Hitch Installation Instructions

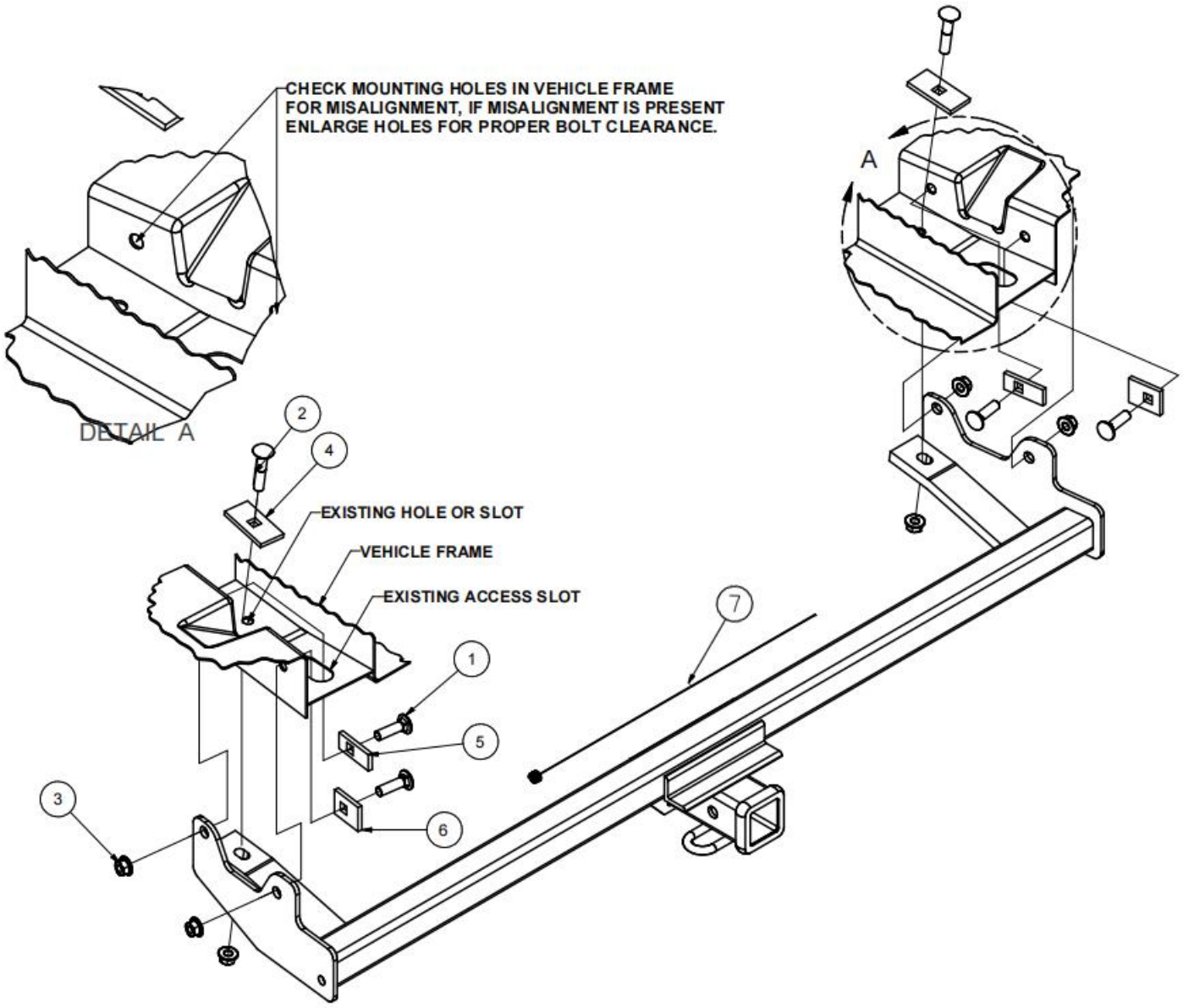
REV.20260901D

Part#	HT-R33730	Application	Ford Freestar All \ Mercury Monterey All

Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hardware List	1#	Carriage Bolts	4	M12X1.75-45	5#	M-Spacers	2	With SQ Hole
	2#	Carriage Bolts	2	M12X1.75-60	6#	S-Spacers	2	With SQ Hole
	3#	Hex Flange Nuts	6	M12X1.75	7#	Fishwire	1	L=762
	4#	L-Spacers	2	With SQ Hole				

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

*** Fishwire Hardware into Position**
*** Lower Exhaust for Ease of Install**



The instructions here are for your reference only. We strongly recommend professional installation for best results. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Description
1	Lower exhaust by removing the rearmost exhaust hanger.
2	Fishwire the 4# L-spacer and 2# carriage bolts into existing slots located on the bottom of the frame.
3	Raise the hitch into position under the frame and over the previously installed bolts. Attach a flange nut to each bolt. (Hand tighten only).
4	With the hitch in position fishwire the remaining fasteners through the large access slot on the bottom of the frame and out the existing holes on the side of the frame.
5	Torque the M12 hardware to 86 lb-ft and re-attach the exhaust.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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