Hitch Installation Instructions

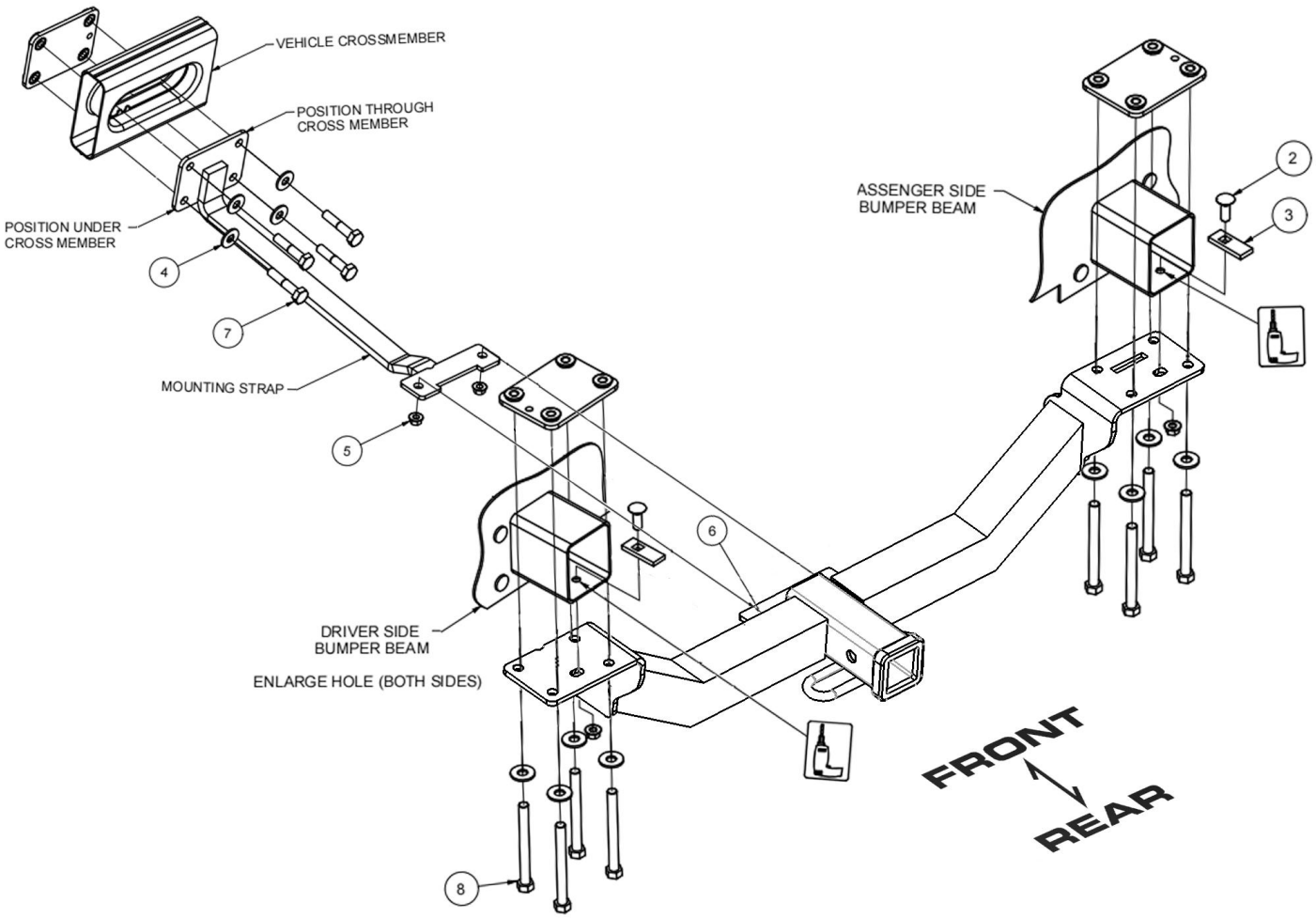
REV.20260901D

Part#	HT-R39026	Application	Mercedes-Benz GLK350 RWD and 4Matic

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hardware List	1#	Fishwires	2	L=510	5#	Hex Flange Nuts	4	M10X1.5
	2#	Carriage Bolts	2	M10X1.5-35	6#	Carriage Bolts	2	M10X1.5-25
	3#	Spacers	2	With SQ Hole	7#	Hex Bolts	4	M12X1.75-65
	4#	Conical Washers	12	M12	8#	Hex Bolts	8	M12X1.75-120

