



Hitch Installation Instructions

REV.20260701D

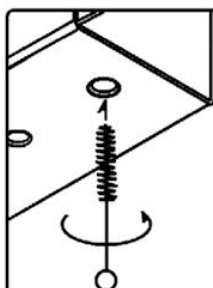
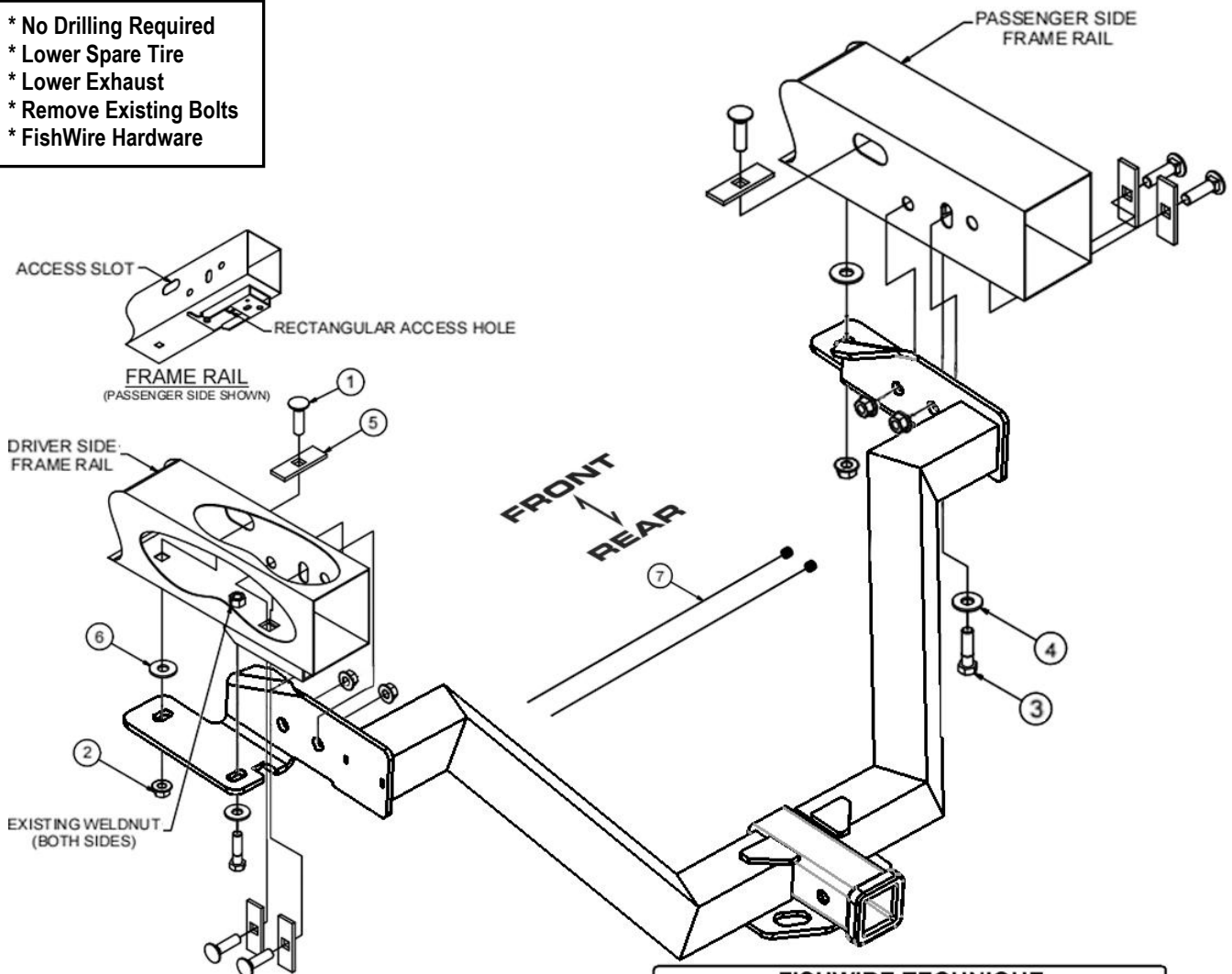
Part#	HT-R32216	Application	Chrysler Pacifica All
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Hardware List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Hardware List	1#	Carriage Bolts	6	M12X1.75-45	5#	Spacers	6	With SQ Hole
	2#	Hex Flange Nuts	6	M12X1.75	6#	Large Flat Washers	2	M12
	3#	Hex Bolts	2	M12X1.75-45	7#	FishWires	2	L=762
	4#	Conical Washers	2	M12				

