

iBoard®

iBoard® by APS

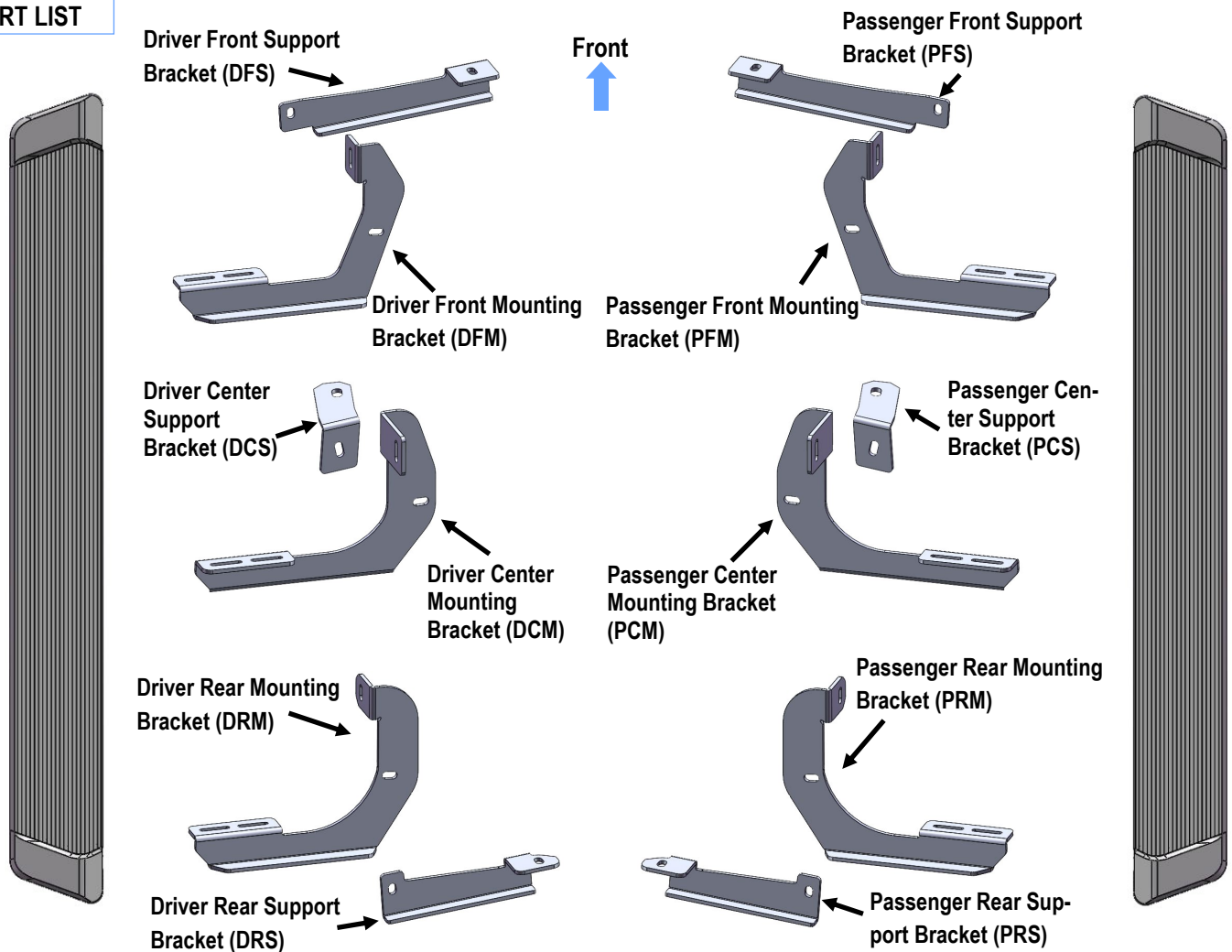
PART#: IB-R333A-B

READ INSTRUCTIONS CAREFULLY BEFORE
STARTING INSTALLATION. REMOVE CONTENTS
FROM BOX AND VERIFY ALL PARTS ARE PRE-
SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*DRILLING MAY BE REQUIRED

