

# iBoard®

## iBoard® by APS

**PART#: IB-171A&B**

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

**\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED**

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

Item	QTY	Description	Item	QTY	Description
1#	8	Mounting Brackets	5#	16	M6X1-20mm Square Head Bolts
2#	16	M8X1.25-30mm Hex Bolts	6#	16	M6 Large Flat Washers
3#	16	M8 Large Flat Washers	7#	16	M6X1 Nylon Lock Nuts
4#	16	M8 Lock Washers			



**2#**



**3#**



**4#**



**5#**



**6#**



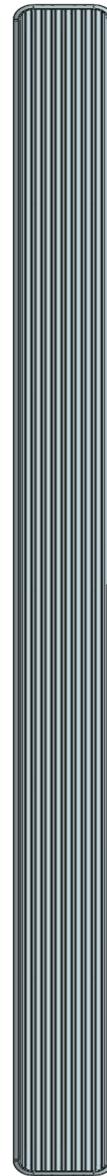
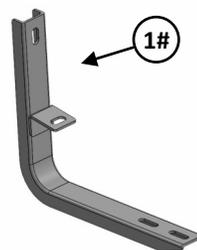
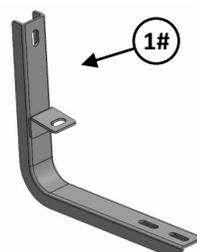
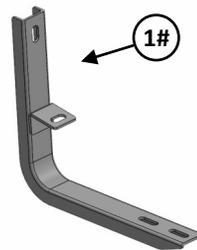
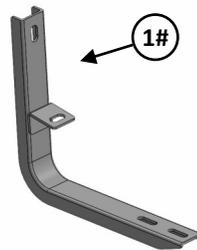
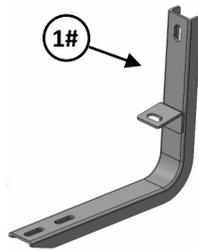
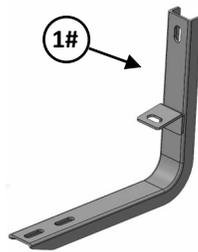
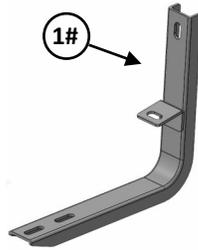
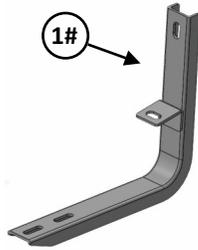
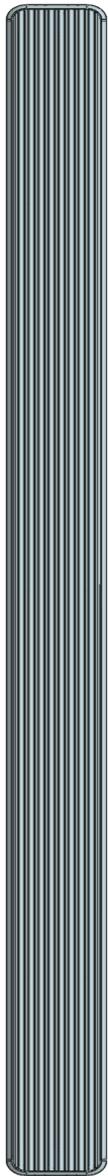
**7#**

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Driver

Front

Passenger

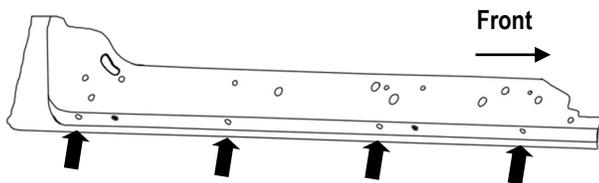


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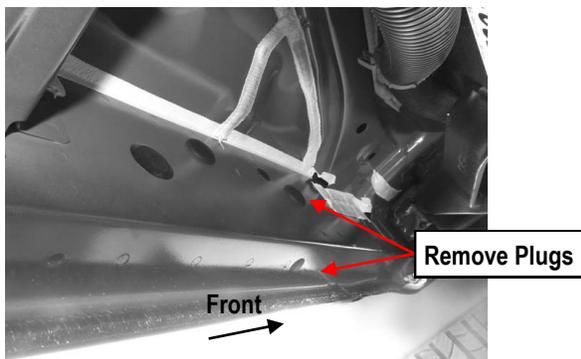
## STEP 1

Start the installation under the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, (Fig 1-6). Remove the plastic plugs from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Mounting Bracket up in place to help determine the mounting holes to use along the body.

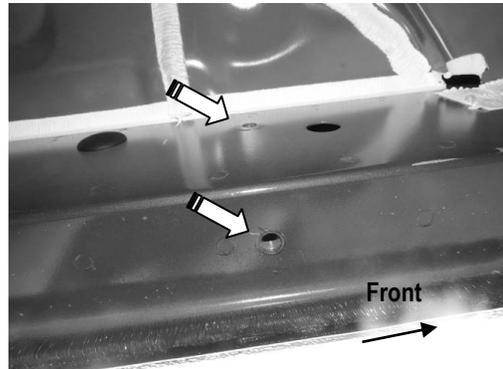
**NOTE:** Thread an M8X1.25-30mm Hex Bolt into the threaded inserts to clear paint as required.



