

# iBoard®

## iBoard® by APS

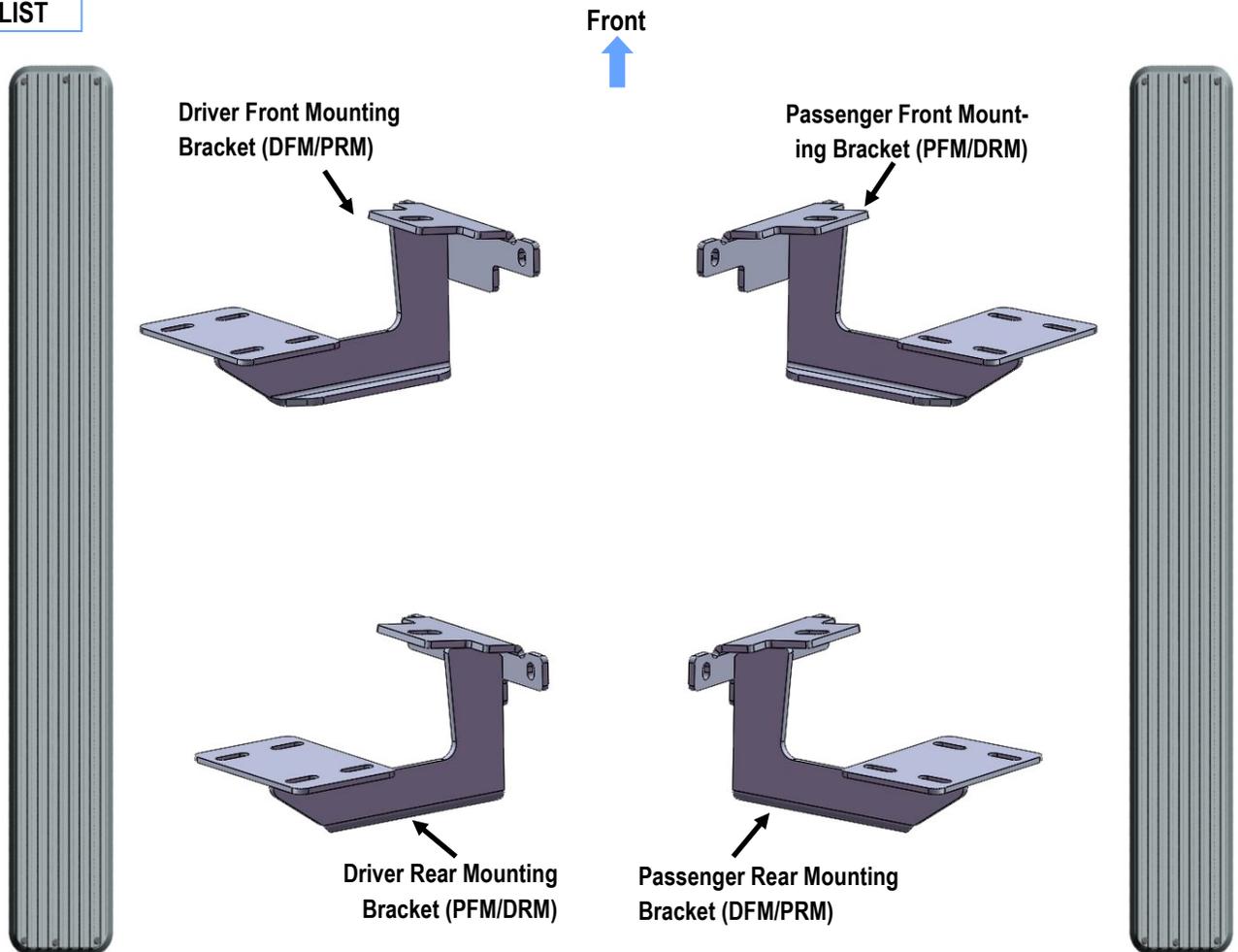
PART#: IB-252A-B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

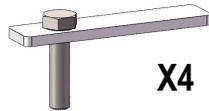
Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

### PART LIST



Customer Support: [info@iboardauto.com](mailto:info@iboardauto.com)

