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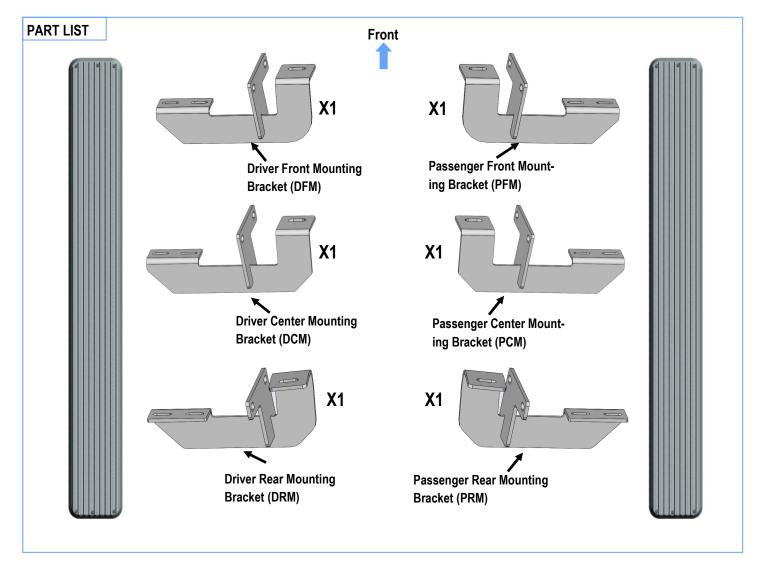
iBoard[®] by APS

PART#: IB-107A-B

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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X6

X12

X12

X12

X12

0

X12

M8X1.25 Nut Plate

M8X1.25-35mm Hex Bolt

M8 Large Flat Washer

10

X24

M6X1-25mm Inner Hex Bolt

M6X1-20mm Square Head Bolt

M6 Large Flat Washer

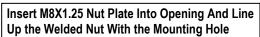
M6X1 Nylon Lock Nut

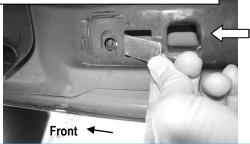
M8 Lock Washer

STEP 1

THE FACTORY ROCK RAILS, SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED BEFORE INSTALLING.

Start installation from the passenger side front of the vehicle. Determine if the vehicle has an opening or a threaded hole in the floor panel on the mounting location, (Fig 1 - 2). Remove any insulation that may be covering the mounting locations.





(Fig 1) Vehicle with opening In Floor Panel (Passenger Side-Front Mounting Location)



(Fig 2) Vehicle with 8mm Threaded Hole In Floor Panel

STEP 2

Select the Passenger Front Mounting Bracket (**PFM**). **VERY IMPORTANT:** The (6) Mounting Brackets are similar but not the same. Identify the brackets carefully by using the bracket pictures on "Part List" page and the labels attached on the brackets.

Vehicles with opening in the floor panel:

Insert (1) M8X1.25 Nut Plate into the large square opening in the floor panel. Line up the threaded nut with the small round hole, **(Fig 1)**. Bolt the Bracket to the M8X1.25 Nut Plate with (1) M8X1.25-35mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Large Flat Washer, **(Fig 3)**. Do not fully tighten hardware.

Vehicles with factory threaded hole in floor panel:

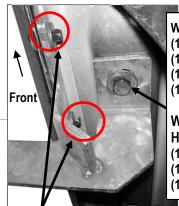
Bolt the upper hole of the mounting bracket to the threaded hole in the floor panel with (1) M8X1.25-35mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Large Flat Washer, (Fig 2 & 3). Do not fully tighten hardware.

STEP 3

Line up the mounting plate on the Bracket with the (2) factory holes in the pinch weld. Bolt the Mounting Bracket to the back of the pinch weld using the included (2) M6X1-25mm Inner Hex Bolts, (4) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, (Fig 3). Leave loose at this time.

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With Opening in Floor Panel:

- (1) M8X1.25 Nut Plate
- (1) M8X1.25-35mm Hex Bolt
- (1) M8 Lock Washer
- (1) M8 Large Flat Washer

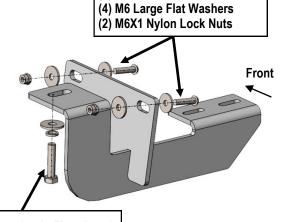
With Factory Threaded Hole In Floor Panel:

- (1) M8X1.25-35mm Hex Bolt
- (1) M8 Lock Washer

(2) M6X1-25mm Inner Hex Bolts

- (1) M8 Large Flat Washer
- (2) M6X1-25mm Inner Hex Bolts
- (4) M6 Large Flat Washers
- (2) M6X1 Nylon Lock Nuts

(Fig 3) Passenger Front Mounting Bracket (PFM) Installation



With Opening in Floor Panel:

- (1) M8X1.25 Nut Plate
- (1) M8X1.25-35mm Hex Bolt
- (1) M8 Lock Washer
- (1) M8 Large Flat Washer

With Factory Threaded Hole In Floor Panel:

- (1) M8X1.25-35mm Hex Bolt
- (1) M8 Lock Washer
- (1) M8 Large Flat Washer

(Fig 4) Passenger Front Mounting Bracket (PFM) Installation

STEP 4

Repeat Steps 1—3 to install the Passenger Center and Rear Mounting Brackets. Do not fully tighten hardware at this time.

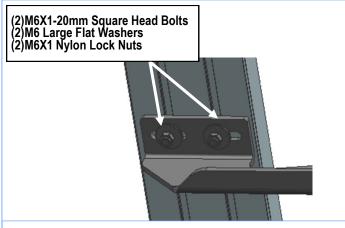
STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten at this time.



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 6) Running Board Installed Onto Mounting Bracket

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STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 7**).



(Fig 7) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.