



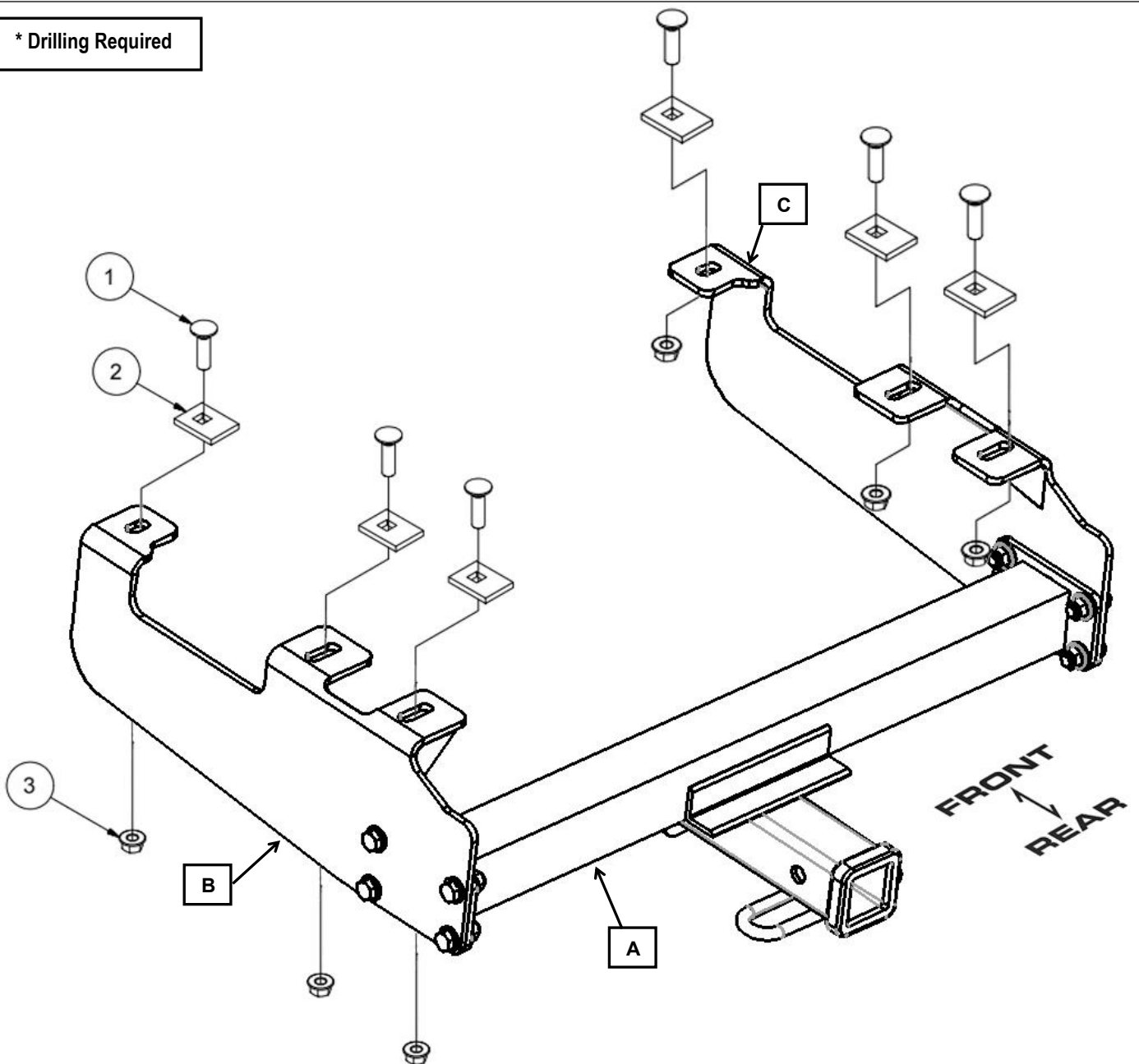
Hitch Installation Instructions

REV.20260701D

Part#	HT-X31706	Application	Chevrolet/GMC C/K-Size Pickup/Ford F-Super Duty					
Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Carriage Bolts	6	M12X1.75-45	3#	Hex Flange Nuts	6	M12X1.75
	2#	Spacers	6	With SQ Hole				
HW A (For Hitch Assembly)	4#	Hex Bolts	8	M12X1.75-35	6#	Hex Flange Nuts	8	M12X1.75
	5#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

* Drilling Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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Part#	HT-X31706	Application	Chevrolet/GMC C/K-Size Pickup/Ford F-Super Duty
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Torque all HWA to 86 lb-ft		
2	Remove spare tire from vehicle. Note: To retain under box tire stowage, spare tire carrier will have to be relocated and/or modified. Note: On some Ford Pickup models equipped with a 16" spare tire, it will be necessary to adjust spare tire cradle to retain under vehicle tire stowage after hitch is installed.		
3	Measure vehicle frame width. For 34" frames, position side bracket with mounting flanges pointing inboard. For 38" frames, position bracket with mounting flanges outboard.		
4	Lift bracket into position, placing rear most mounting tab at end of vehicle frame. Clamp bracket into frame.		
5	Using slotted holes in bracket as a guide, drill six, 17/32" diameter holes in frame. May want to start with smaller bit and work up to 17/32". Note: In some cases, it may be possible to use existing holes in frame.		
6	Install side bracket mounting fasteners as shown, placing spacers inside frame. Do not tighten at this time.		
7	Install crosstube assembly into side brackets. Install M12 carriage bolts and M12 hex flange nuts.		
8	Torque all M12 fasteners to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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