# iBoard®



X4

M10 Bolt Plate



X4

M10 Plastic Washer



X4

M10 Flat Washer



X4

M10X1.5 Hex Flange Nut



X8

M6X1-25mm Hex Bolt



X8

M6 Flat Washer



X16

M6X1-20mm Square Head Bolt



X24

M6 Large Flat Washer

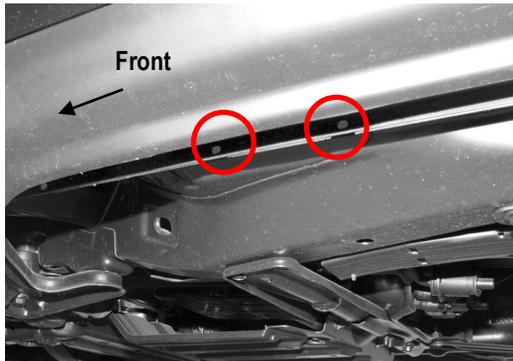


X24

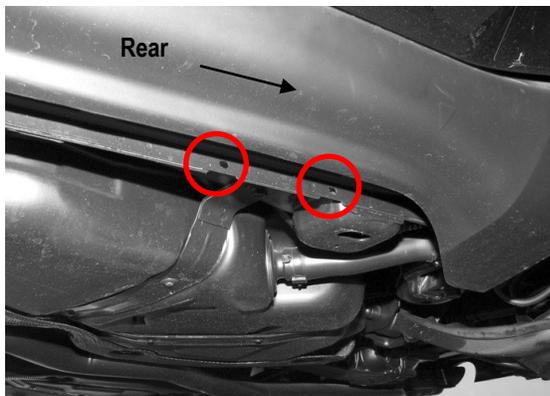
M6X1 Nylon Lock Nut

## STEP 1

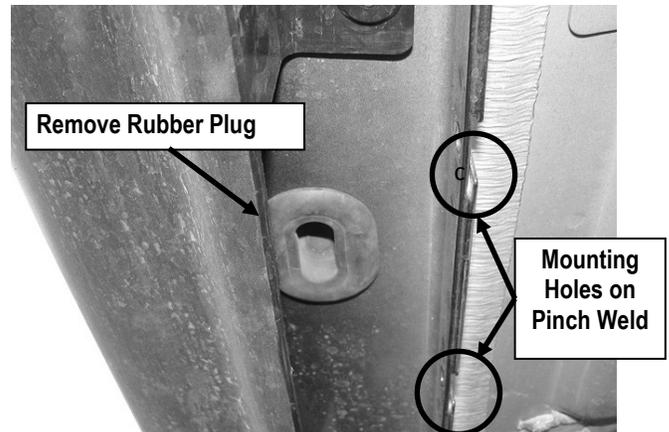
Starting at the driver side, locate the (2) pairs of factory holes in the pinch weld, (Fig 1 & 2). Move toward the front pair. Remove the rubber plug covering the oval hole in the bottom of the rocker panel in front of the two holes, (Fig 3).



(Fig 1) Drive Front Mounting Bracket Location Pictured



(Fig 2) Driver Rear Mounting Bracket Location Pictured



(Fig 3) Driver Side Front Mounting Location Pictured

## STEP 2

Select (1) M10 Bolt Plate and (1) M10 Plastic Washer. Partially thread the M10 Plastic Washer onto the Welded Bolt. Insert the M10 Bolt Plate into the oval hole and rotate across the slot, (Fig 4). Thread the M10 Plastic Washer all the way down the Welded Bolt and tight against the body panel.

**NOTE:** The M10 Plastic Washer is designed to prevent the Bolt Plate from falling into the body panel and hold the bolt plate in place within the bracket installation.

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After inserting, rotate M10 Bolt Plate across the slot or until M10 Bolt Plate stopped.

