

iArmor®

iArmor® by APS

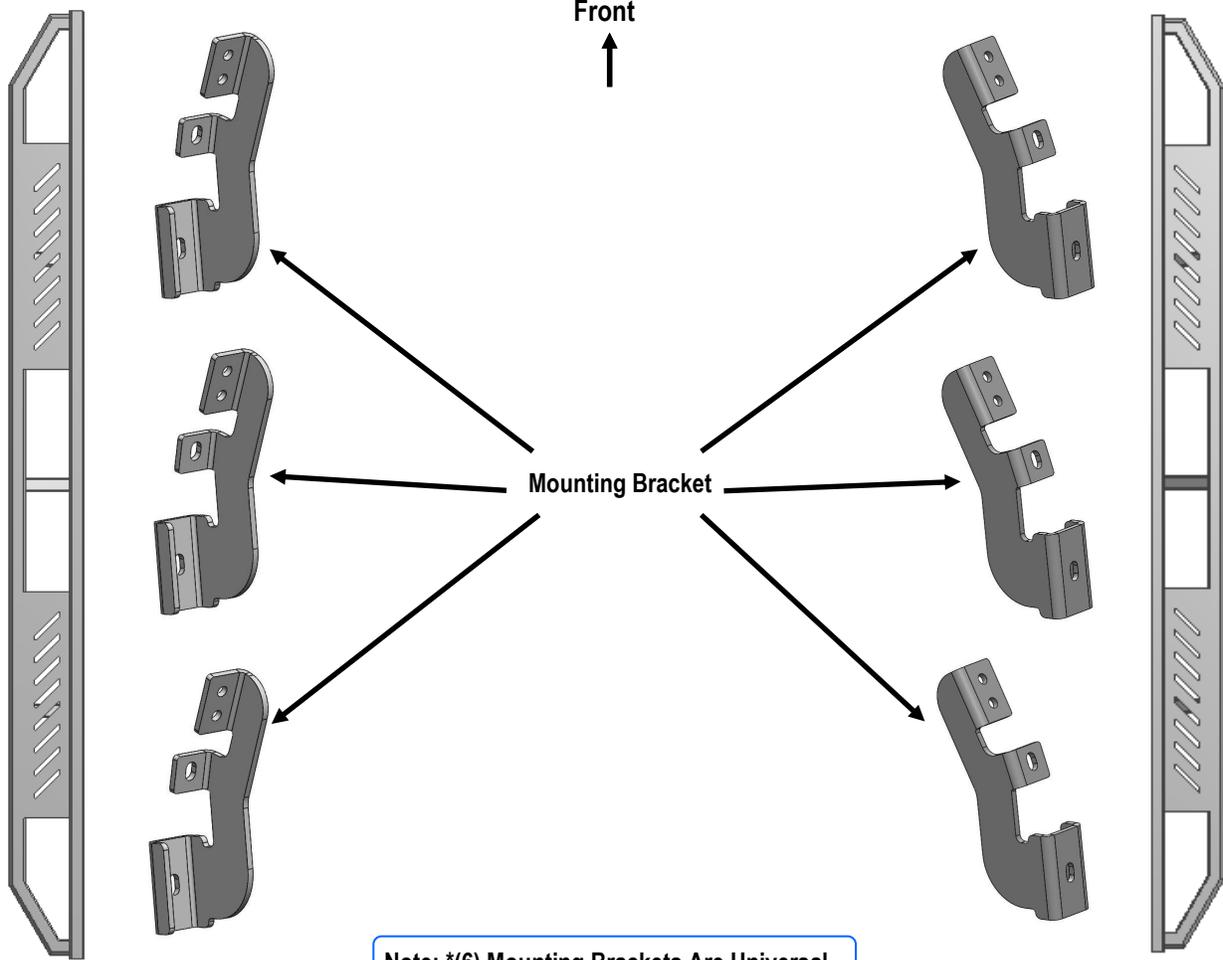
PART#: IA-S054

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



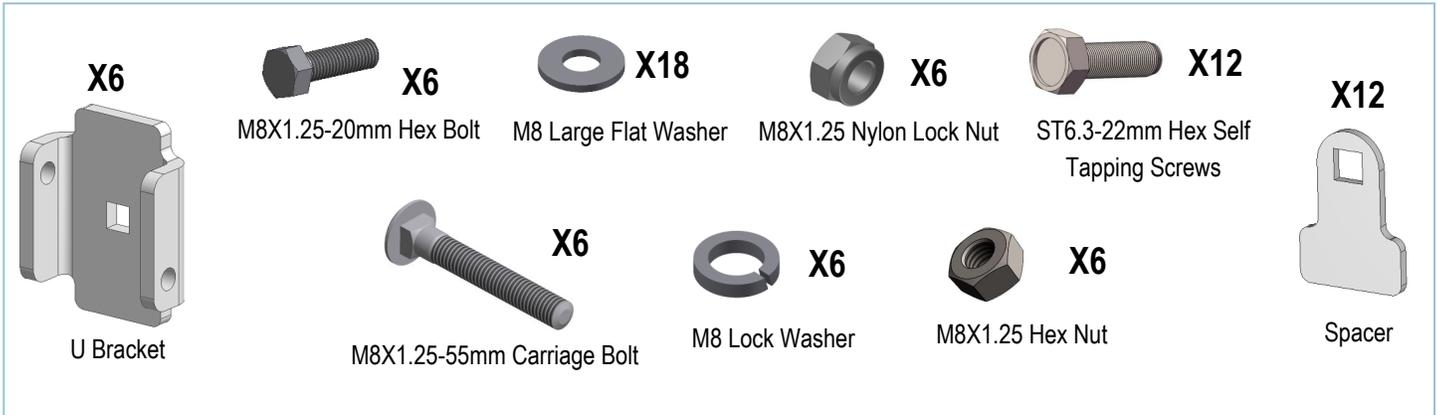
Driver Side Step Bar

Passenger Side Step Bar

Note: *(6) Mounting Brackets Are Universal.

