

# iBoard®

## iBoard® by APS

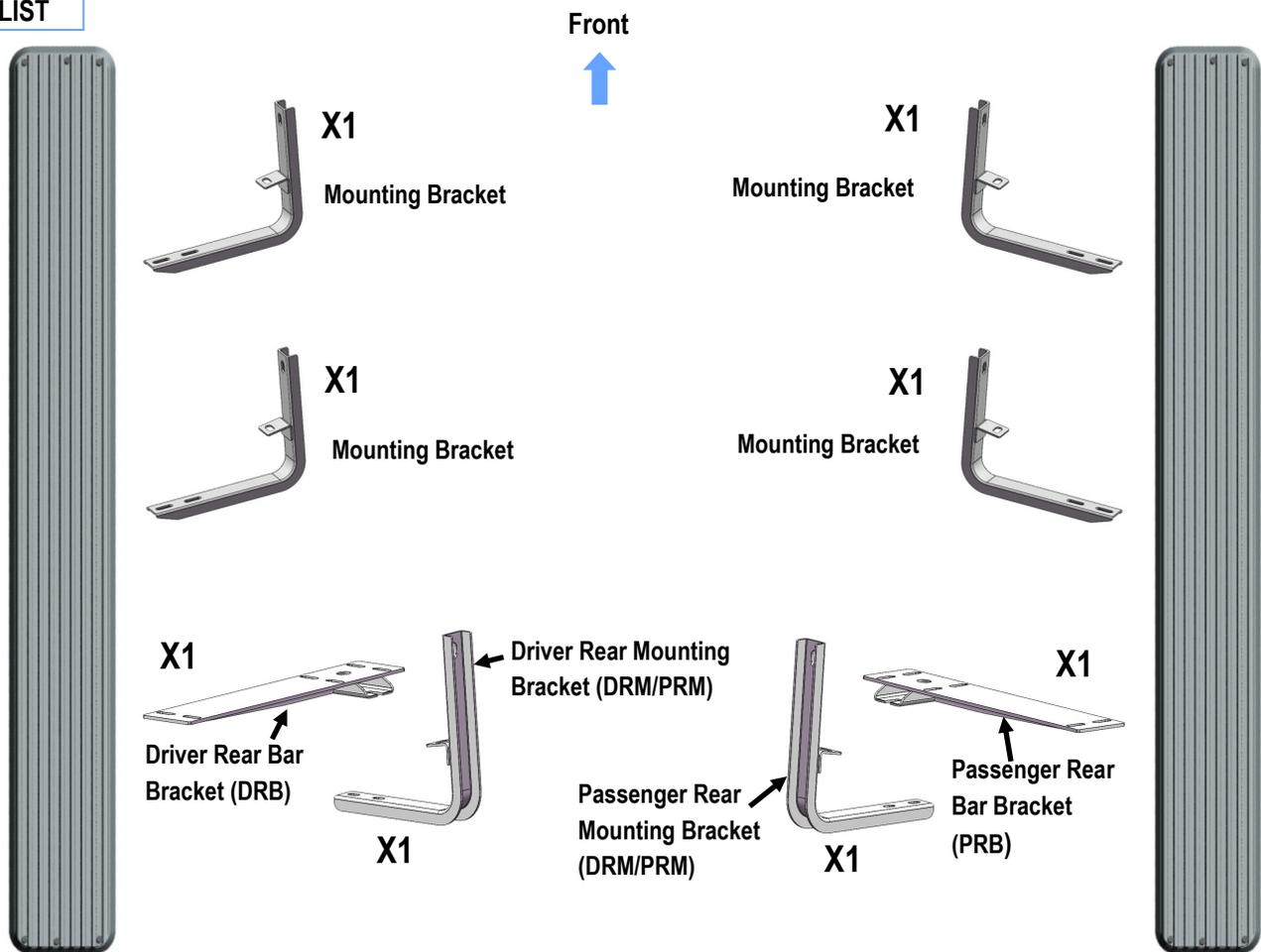
PART#: IB-295[L]-A\_B

**READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.**

**\*ROCKER PANEL MOUNT  
\*No DRILLING REQUIRED**

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

### PART LIST



Note: (4) Mounting Brackets are universal.  
(2) Driver Rear Mounting Bracket and Passenger Rear Mounting Bracket are universal.

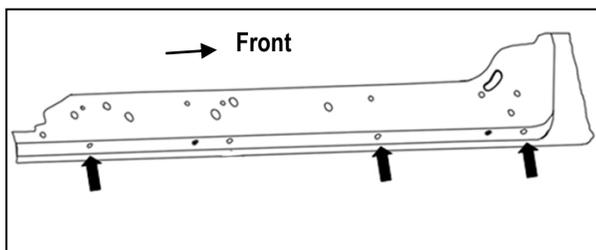
Customer Support: [info@iboardauto.com](mailto:info@iboardauto.com)

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## STEP 1

Start the installation from the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd and 6th threaded mounting holes, **(Fig 1)**. Remove the plastic plugs from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body. **NOTE:** Thread (1) 8mm Hex Bolt into the threaded inserts to clear paint as required.

