iBoard®

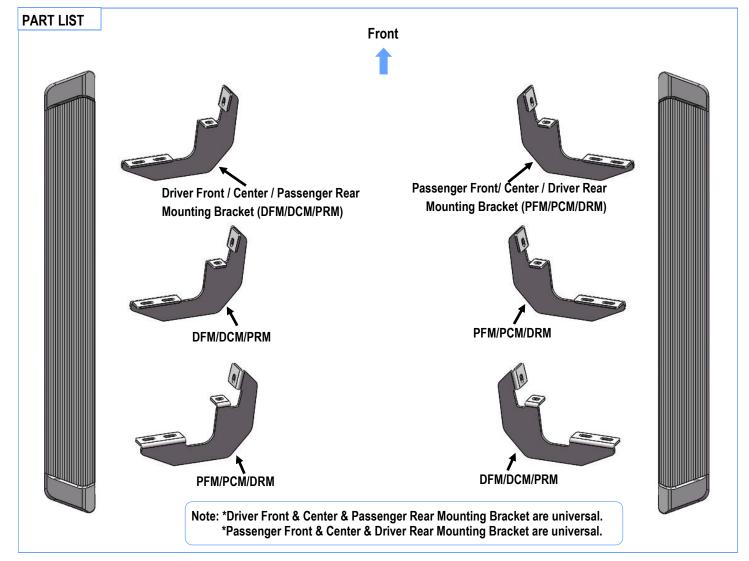
iBoard[®] by APS

PART#: IB-R197&R198A_B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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M8X1.25-30mm Hex Bolt



M8 Large Flat Washer



M8 Lock Washer



M8 Clip Nut



X12







M6X1-20mm Square Head Bolt

M6 Large Flat Washer

M6X1 Nylon Lock Nut

STEP 1

Start installation from the driver side front of the vehicle. If equipped, remove the plastic covers from the mounting locations on rocker panel, (**Fig 1**).

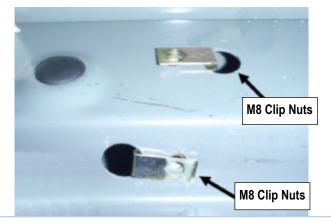


(Fig 1) Driver Side Front Mounting Location

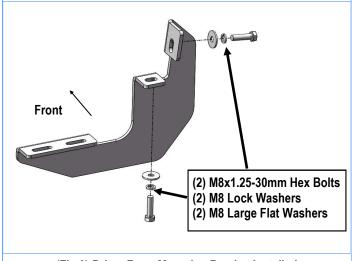
STEP 2

Install the M8 Clip Nuts in the holes where the plastic covers were removed, (Fig 2).

Select the Driver Front Mounting Bracket (**DFM/DCM/PRM**), attach the Bracket to the vehicle by using the included (2) M8x1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (**Fig 3**). Do not fully tighten hardware at this time.



(Fig 2) Supplied M8 Clip Nuts Installed



(Fig 3) Driver Front Mounting Bracket Installed

STEP 3

Move to the driver side center and rear mounting locations, (Fig 1). Repeat **Steps 1 & 2** to install the Driver Center & Rear Mounting Brackets.

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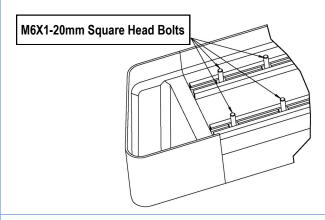
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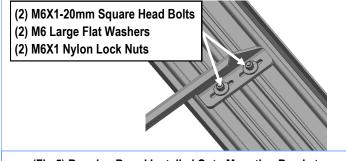
STEP 4

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 4)**. Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 5)**. Do not fully tighten at this time.



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 5) Running Board Installed Onto Mounting Bracket

STEP 5

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed (**Fig 6**).



(Fig 6) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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