Hitch Installation Instructions

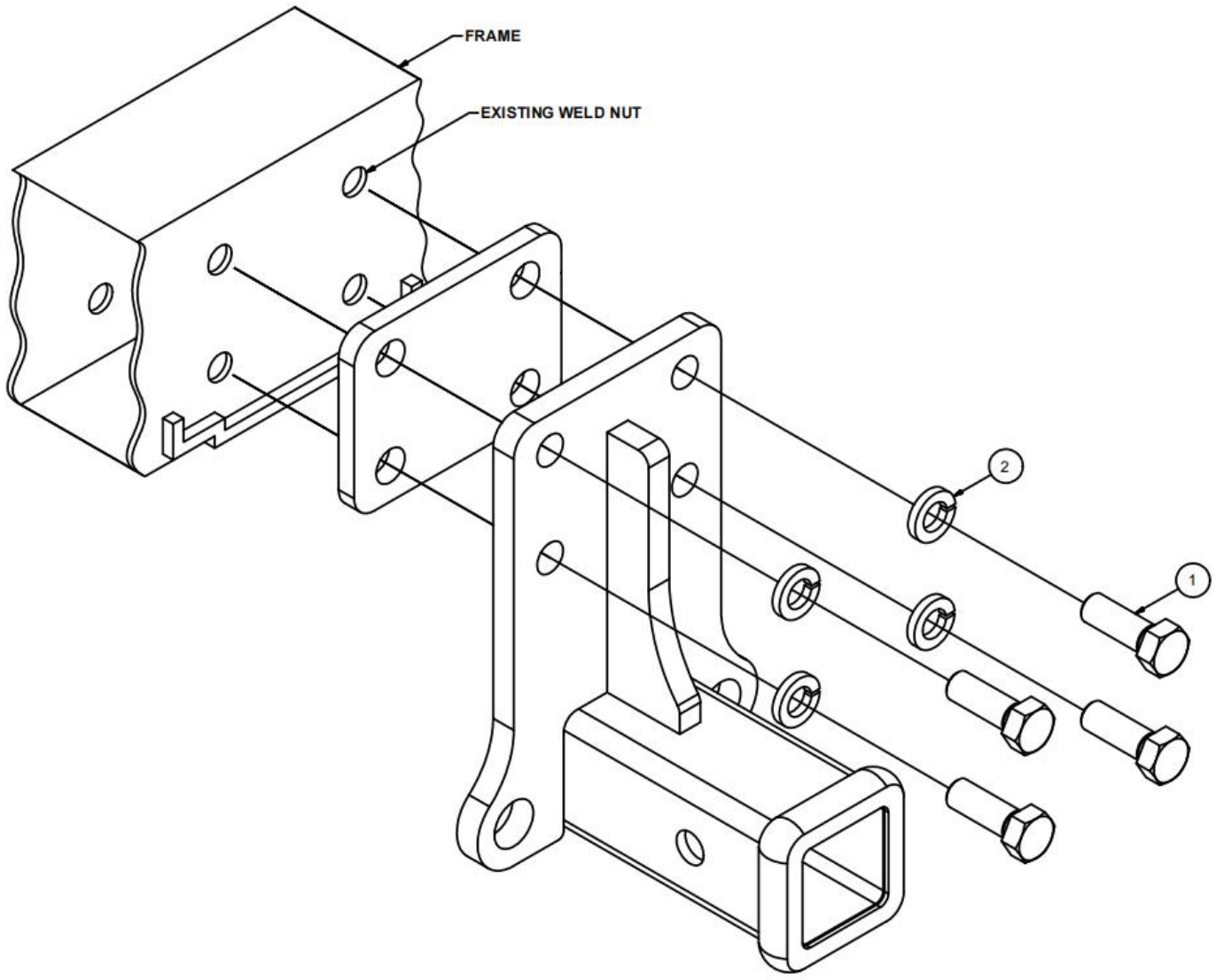
REV.20260901D

Part#	HT-R38671	Application	Mercedes-Benz ML320 \ ML350 \ ML430 \ ML500 ALL

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hardware List	1#	Hex Bolts	4	M14X1.5-50	2#	Lock Washers	4	M14

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** No Drilling Required**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description
1	Temporarily remove plastic bumper fascia. Carefully remove large center door and both smaller left and right doors. This exposes fascia mounting screws, remove screws and fascia. **Note**: If vehicle is equipped with outboard spare tire carrier, temporarily remove tire and mounting brackets as necessary
2	Position hitch over existing weld-nuts in bumper beam. **Note**: If vehicle is equipped with a spare tire bracket mounted on bumper beam, install spacer plate between hitch and bumper. Install fasteners as shown.
3	Torque all hardware to 140 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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