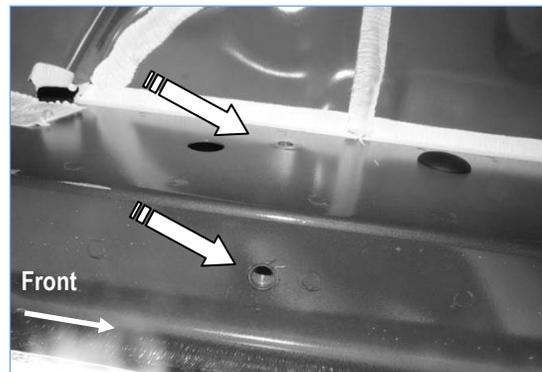


**(Fig 1) Driver Side Mounting Locations**

## STEP 2

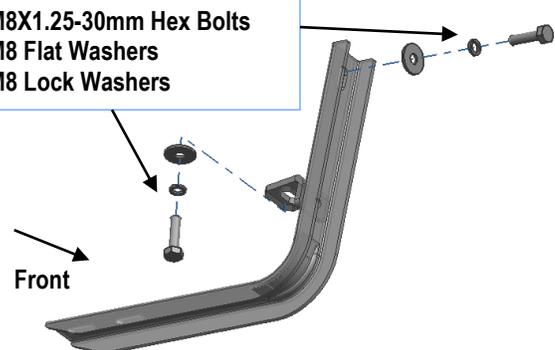
Start from the Driver side Front Mounting location, **(Fig 2)**. Bolt the Driver Front Mounting Bracket to the factory threaded holes

with (2) M8X1.25-30mm Hex Bolts, (2) M8 Flat Washers and (2) M8 Lock Washers **(Fig 3)**. Do not fully tighten hardware at this time.



**(Fig 2) Driver Side Front Mounting Location**

(2) M8X1.25-30mm Hex Bolts  
(2) M8 Flat Washers  
(2) M8 Lock Washers



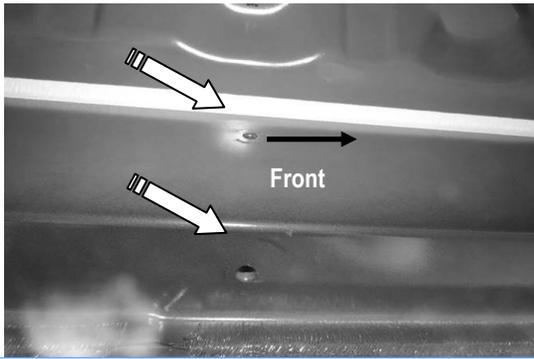
**(Fig 3) Driver Front Mounting Bracket Installed**

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## STEP 3

Move to Driver 3rd Mounting locations, (Fig 4). Repeat Steps 1-2 to install the Driver Center Mounting Bracket. Do not fully tighten hardware at this time.

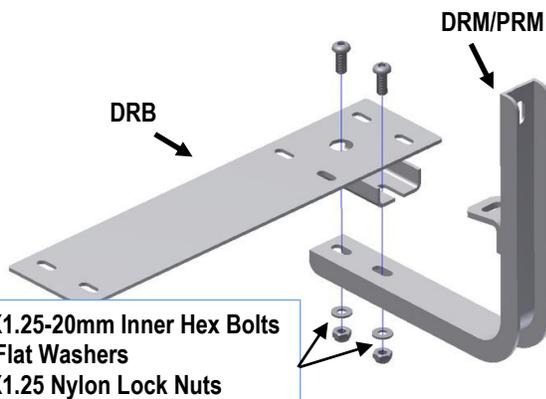
**Note:** Driver Front Mounting Bracket and Driver Center Mounting Bracket are universal.



(Fig 4) Driver 3rd Mounting Location

## STEP 4

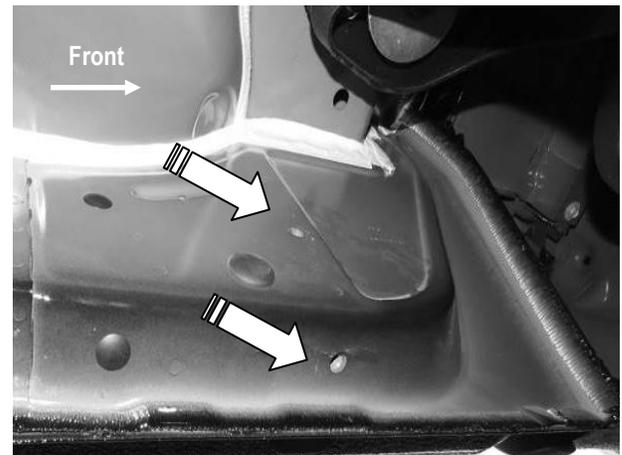
Assemble the Driver Rear Bar Bracket (DRB) and the Driver Rear Mounting Bracket (DRM/PRM) with (2) M8X1.25-20mm Inner Hex Bolts, (2) M8 Flat Washers, (2) M8X1.25 Nylon Lock Nuts. (Fig 5) Do not fully tighten hardware at this time.