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** Enlarge Holes**
*** Lower Exhaust**
*** Fishwire Hardware**



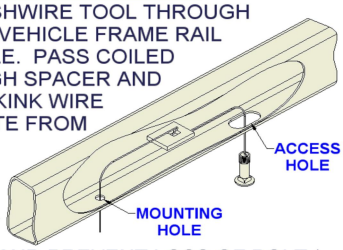
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FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



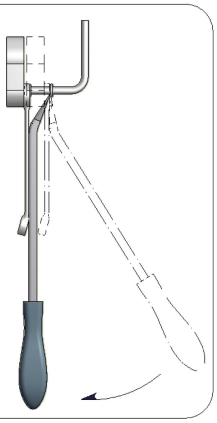
NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

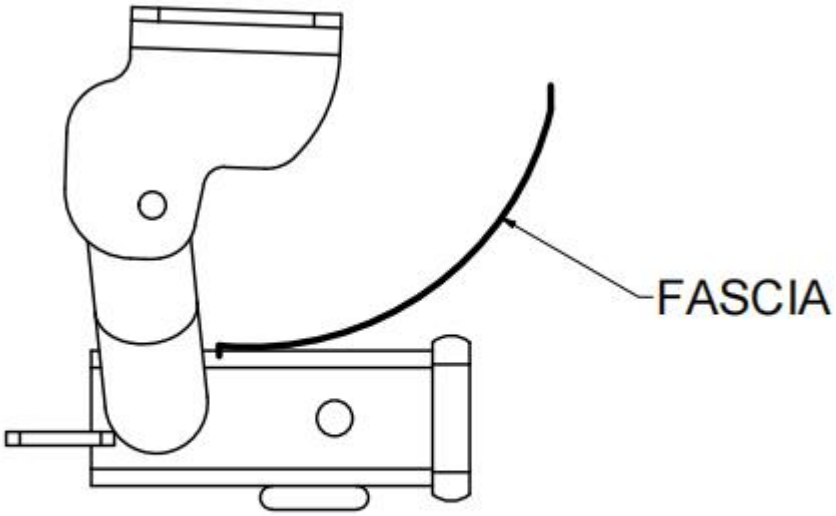
RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

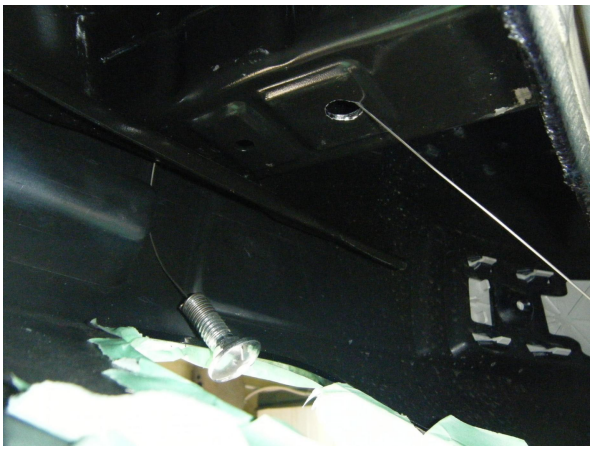




INSTALLED HITCH POSITION



PASSENGER SIDE FISHWIRE LOCATION



DRIVER SIDE FISHWIRE LOCATION

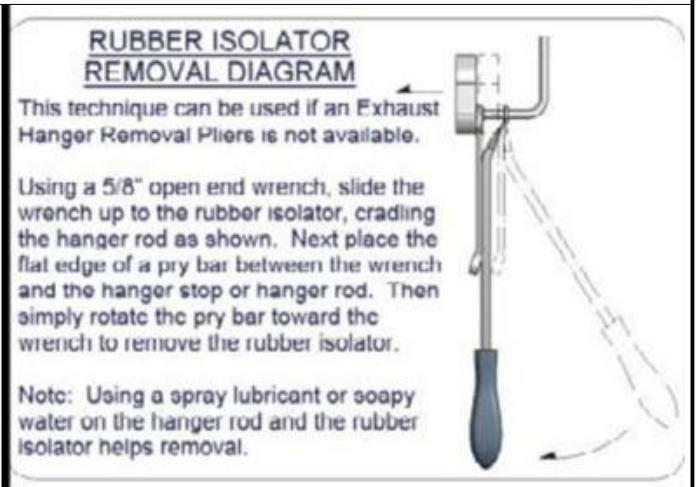
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Hitch Installation Instructions

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Step	Description
1	Lower exhaust by removing (2) isolators on the driver side muffler, (2) isolators on the passenger side muffler, and (2) isolators forward of the mufflers.





