iBoard®

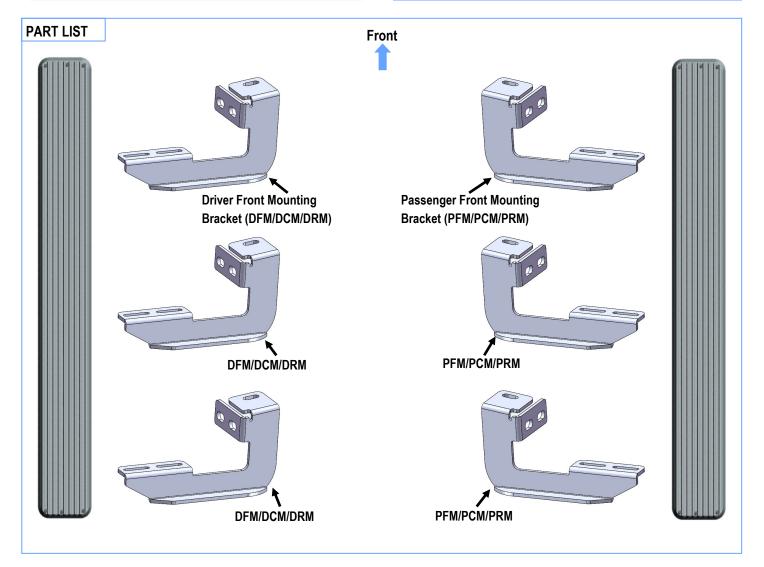
iBoard[®] by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART#: IB-552



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X24

M10X1.5-30mm Hex Bolt

M10 Flat Washer

M10 Lock Washer

M10 Clip Nut

M8X1.25-25mm Hex Bolt

M8 Flat Washer





X12

X12



X12

M8 Lock Washer

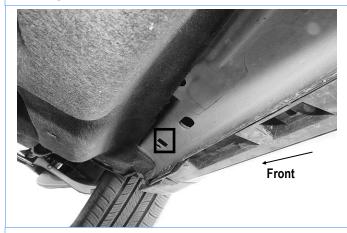
M8 Hex Nut

M6X1-20mm Square Head Bolt M6 Large Flat Washer

M6X1 Nylon Lock Nut

STEP 1

Start installation from the passenger side front of the vehicle, temporarily remove the plastic side panel. Move to the floor panel, locate the square holes and (2) round holes in the pinch weld, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

M10 Clip Nut Front

(Fig 2) Attach The M10 Clip Nut

STEP 2

Select (1) M10 Clip Nut. Attach the M10 Clip Nut into the square hole in the floor panel, (Fig 2).

Select (1) Passenger Front Mounting Bracket (PFM/PCM/ PRM). Attach the Bracket to the M10 Clip Nut with (1) M10X1.5-30mm Hex Bolt, (1) M10 Lock Washer and (1) M10 Flat Washer, (Figs 3-4). Do not fully tighten hardware at this time.

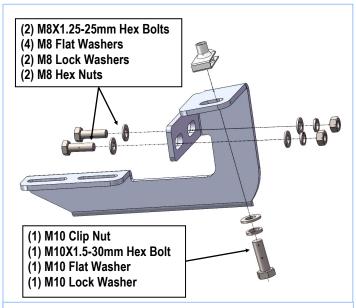
STEP 3

Attach the Passenger Front Mounting Bracket (PFM/PCM/PRM) to the pinch weld with (2) M8X1.25-25mm Hex Bolts. (4) M8 Flat Washers, (2) M8 Lock Washers and (2) M8 Hex Bolts, (Figs 3-4). Do not fully tighten hardware at this time.

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(Fig 3) Passenger Front Mounting Bracket Installation

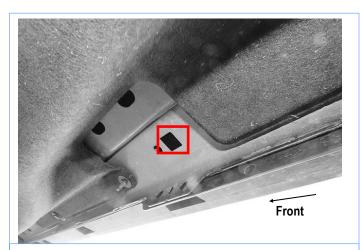


(Fig 4) Passenger Front Mounting Bracket Installation

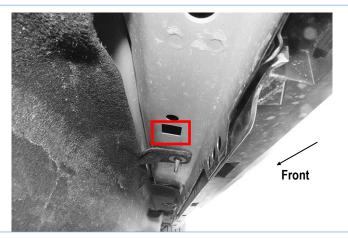
STEP 4

Move to the center & rear mounting location, (Fig 5 & 6). Repeat Steps 1-3 to attach the Passenger Center & Rear Mounting Bracket (PFM/PCM/PRM) to the vehicle. Do not fully tighten hardware at this time.

Note: Passenger Front & Center & Rear Mounting Brackets are universal.



(Fig 5) Passenger Side Center Mounting Location



(Fig 6) Passenger Side Rear Mounting Location

STEP 5

Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 7**). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 8**). Do not fully tighten at this time.

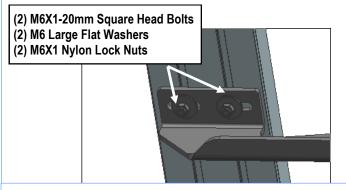
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(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 8) Running Board Installed Onto the Mounting Bracket

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for other side Running Board installation. The installation is completed (**Fig 9**).



(Fig 9) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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