Customer Support: info@iarmorauto.com

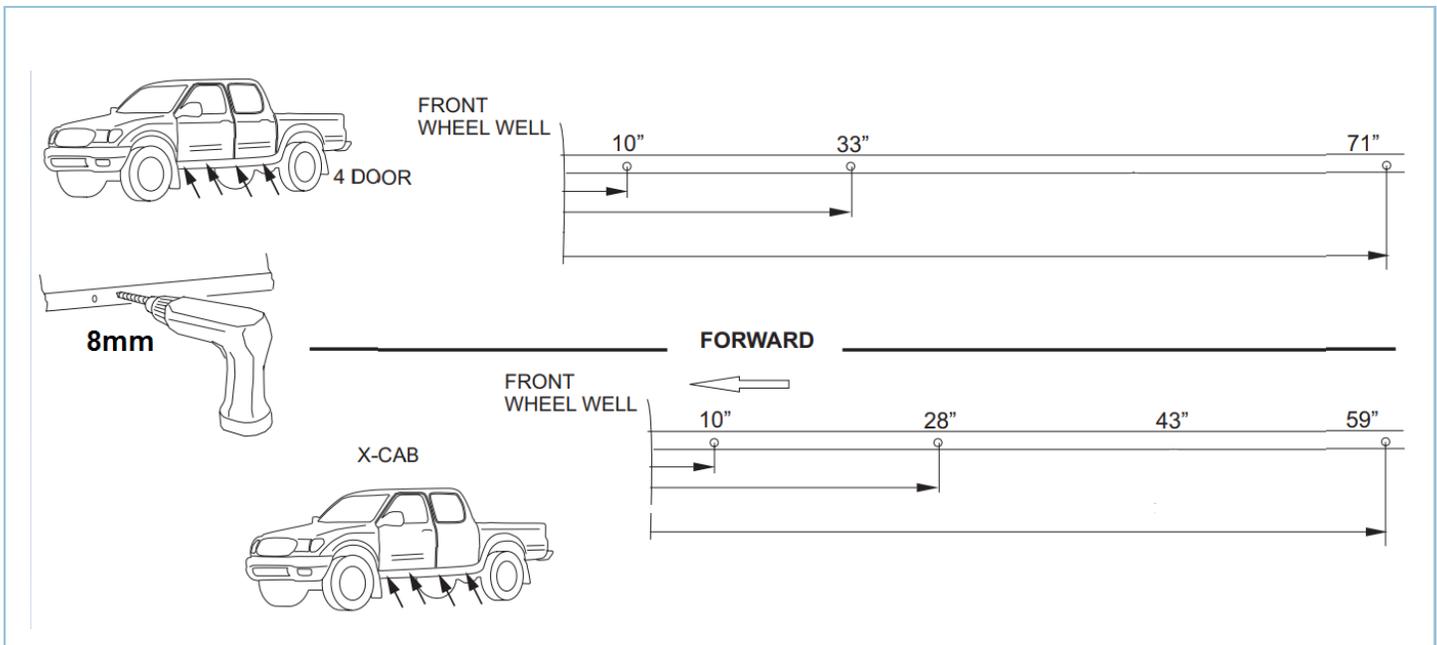
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Start from the driver side mounting locations, drill 8mm holes in pinch weld as shown (Fig 1).