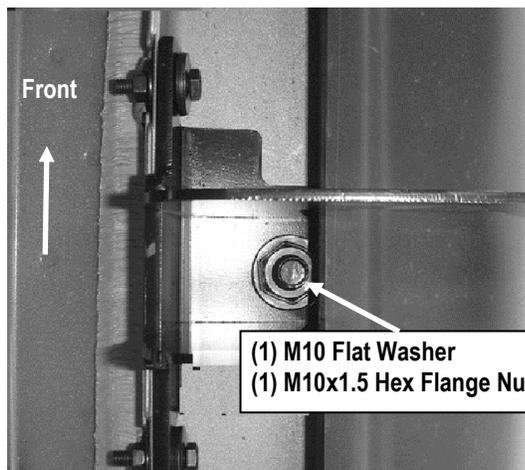


(Fig 4) M10 Bolt Plate Installed on Driver Side Front Mounting Location

## STEP 3

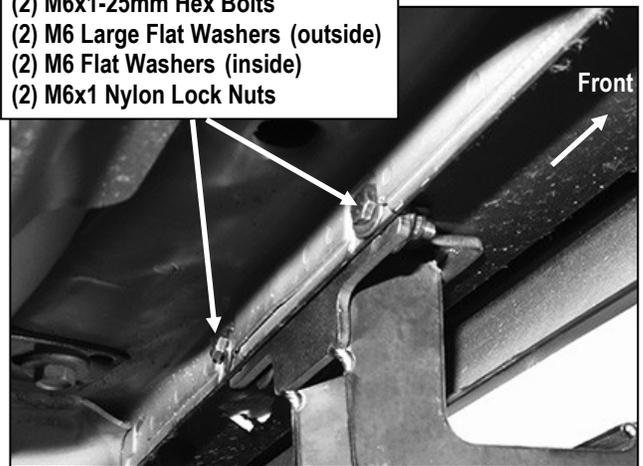
Attach the Driver Front Mounting Bracket (DFM/PRM) to the installed M10 Bolt Plate with (1) M10 Flat Washer and (1) M10x1.5 Hex Flange Nut, (Fig 5-7).

Line up the (2) small slots on the Driver Front Mounting Bracket with the (2) holes on the pinch weld. Bolt the Driver Front Mounting Bracket (DFM/PRM) to the outside of the pinch weld with (2) M6x1-25mm Hex Bolts, (2) M6 Large Flat Washers (outside against Bracket), (2) M6 Flat Washers (inside against pinch weld) and (2) M6x1 Nylon Lock Nuts, (Fig 5 -7). Do not fully tighten hardware at this time.



(Fig 5) Driver Front Mounting Bracket (DFM/PRM) Installation

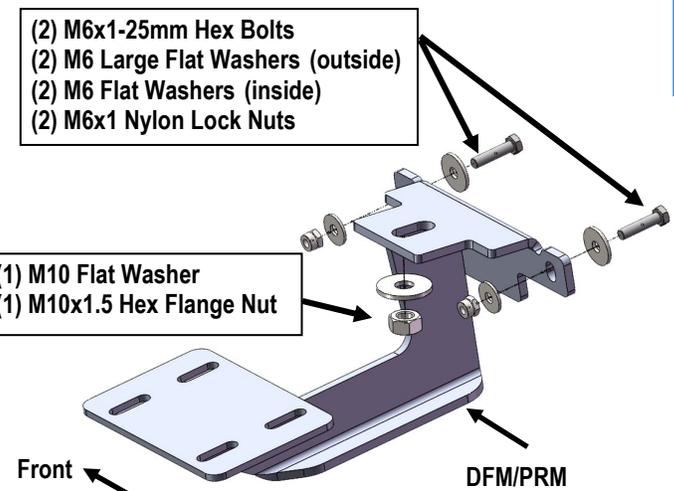
(2) M6x1-25mm Hex Bolts  
(2) M6 Large Flat Washers (outside)  
(2) M6 Flat Washers (inside)  
(2) M6x1 Nylon Lock Nuts



(Fig 6) Driver Front Mounting Bracket (DFM/PRM) Installation

(2) M6x1-25mm Hex Bolts  
(2) M6 Large Flat Washers (outside)  
(2) M6 Flat Washers (inside)  
(2) M6x1 Nylon Lock Nuts

(1) M10 Flat Washer  
(1) M10x1.5 Hex Flange Nut



(Fig 7) Driver Front Mounting Bracket (DFM/PRM) Installation

## STEP 4

Repeat **Steps 2-3** to install the Driver Rear Mounting Bracket (PFM/DRM). Do not fully tighten hardware at this time.

**Note:** Driver Front Mounting Bracket (DFM/PRM) and Driver Rear Mounting Bracket (PFM/DRM) are not universal.

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## STEP 5

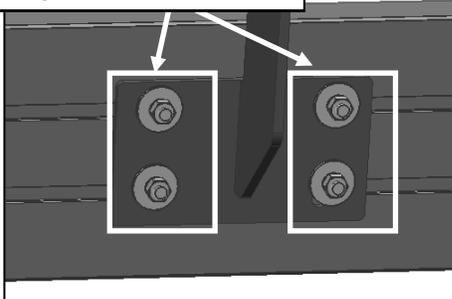
Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 8**). Carefully position the Running Board onto the (2) Mounting Brackets.

**IMPORTANT:** Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to Mounting Bracket with (8) M6x1-20mm Square Head Bolts, (8) M6 Large Flat Washers and (8) M6 X1 Nylon Lock Nuts (**Fig 9**). Do not fully tighten at this time.



(Fig 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

- (4) M6X1-20mm Square Head Bolts
- (4) M6 Large Flat Washers
- (4) M6X1 Nylon Lock Nuts



(Fig 9) Running Board Installed Onto Driver Center Mounting Bracket

## STEP 6

Level and adjust the Running Board and fully tighten all hardware.

## STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 10**).



(Fig 10) Installation Completed

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.