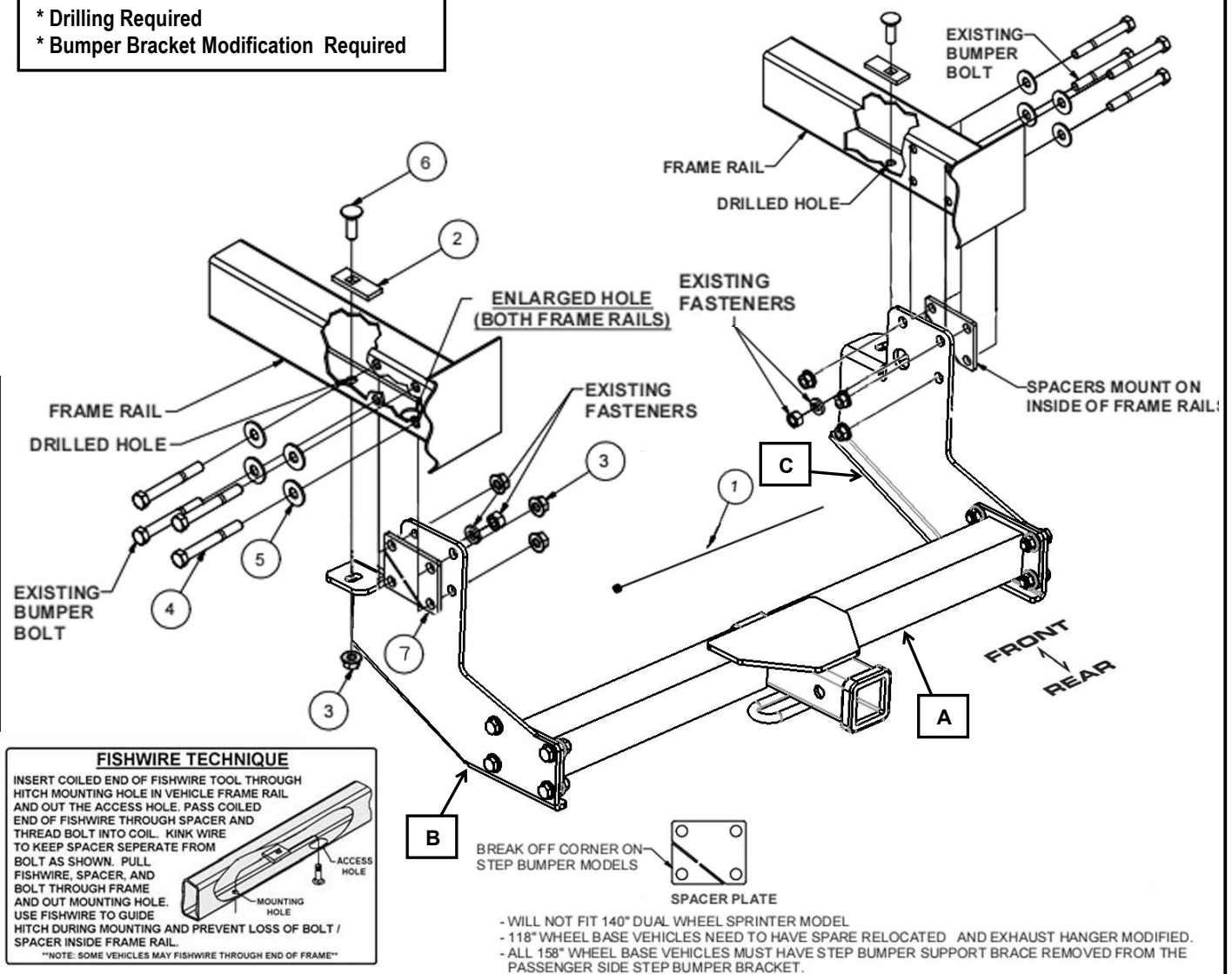


Part#	HT-X31255	Application	Dodge Sprinter 2500 / 3500
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hitch Parts	A	Hitch Body	1		B/C	Mounting Brackets	2	B-Driver Side C-Passenger Side
HW B (For Hitch Installation)	1#	Fish Wire	1	L=762	5#	Flat Washers	6	M12
	2#	Spacers	2	With SQ Hole	6#	Carriage Bolts	4	M12X1.75-40
	3#	Hex Flange Nuts	8	M12X1.75	7#	Spacer Plates	2	
	4#	Hex Bolts	6	M12X1.75-100				
HW A (For Hitch Assembly)	8#	Hex Bolts	8	M12X1.75-35	10#	Hex Flange Nuts	8	M12X1.75
	9#	Flat Washers	16	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 10000 LBS. Trailer Weight & 1000 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

- * Drilling Required
* Bumper Bracket Modification Required



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Hitch Installation Instructions

Part#	HT-X31255	Application	Dodge Sprinter 2500 / 3500
Step	Description		
1	Assemble Hitch Body (A) and Mounting Brackets (B, C) with (8) M12X1.75-35mm Hex Bolts, (16) M12 Flat Washers, (8) M12 Hex Flange Nuts. (Hardware in "HW A"). Note: Finger tighten only. Do not fully tighten at this time.		
2	Remove (2) existing bumper bolts from each side of the frame. (For step bumper models only.)		
3	Remove undercoating from mounting surfaces as needed.		
4	For step bumper models, break off corner of spacer plates as shown. Position spacer plates on the inside of frame rails. Raise hitch into position, using existing frame holes, install the M12 hex bolts, flat washers, and flange nuts. Note: Do not break off spacer corner for non-step bumper models.		
5	Reinstall the bumper bracket fasteners removed in step 2.		
6	Using hitch as a template, drill (2) 9/16" holes through frame as shown. Enlarge existing holes in bottom of frame rails to 1 1/8".		
7	Fish wire M12 carriage bolts and spacers through enlarged holes and secure with flange nuts.		
8	Torque M12 carriage bolts to 58 lb-ft and other M12 fasteners to 86 lb-ft.		
***Periodically Check The Receiver Hitch To Ensure That All Fasteners *** Are Tight & All Structural Components Are Sound.			

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