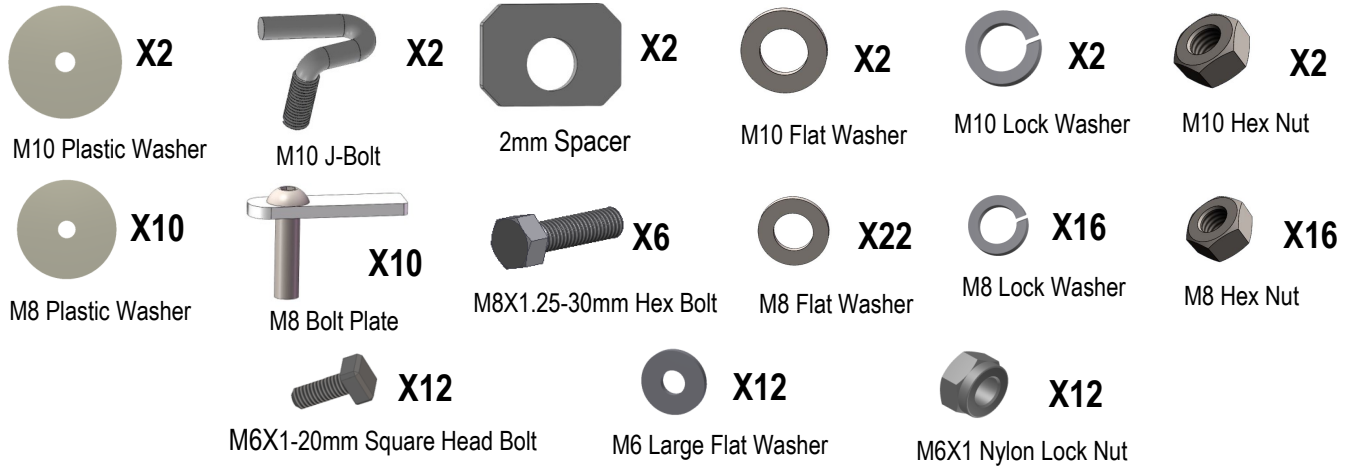
Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



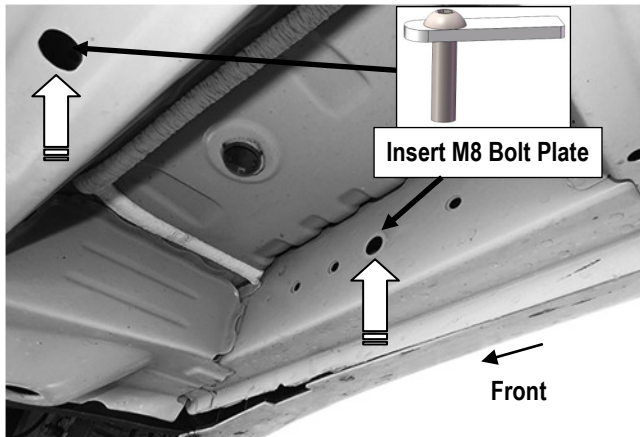
Customer Support: info@iboardauto.com

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STEP 1

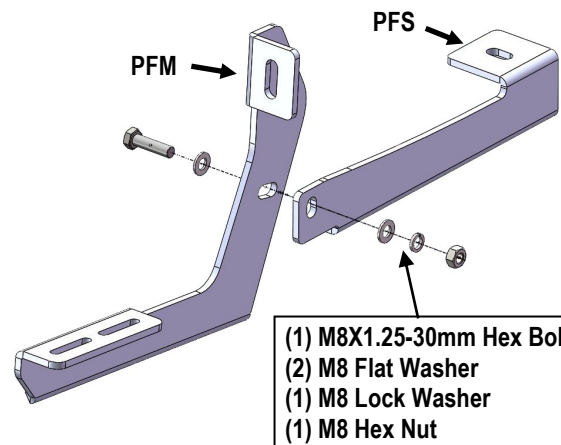
Start installation from the Passenger side front of the vehicle, (Fig 1). Remove the rubber plug from the inner body panel.