(Fig 1) Driver Side Mounting Locations Pictured

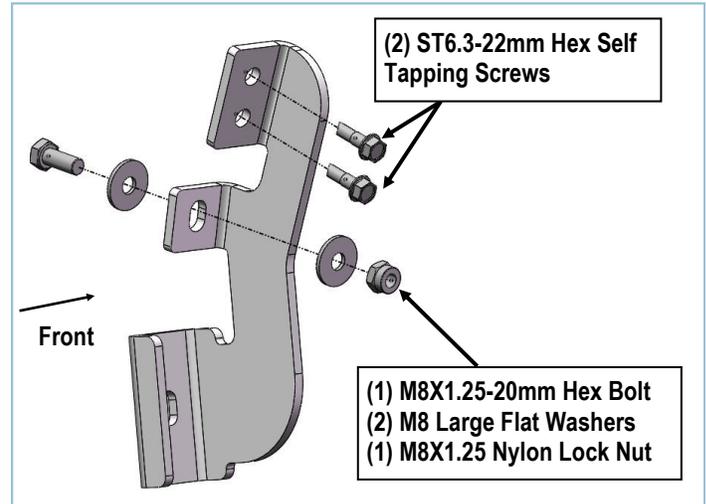
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STEP 2

Select (1) Mounting Bracket, attach the Mounting Bracket to the drilled holes on driver side front mounting location as shown (Fig 2). Do not fully tighten hardware at this time.

STEP 3

Repeat **Steps 1-2** for center & rear Mounting Brackets installation. Do not fully tighten hardware at this time. **Note:** (6) Mounting Brackets are Universal.

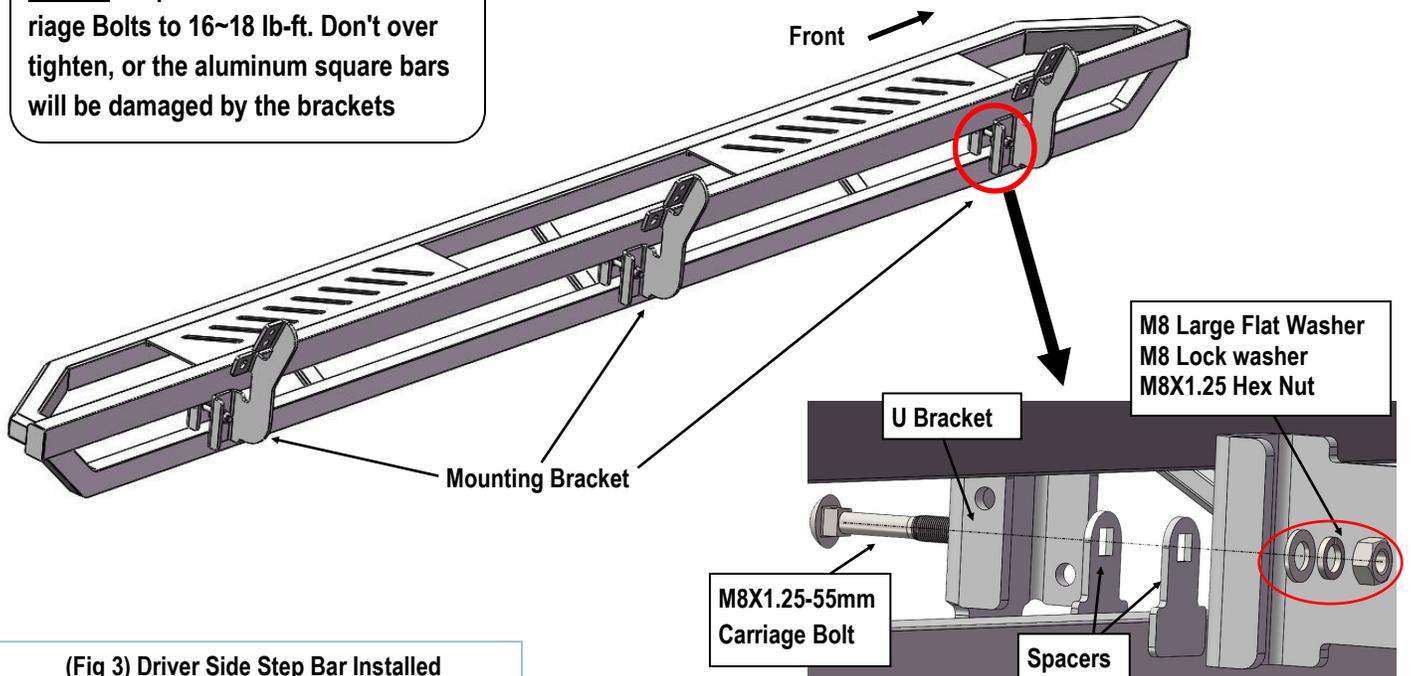


(Fig 2) Driver Front Mounting Bracket Installation

STEP 4

Once all (3) driver side mounting brackets are installed, select and attach the Driver Side Step Bar onto the Mounting Brackets with (3) U Brackets, (6) Spacers, (3) M8X1.25-55mm Carriage Bolts, (3) M8 Large Flat Washers, (3) M8 Lock Washers and (3) M8X1.25 Hex Nuts (Fig 3). Do not fully tighten hardware at this time.

NOTE: Torque all M8 X1.25-55mm Carriage Bolts to 16~18 lb-ft. Don't over tighten, or the aluminum square bars will be damaged by the brackets



(Fig 3) Driver Side Step Bar Installed

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STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 6

Move to the other side of the vehicle. Repeat **Steps 1-5** to install passenger side step bar.

Installation completed (**Fig 4**).



(Fig 4) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.