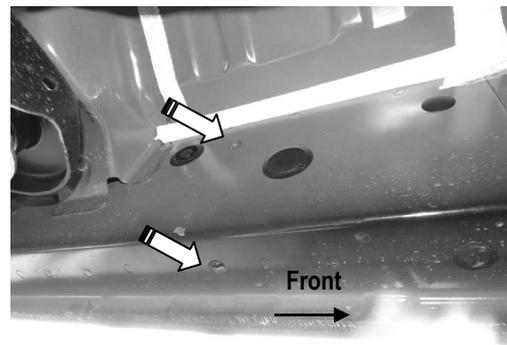
(Fig 1) Driver Side Rocker Panel Mounting Locations Illustrated (Arrows) (NOTE: Hold Bracket Up To Body Panel To Help Determine The Correct Mounting Locations)



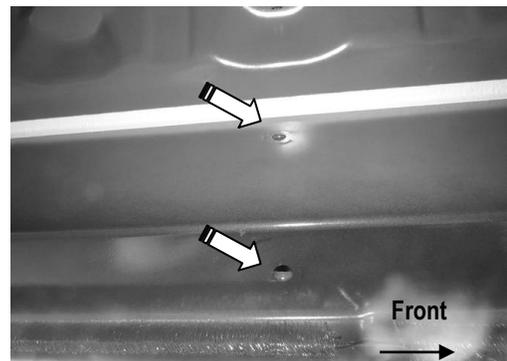
(Fig 2) Remove Plastic Plugs To Uncover Threaded Inserts



(Fig 3) Driver Side Front Mounting Location

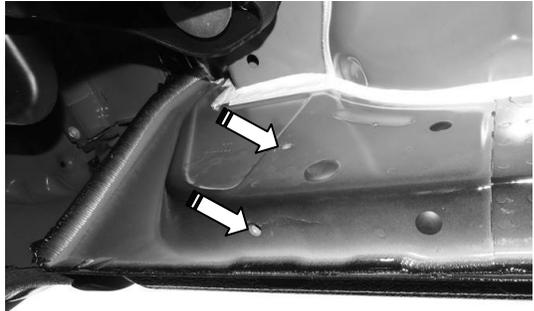


(Fig 4) Driver Side Center Mounting Location



(Fig 5) Driver Side Rear Center Mounting Location

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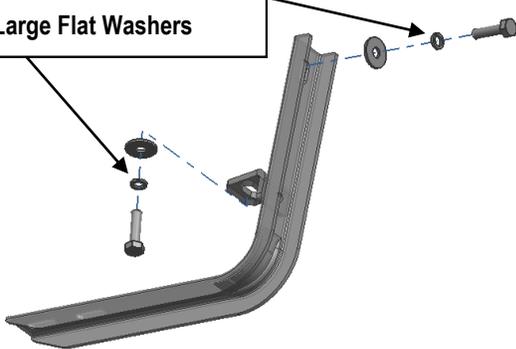


(Fig 6) Driver Side Rear Mounting Location

## STEP 2

Select (1) Driver Front Mounting Bracket. **Note: All (8) Mounting Brackets are universal.** Starting at the front of the side, bolt the Driver Front Mounting Bracket to the factory threaded holes with (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers (Fig 7). Do not fully tighten hardware at this time.

- (2) M8X1.25-30mm Hex Bolts
- (2) M8 Lock Washers
- (2) M8 Large Flat Washers



(Fig 7) Attach Driver Front Mounting Bracket To The Vehicle

## STEP 3

Repeat **Steps 1 & 2** to install (3) Mounting Brackets on the remaining driver side mounting locations along the body panel.

## STEP 4

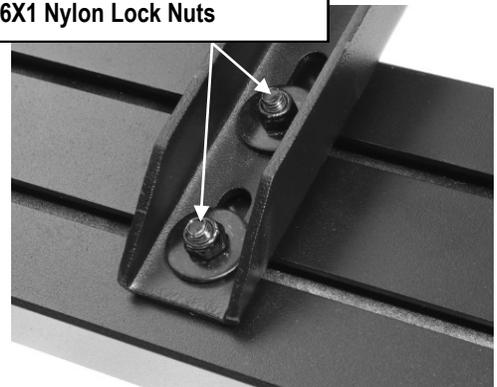
Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel (Fig 8). Carefully position the Running Board onto the (4) Mounting Brackets.

**IMPORTANT:** Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (Fig 9). Do not fully tighten at this time.



(Fig 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

- (2)M6X1-20mm Square Head Bolts
- (2)M6 Large Flat Washers
- (2)M6X1 Nylon Lock Nuts



(Fig 9) Running Board Installed Onto Mounting Bracket

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## STEP 5

Level and adjust the Running Board and fully tighten all hardware.

## STEP 6

Repeat **Steps 2-5** for the other side Running Board installation. The installation is completed (**Fig 10**).



(Fig 10) Installation Completed

### Attention

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

**In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.**