(Fig 1) Passenger Side Front Mounting Location

STEP 2

Assemble Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) with (1) M8X1.25-30mm Hex Bolt, (2) M8 Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (Fig 2). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) Assembly

STEP 3

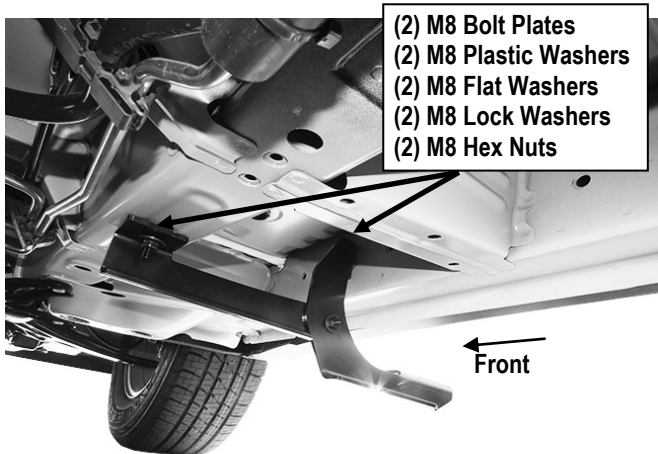
Select (2) M8 Bolt Plates. Thread (1) M8 Plastic Washer onto the each M8 Bolt Plate. Insert the M8 Bolt Plate into the front mounting location, (Fig 1).

NOTE: The Plastic Washer is designed to help hold the Bolt Plate in place and to prevent the Bolt Plate from falling into the body panel within installing.

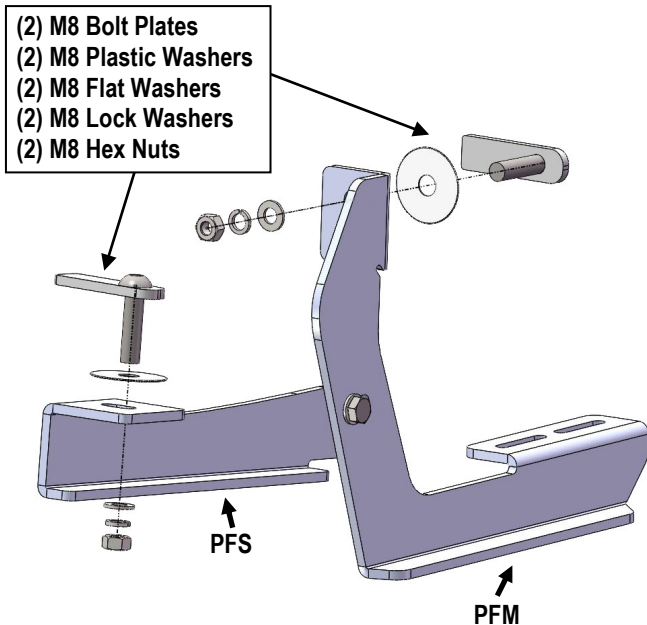
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STEP 4

Select the assembled passenger front brackets. Attach the brackets to the M8 Bolt Plate with (2) M8 Flat Washers, (2) M8 Lock Washers and (2) M8 Hex Nuts, (Fig 3 & 4). Do not fully tighten hardware at this time.



