iBoard[®] by APS

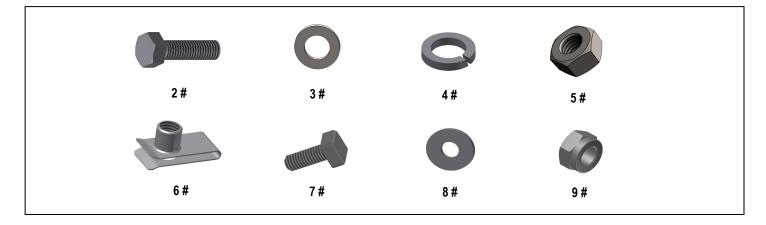
PART#: IB-044A&B

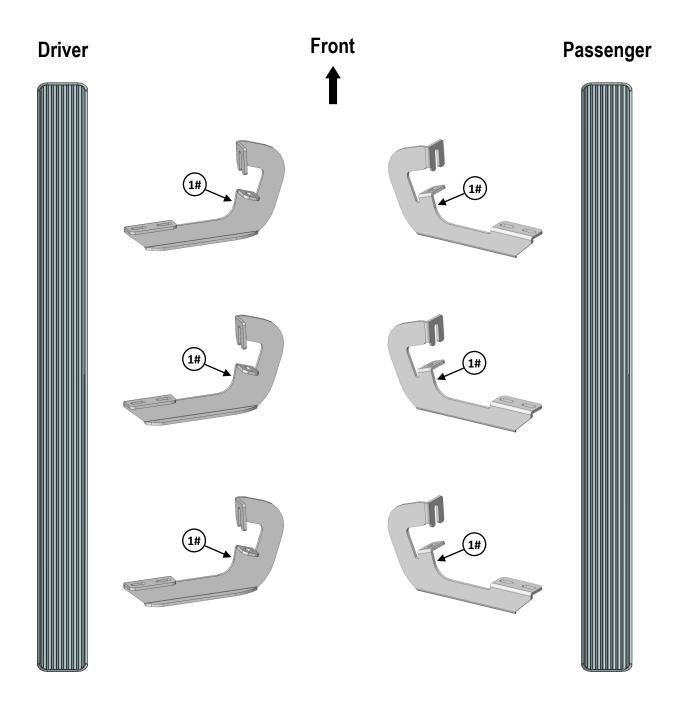
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

Fastener Size	Tightening Torque (ft-lbs)	
6mm	6-7	
8mm	16-18	
10mm	31-32	
12mm	56-58	
14mm	92-94	

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

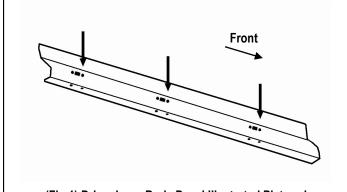
Item	QTY	Description	ltem	QTY	Description
1#	6	Mounting Brackets	6#	6	M8 Clip Nuts
2#	12	M8X1.25-30mm Hex Bolts	7#	12	M6X1-20mm Square Head Bolts
3#	18	M8 Flat Washers	8#	12	M6 Large Flat Washers
4#	12	M8 Lock Washers	9#	12	M6X1 Nylon Lock Nuts
5#	6	M8X1.25 Hex Nuts			





STEP 1

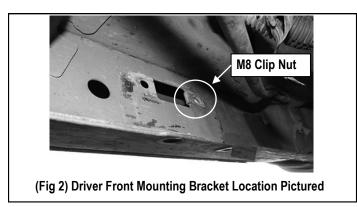
Starting on the driver side of the vehicle, locate the (2) holes in the bottom of the body panel, (pinch weld). Next locate the rectangular opening and (2) small holes in the inner body panel directly above the holes in the pinch weld, (Fig 1). Installation will use only the forward holes in each mounting location. NOTE: The holes in the inner panel may be covered with sealing tape or insulation, remove as required.



(Fig 1) Driver Inner Body Panel Illustrated Pictured

STEP 2

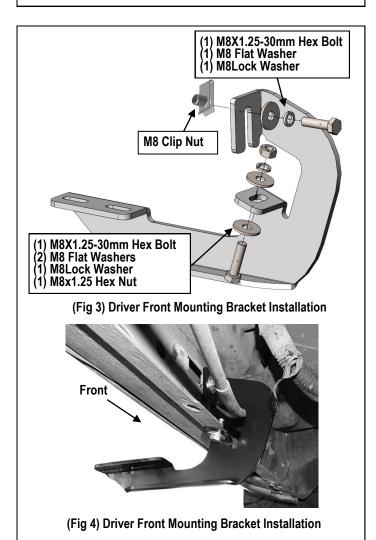
Slide (1) M8 Clip Nut into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clip with the round hole toward the front of the vehicle, **(Fig 2)**. Repeat to install an M8 Clip Nut in forward hole in the pinch weld. **NOTE**: If necessary, hold a mounting Bracket up in position to determine correct factory mounting holes location.



STEP 3

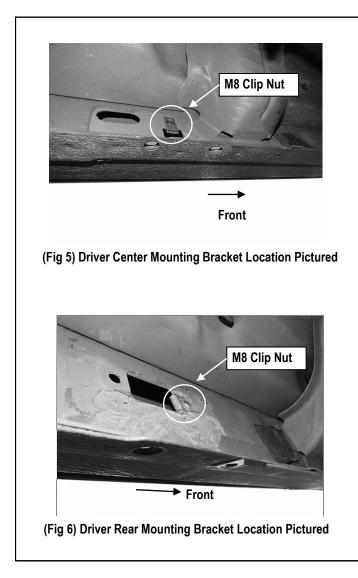
Select the Driver Front Mounting Bracket. Attach the Bracket to the (1) M8 Clip Nut with the included (1) M8X1.25-30mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, and to the lower hole use (1) M8X1.25-30mm Hex Bolt, (1) M8 Lock Washer, (2) M8 Flat Washers and (1) M8X1.25 Hex Nut (**Fig 3**). Depending on model and year, the brake cable may be run on the inside or outside of the Bracket. Do not fully tighten hardware at this time.

NOTE: The cradle on the front Bracket should face to the rear of the vehicle.



STEP 4

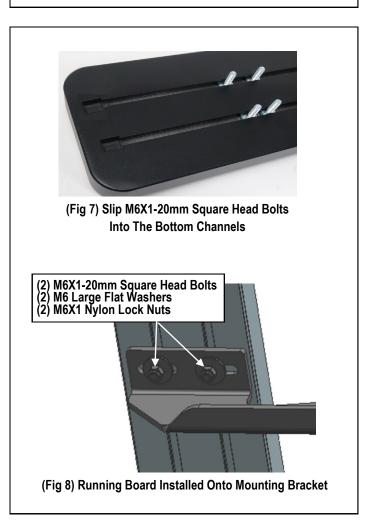
Next, move to the center & rear of the vehicle. Locate the (2) holes in the pinch weld similar to the front location, **(Fig 5-6)**. Repeat **Steps 1-3** to install the Driver Center Mounting Bracket & Driver Rear Mounting Bracket .



STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 7**). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 8**). Do not fully tighten at this time.



STEP 4

Level and adjust the Running Board and fully tighten all hard-ware.

STEP 5

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 9**).



Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.