



Hitch Installation Instructions

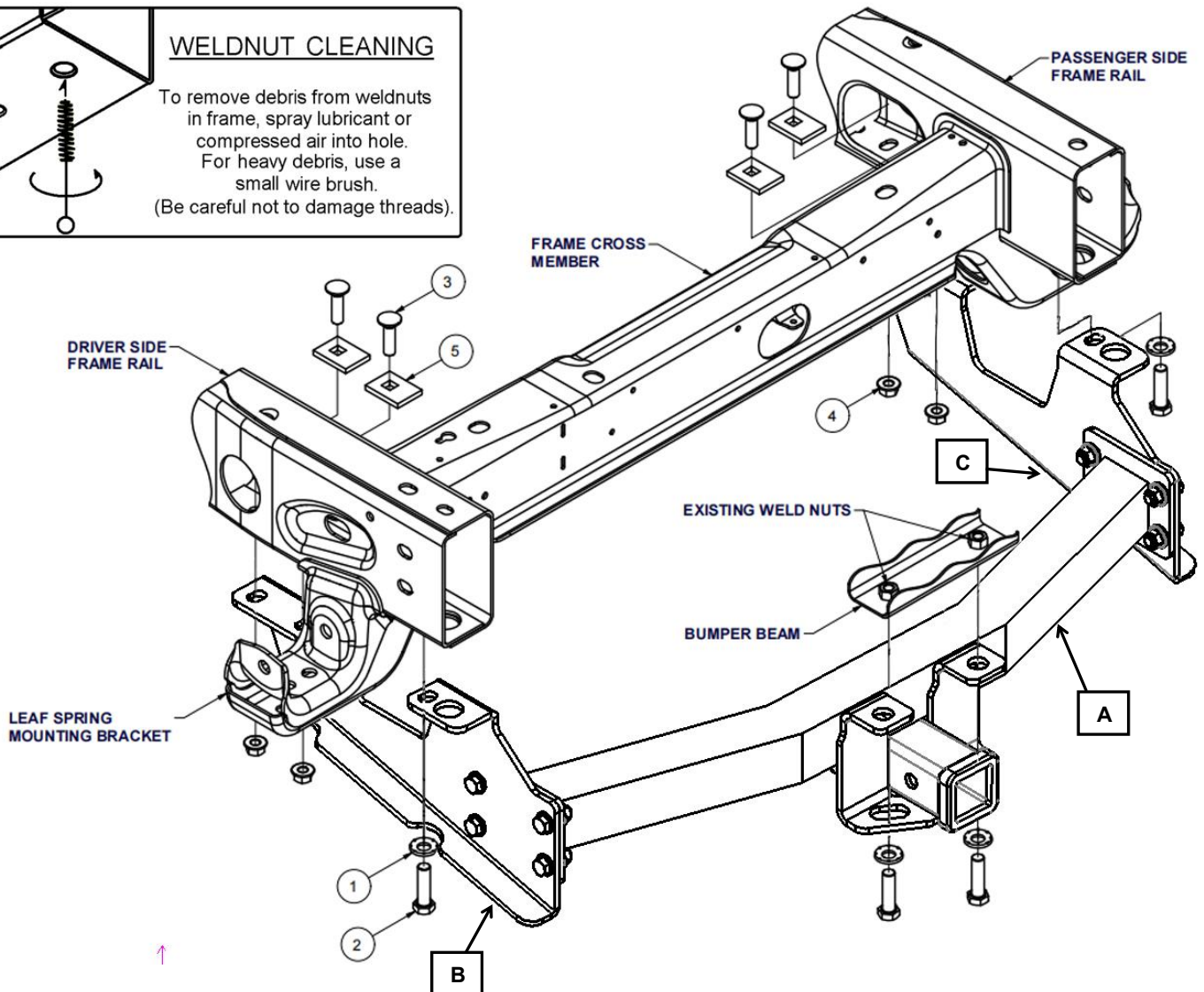
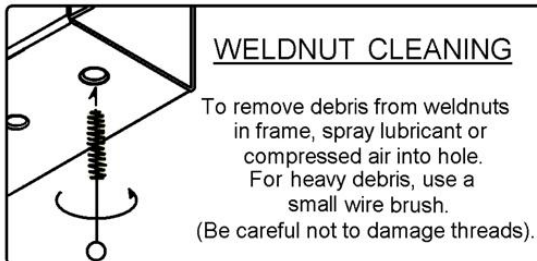
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Part#	HT-X31755	Application	Chevrolet Silverado 2500 HD/3500 HD/GMC Sierra 2500 HD/ 3500 HD (6' bed, excluding factory receiver, Tommy Gate lift or cab & chassis)
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Conical Washers	4	M14	4#	Hex Flange Nuts	4	M12X1.75
	2#	Hex Bolts	4	M14X2-50	5#	Spacers	4	With SQ Hole
	3#	Carriage Bolts	4	M12X1.75-45				
HW A (For Hitch Assembly)	6#	Hex Bolts	8	M12X1.75-35	8#	Hex Flange Nuts	8	M12X1.75
	7#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 8000 LBS. Trailer Weight & 800 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 12000 LBS. Trailer Weight & 1200 LBS. Tongue Weight.
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Lower Spare Tire



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Remove existing 14mm fasteners from end of each frame rail if present and return to customer. Lower spare tire from vehicle to ease installation.		
3	Raise hitch into position, locating slots in hitch over weld-nuts in vehicle frame.		
4	Install 14mm bolts and conical toothed washers through hitch into weldnuts in vehicle frame and bumper. Install 1/2" carriage bolts, spacers, and nuts as shown above.		
5	Torque all 14mm fasteners to 126 ft-lbs, and all 1/2" fasteners to 110 ft-lbs.		
6	Raise spare back into position on vehicle.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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