(Fig 3) Passenger Side Front Brackets Installed

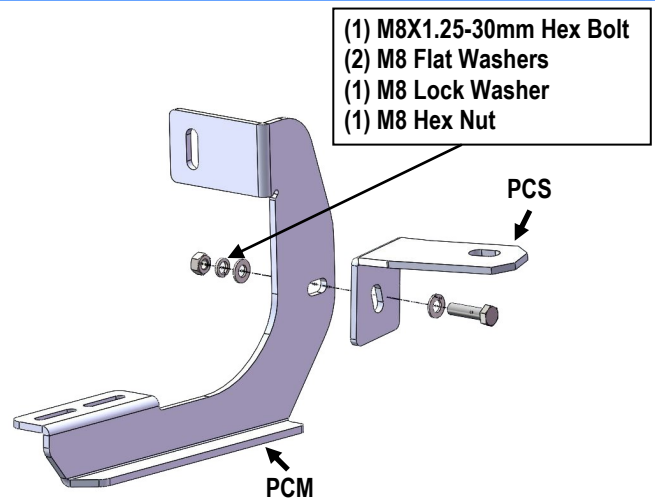


(Fig 4) Passenger Side Front Brackets Installed

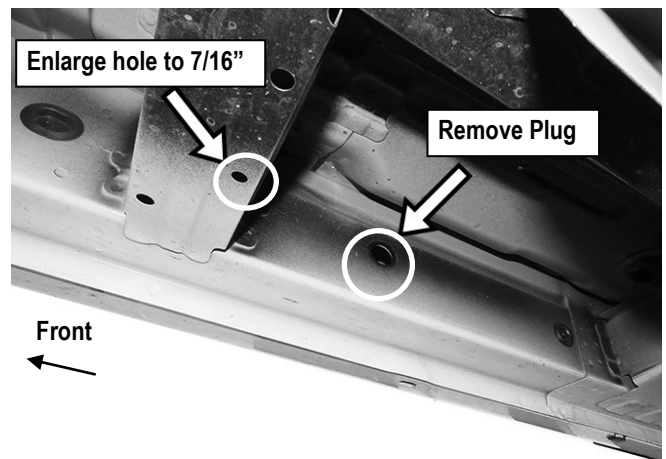
STEP 5

Move to the passenger side center mounting location, (Fig 6). Remove the rubber plug from the inner body panel.

Assemble Passenger Center Mounting Bracket (PCM) and Passenger Center Support Bracket (PCS) with (1) M8X1.25-30mm Hex Bolt, (2) M8 Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (Fig 5). Do not fully tighten hardware at this time.



(Fig 5) Passenger Center Mounting Bracket (PCM) and Passenger Center Support Bracket (PCS) Assembly

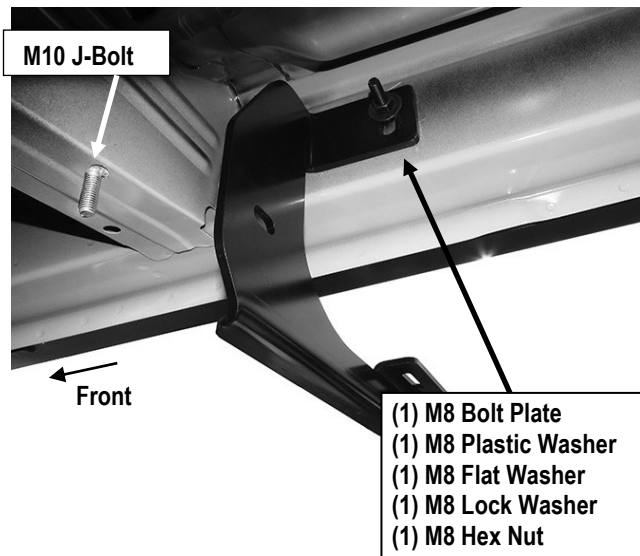


(Fig 6) Passenger Side Center Mounting Location

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STEP 6

Insert (1) M8 Bolt Plate with (1) M8 Plastic Washer into the hole in the body panel. Repeat **Steps 3-4** to attach the Passenger Center Mounting Bracket (**PCM**) to (1) M8 Bolt Plate, (**Figs 7 & 8**). Do not fully tighten hardware at this time.