Gross Load Capacity When Used As A Weight Carrying Hitch: 3500 LBS. Trailer Weight & 350 LBS. Tongue Weight.
Gross Load Capacity When Used As A Weight Distribution Hitch: 5000 LBS. Trailer Weight & 500 LBS. Tongue Weight.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

- * No Drilling Required
- * Lower Spare Tire
- * Lower Exhaust
- * Remove Existing Bolts
- * FishWire Hardware

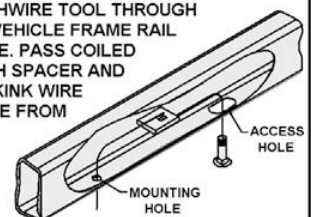


WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME

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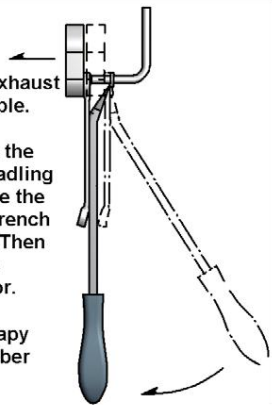
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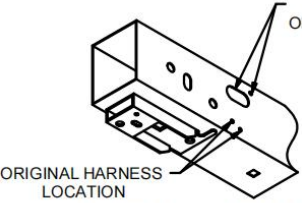
RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if and Exhaust Hanger Removal Pliers is not available.

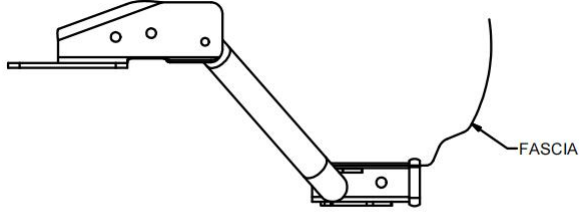
Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.





WIRING HARNESS RELOCATION DIAGRAM
(DRIVER SIDE FRAME RAIL)



INSTALLED HITCH POSITION

Step	Description
1	Lower spare tire for ease of installation.
2	Lower exhaust by removing rubber exhaust isolators. Note: If vehicle has dual exhaust, remove isolators on driver and passenger side of vehicle. (See RUBBER ISOLATOR REMOVAL DIAGRAM.)
3	Remove M12 bolts from front attachment point between bumper beam and frame rail on driver and passenger side frame rails. Return bolts to vehicle owner.
4	If wiring harness is present on driver side frame rail, remove the harness. The harness will be relocated after hitch installation.
5	Fish wire M12 carriage bolts and spacers through access slot and out square mounting hole in bottom of driver and passenger side frame rails, as shown. (See FISHWIRE TECHNIQUE diagram.)
6	Install M12 Large flat washers onto carriage bolts from Step 5, as shown.
7	Raise hitch into position.
8	Secure hitch with M12 hex flange nuts onto carriage bolts from Step 5, as shown.
9	Install supplied M12 bolts and 1/2 in. conical toothed washers through weld-nuts where existing bolts were removed in Step 3.
10	Fishwire 1/2 in. carriage bolts and CM-SP40 spacers through rectangular access hole and out mounting holes in side of driver and passenger side frame rail, as shown.
11	Secure carriage bolts from Step 10 with M12 hex flange nuts.
12	Torque M12 carriage bolts to 58 lb-ft and other M12 hardware to 86 lb-ft.
13	Raise exhaust back into position.

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14	Relocate wiring harness from Step 3. (See WIRING HARNESS RELOCATION DIAGRAM.)		
15	Raise spare tire back into position.		
PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.			

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