2	Remove (2) screws securing rear fascia to underbody panel. Save screws for re-installation in Step (10).





3	Enlarge existing slot in the bottom of the driver and the passenger side bumper beams large enough to allow the threaded portion of a M10 carriage bolt to pass through.





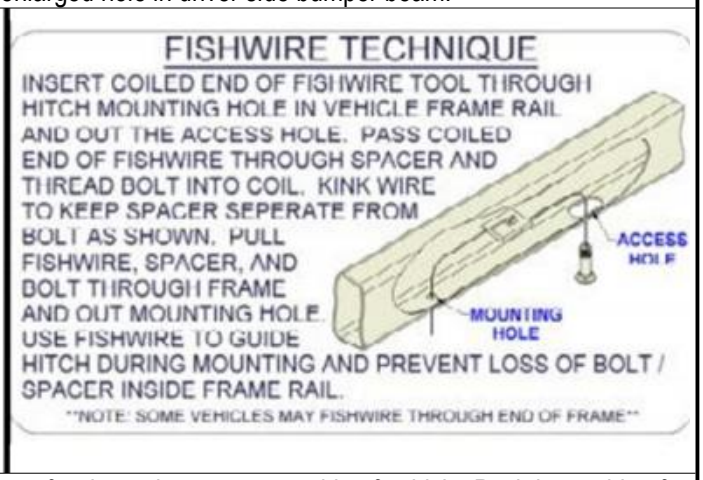
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4	Locate channel behind driver side bumper fascia leading to access hole in driver side bumper beam. Fishwire M10 carriage bolt and spacer through access hole and out enlarged hole in driver side bumper beam.





5	Locate square access cover on the outside of the bumper fascia on the passenger side of vehicle. Push in on side of cover with the arrow to open. Fishwire M10 carriage bolt and spacer through fascia access hole and out enlarged hole in passenger side bumper beam. Replace access cover when finished.





6	Place supplied nut plates over bumper beam. Raise hitch into position over exhaust and loosely secure hitch into place with M10 flange nuts. **Note:** Be sure to slide hitch as far forward as possible but not so it rests on the weld seam on the vehicle bumper beams.





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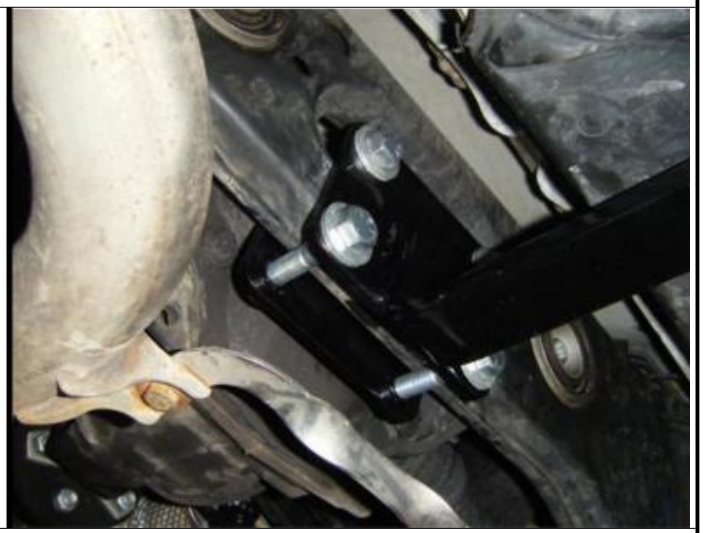
7	Loosely secure hitch to nut plates with M12 hex bolts and M12 conical toothed washers.




8	Insert M10 carriage bolts through top of square holes behind receiver tube of hitch. Raise mounting strap between vehicle crossmember. Loosely secure mounting strap to hitch with M10 flange nuts.




9	Raise nut plate in front of vehicle crossmember. Loosely secure nut plate to mounting strap with M12 hex bolts and M12 conical toothed washers.

10	Torque all M12 hex bolts to 86 ft-lbs. Torque M10 carriage bolts to 34 ft-lbs. Reinstall (2) screws removed in Step (2). Raise exhaust back into position. Hitch installation is complete.

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PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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