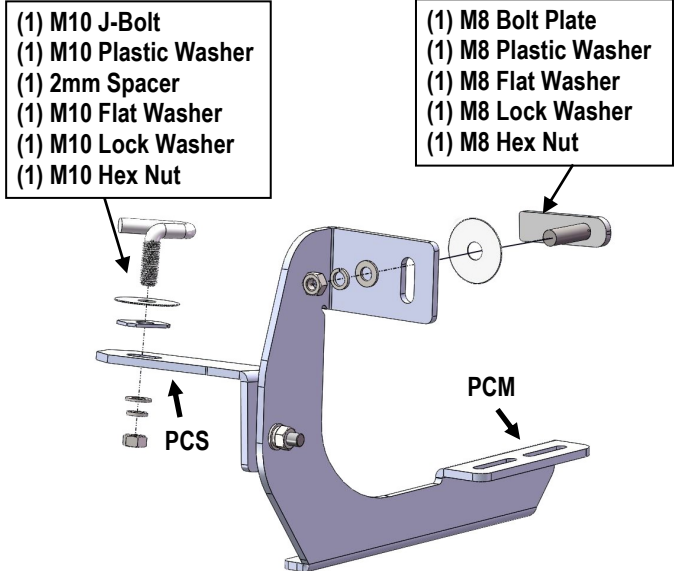


(Fig 7) Passenger Center Mounting Bracket (PCM) Installed

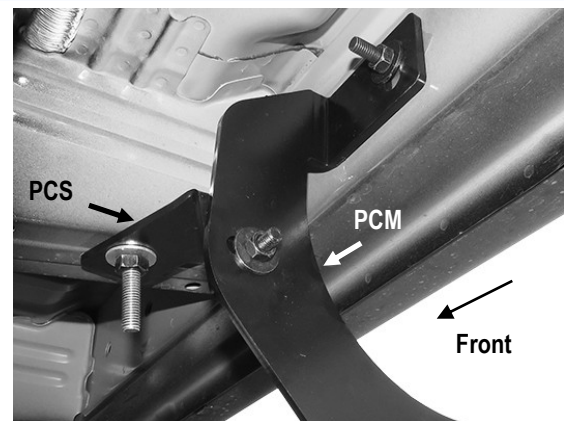
STEP 7

Hold the Passenger Center Support Bracket (**PCS**) up in position to determine the mounting hole on the bottom of the body panel reinforcement. Insert (1) M10 J-Bolt into the mounting hole. If necessary, use a 7/16" drill bit (not included) to enlarge the hole, (**Fig 6**).

Select (1) M10 Plastic Washer. Thread the M10 Plastic Washer onto the M10 J-Bolt to hold it in place. Attach the Passenger Center Support Bracket (**PCS**) to the installed M10 J-Bolt with (1) 2mm Spacer, (1) M10 Flat Washer, (1) M10 Lock Washer and (1) M10 Hex Nut, (**Figs 8 & 9**). Do not fully tighten hardware at this time.



(Fig 8) Passenger Side Center Brackets Installed



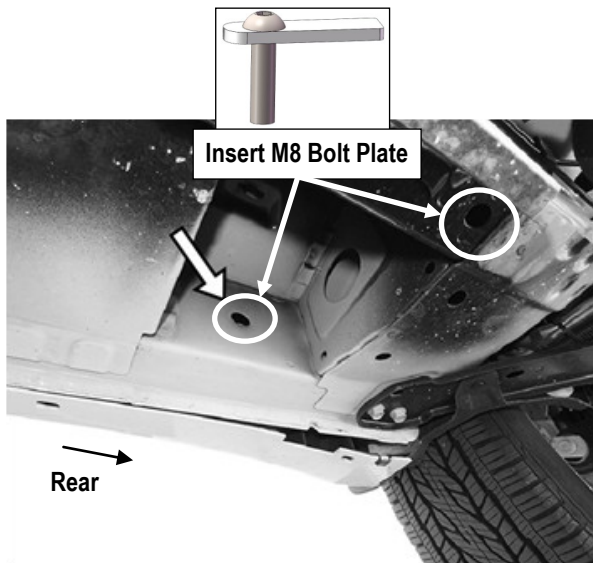
(Fig 9) Passenger Side Center Brackets Installed

