



Hitch Installation Instructions

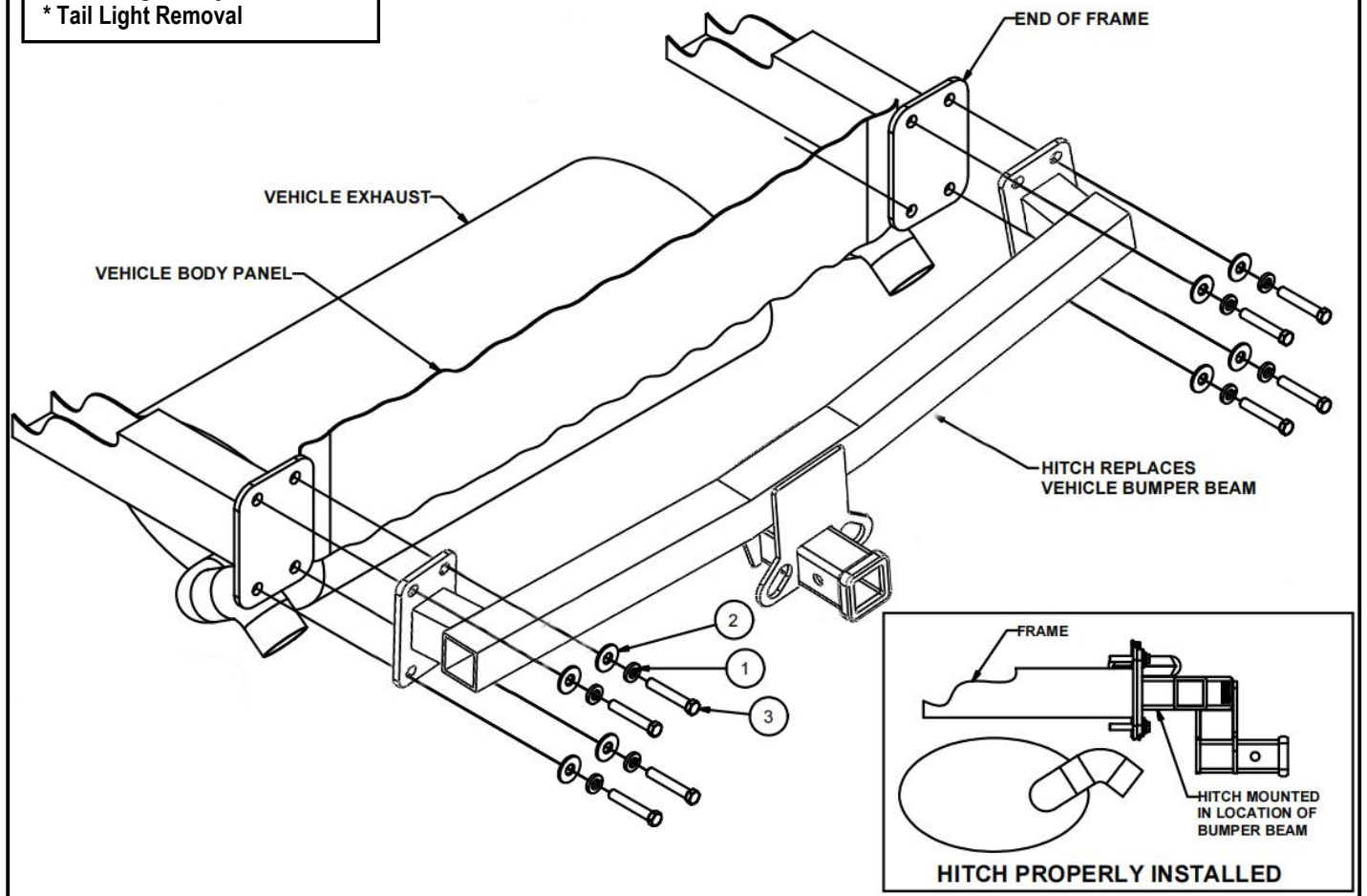
REV.20260801S

Part#	HT-R33025	Application	Audi Q7 All \ Porsche Cayenne Except Rear Mount Spare \ Volkswagen Touareg All
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hardware List	1#	Lock Washers	8	M12	3#	Hex Bolts	8	M12X1.5-70
	2#	Large Flat Washers	8	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch:6000 LBS. Trailer Weight & 600 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

- * No Drilling Required
- * Fascia Removal
- * Trimming on Cayenne and Q7
- * Tail Light Removal



Step	Description
1	For Audi Q7: Remove each of the (4) torx head screws on each side of the wheel well and the (4) 10mm nuts located inside the spare tire well. (Use a 10mm deep socket and extension to remove the nuts. Secure socket to extension to prevent the socket from falling of in the body of the vehicle.) Remove the panel in the center of the bumper.
2	Remove the vehicle tail lights (Touareg and Cayenne only) by locating two screws each side on the inside of the hatch opening. With the screws removed pull straight back on the lens to release the ball clip.

The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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3	Remove the twenty four bumper fascia attachment screws and slide the fascia rearward. *Cayenne requires fascia trimming* * NOTE: On 2011 Cayenne the bumper fascia line up pins will need to be removed. (both sides)*		
4	Remove the eight M12 bolts attaching the steel bumper beam to the rear of the vehicle. (Note: The foam pad on top of the bumper beam can be re-installed above the hitch but may need to be trimmed so that it does not push up on plastic.)		
5	Install the hitch using the M12 bolts and the washers provided. (For vehicles with M14 fasteners, use existing hardware)		
6	With hitch installed re-assemble fascia and re-install tail lights. NOTE: For Audi Q7, trim panel removed earlier to refit panel onto vehicle.		
7	Torque all M12 fasteners to 86 lb-ft and M14 fasteners to 136 lb-ft.		
PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.			

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