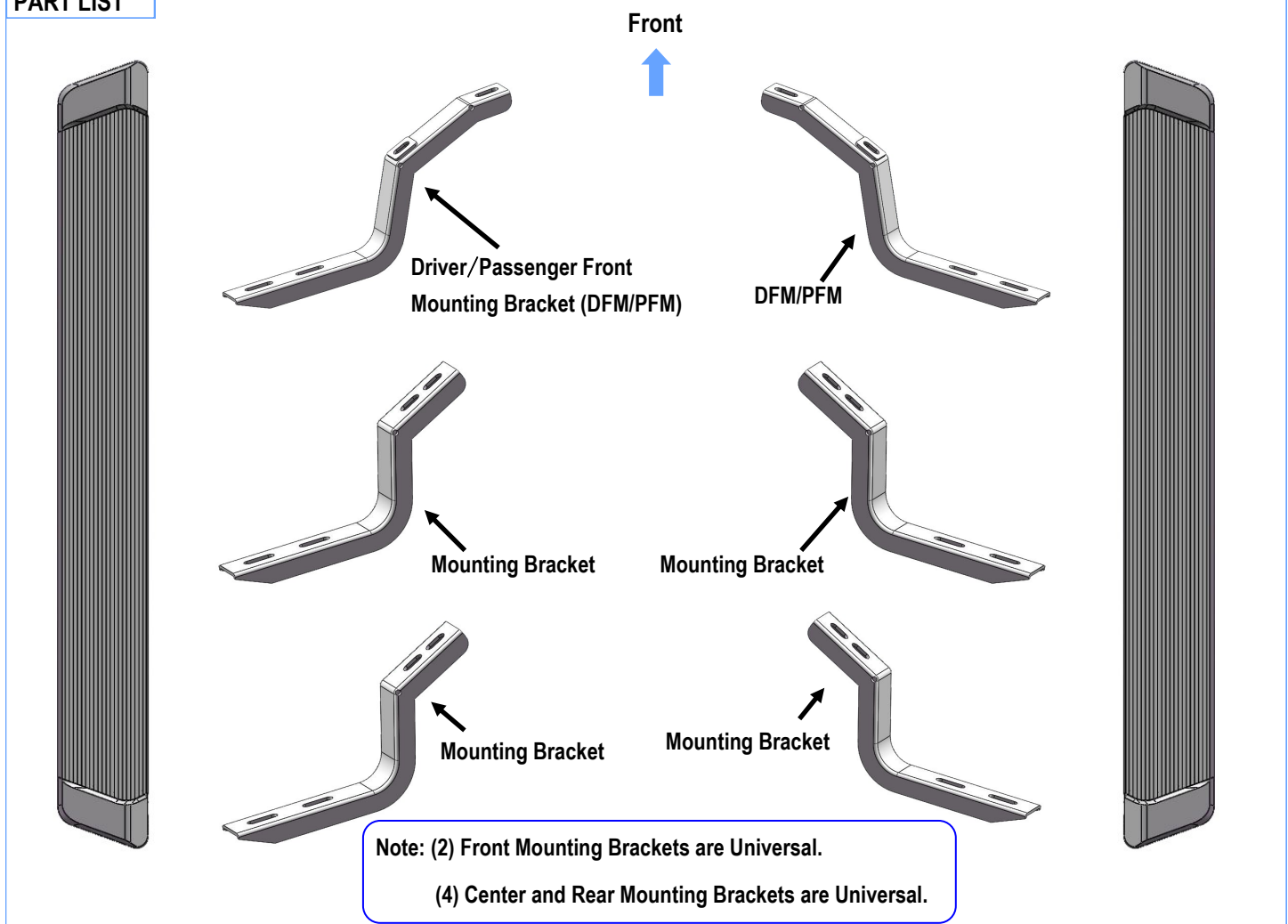# iBoard®

iBoard® by APS

PART#: IB-R934A_B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST

Front

Driver/Passenger Front Mounting Bracket (DFM/PFM)