STEP 8

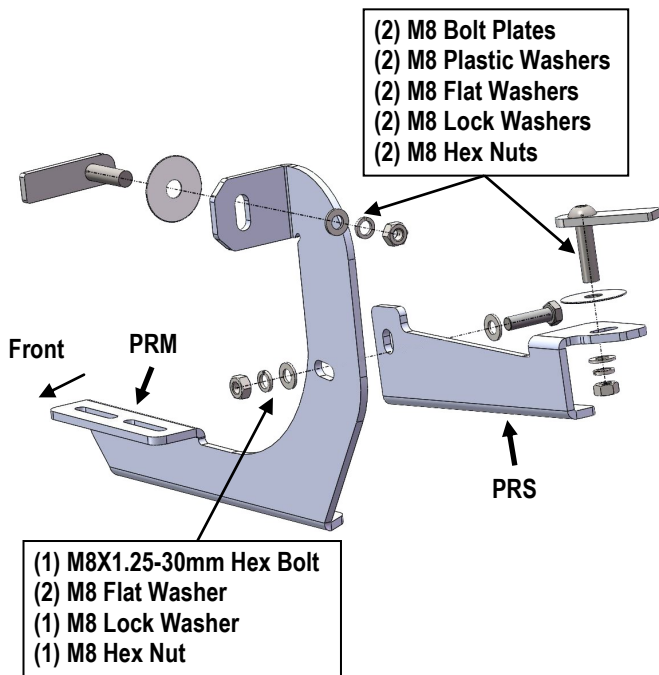
Move to the passenger side rear mounting location, (**Fig 10**). Repeat **Steps 1-4** to assemble and install the Passenger Rear Mounting Bracket (**PRM**) and Passenger Rear Support Bracket (**PRS**), (**Fig 11**). Do not fully tighten hardware at this time.

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STEP 9



(Fig 10) Passenger Side Rear Bracket Mounting Location

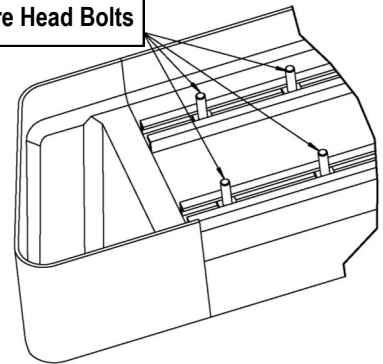


(Fig 11) Passenger Side Rear Brackets Installed

Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 12**). Carefully position the Running Board onto the (3) Mounting Brackets.

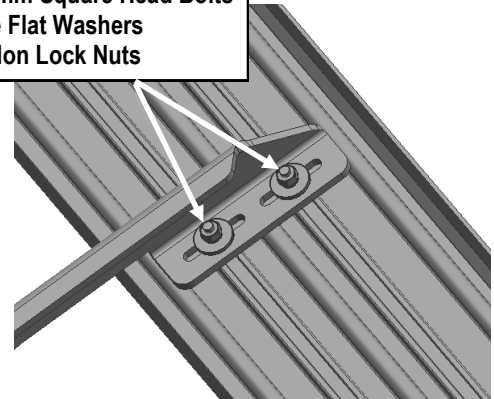
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 13**). Do not fully tighten at this time.

M6X1-20mm Square Head Bolts



(Fig 12) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts



(Fig 13) Running Board Installed Onto Mounting Bracket

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STEP 10

Level and adjust the Running Board and fully tighten all hardware.

STEP 11

Repeat **Steps 1-10** for the other side Running Board installation. The installation is completed (**Fig 14**).



(Fig 14) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.