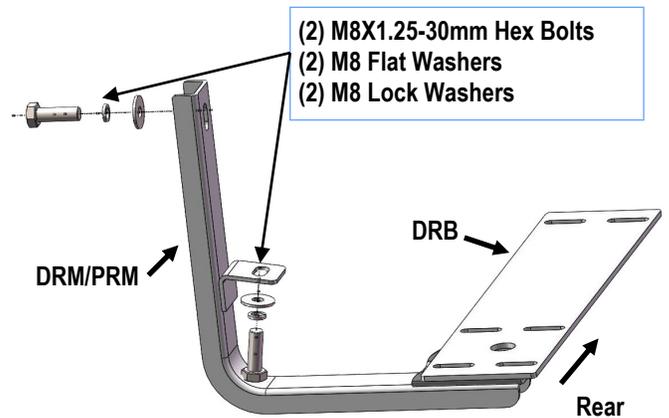
(Fig 5) Driver Rear Bar Bracket (DRB) and Driver Rear Mounting Bracket (DRM/PRM) Assembly

## STEP 5

Move to Driver side Rear Mounting location, (Fig 6). Install the Assembled Driver Rear Mounting Bracket (DRM/PRM) with (2) M8X1.25-30mm Hex Bolts, (2) M8 Flat Washers and (2) M8 Lock Washers (Fig 7). Do not fully tighten hardware at this time.



(Fig 6) Driver Side Rear Mounting Location



(Fig 7) Driver Rear Mounting Bracket (DRM/PRM) Installed

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## STEP 6

Select a Running Board. Slip (5) M6X1-20mm Square Head Bolts into each bottom channel (Fig 8). Carefully position the Running Board onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide (front to back) the Running Board on the Brackets or the bottom surface of the running board might be damaged.

Attach the Running Board to Front & Center Mounting Brackets with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts (Fig 9).

Attach the Running Board to Rear Bar Bracket with (6) M6X1-20mm Square Head Bolts, (6) M6 Large Flat Washers and (6) M6X1 Nylon Lock Nuts (Fig 10). Do not fully tighten hardware at this time.

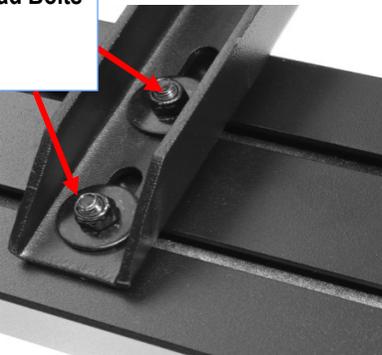
Next, level and adjust the Running Board as necessary and fully tighten all hardware.



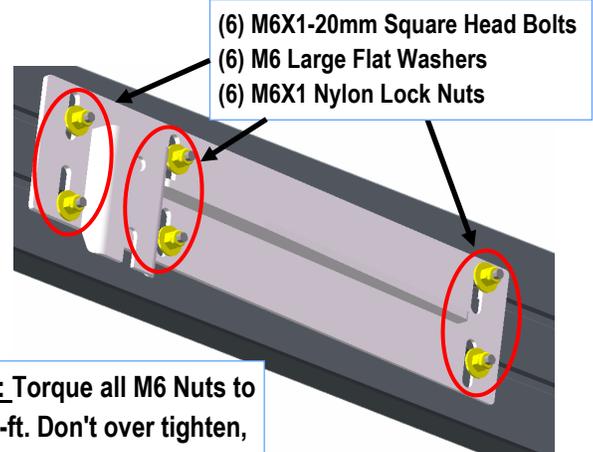
(Fig 8) Slip M6X1-20mm Square Head Bolts into the bottom channel

- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6X1 Nylon Lock Nuts

**NOTE:** Torque all M6 Nuts to 6~7 lb-ft. Don't over tighten, or the thread form of the nuts will be damaged.



(Fig 9) Running Board Installed onto Front & Center Mounting Brackets



**NOTE:** Torque all M6 Nuts to 6~7 lb-ft. Don't over tighten, or the thread form of the nuts will be damaged.

(Fig 10) Running Board Installed onto Rear Bar Bracket

## STEP 7

Repeat **Steps 1-6** for the Passenger side Running Board installation. The installation is completed (Fig 11).



(Fig 11) Installation Completed

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.