DFM/PFM

Mounting Bracket

Mounting Bracket

Mounting Bracket

Mounting Bracket

Note: (2) Front Mounting Brackets are Universal.
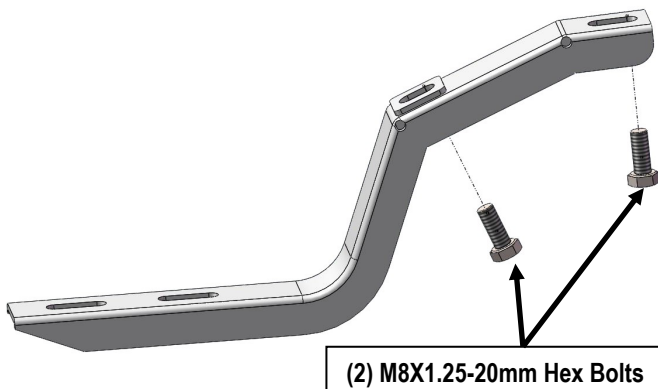
(4) Center and Rear Mounting Brackets are Universal.

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STEP 1

Start installation at the driver side of the vehicle.

Locate the (3) factory mounting hole locations on the underside of vehicle rocker panel. Attach Driver Front Mounting Bracket **(DFM)** to the first set of mount holes closest to the front of vehicle with (2) M8X1.25-20mm Hex Bolts. Don't fully tighten at this time, **(Fig 1).**

Note: The (2) Front Mounting Brackets are different with (4) Center and Rear Mounting Brackets.
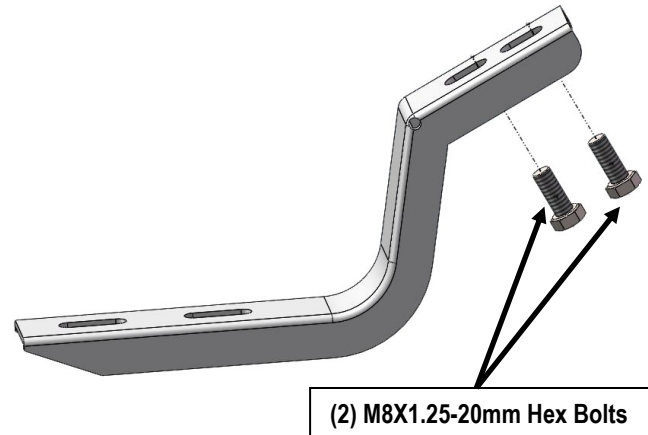

(2) M8X1.25-20mm Hex Bolts

(Fig 1) Driver Front Mounting Bracket (DFM) Installation

STEP 2

Move to the Center & Rear mounting locations. Repeat **Step 1** to install Center & Rear Mounting Brackets**.** Do not fully tighten at this time, **(Fig 2).**

(2) M8X1.25-20mm Hex Bolts

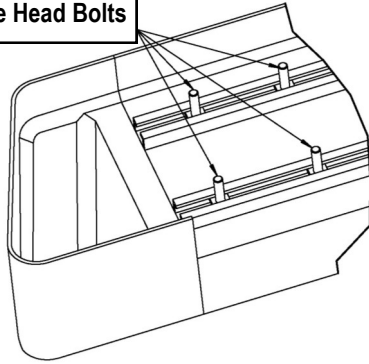**(Fig 2) Driver Center & Rear Mounting Brackets Installation**

STEP 3

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 3)**. Carefully position the Running Board onto the (3) Mounting Brackets.
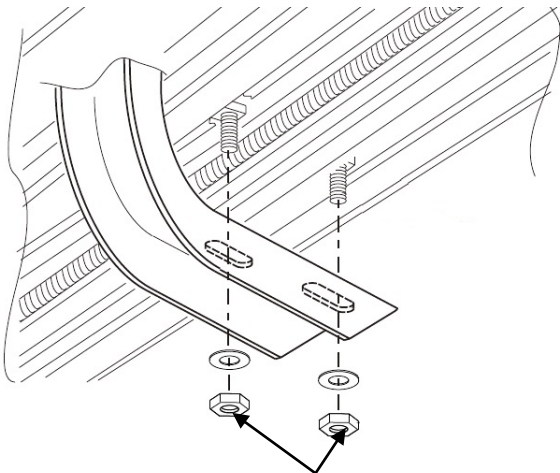
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 4)**. Do not fully tighten at this time.

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M6X1-20mm Square Head Bolts

(Fig 3) Slip (3) M6X1-20mm Square Head Bolts Into Each Bottom Channel

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts

(Fig 4) Running Board Installed Onto Mounting Bracket

STEP 4

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed (**Fig 5**).

(Fig 5) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.