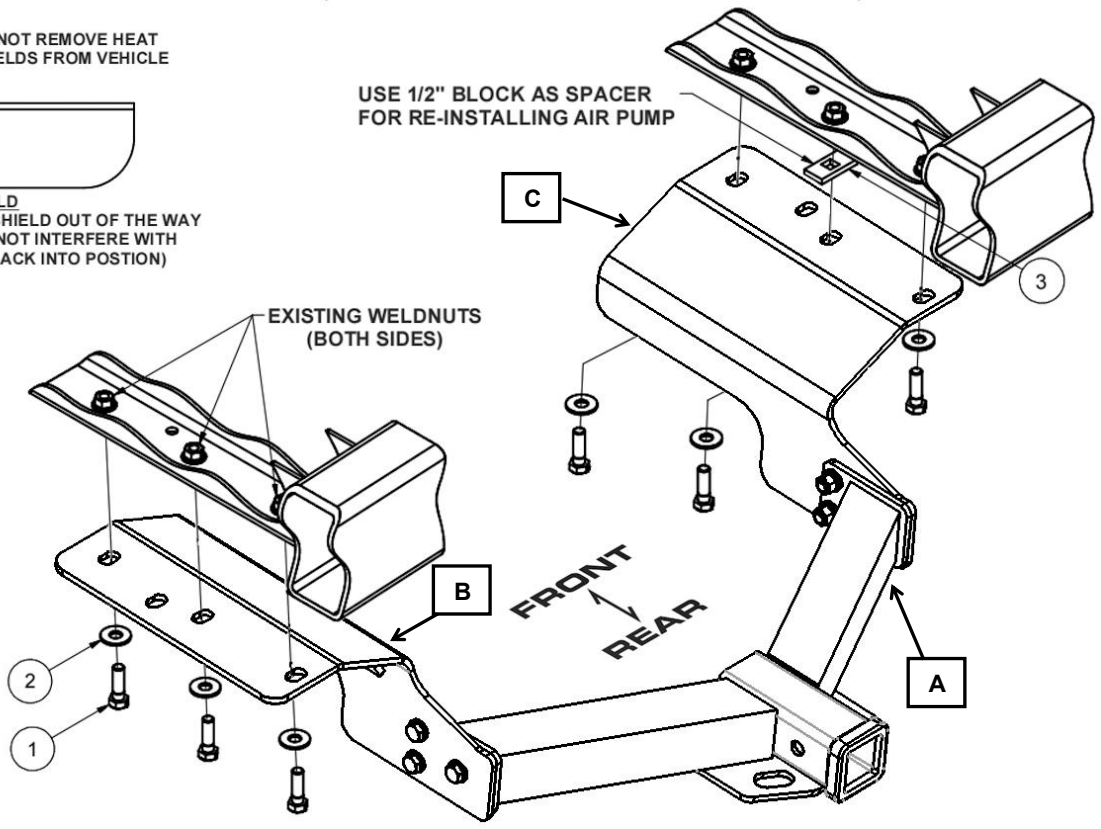
Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Carrying Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** No Drilling Required**
*** Lower Spare and Exhaust**
*** Heat Shield Modification**
*** Trim Bumper Studs (2)**









The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Hitch Installation Instructions

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Part#	HT-X31055	Application	Cadillac SRX V6 or V8 Models

Step	Description
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (6) M12X1.75-35mm Hex Bolts, (10) M12 Flat Washers, (6) M12 Lock Washers, (4) M12 Hex Nuts. (Hardware in "HW A"). **Note: Finger tighten only. Do not tighten hardware at this time.**
2	Lower spare tire.
3	Disconnect rubber exhaust hanger brackets, (3) Each side (two forward and one rearward of muffler).
4	Remove (3) nuts and retaining clip from each of the rearmost exhaust hanger brackets.
5	If necessary, trim/modify heat shields for ease of installation as shown above.
6	Carefully cut off lower stud, each side, as close to vehicle as possible without removing bracket. ****DO NOT CUT OFF (2) UPPER STUDS.****
7	Re-install exhaust hanger brackets using (2) of the (3) nuts removed in step 4. Hanger bracket must be oriented so that square hole in bracket aligns with retaining clip on vehicle.
8	Raise hitch into position, install M12 bolts and M12 conical toothed washers as shown. ****Vehicles equipped with air pump mounted on passenger's side frame rail, temporarily remove pump by removing (2) bolts which secure pump to frame. Retain fasteners for reinstallation of pump after hitch is installed.****
9	Torque all M12 fasteners to 86 lb-ft.
10	Re-connect rubber exhaust hangers, (three places each side). Raise spare tire.

*****Periodically Check The Receiver Hitch To Ensure That All Fasteners *****
Are Tight & All Structural Components Are Sound.

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