

IARMOR EDGE™

PART#: IA-N097

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

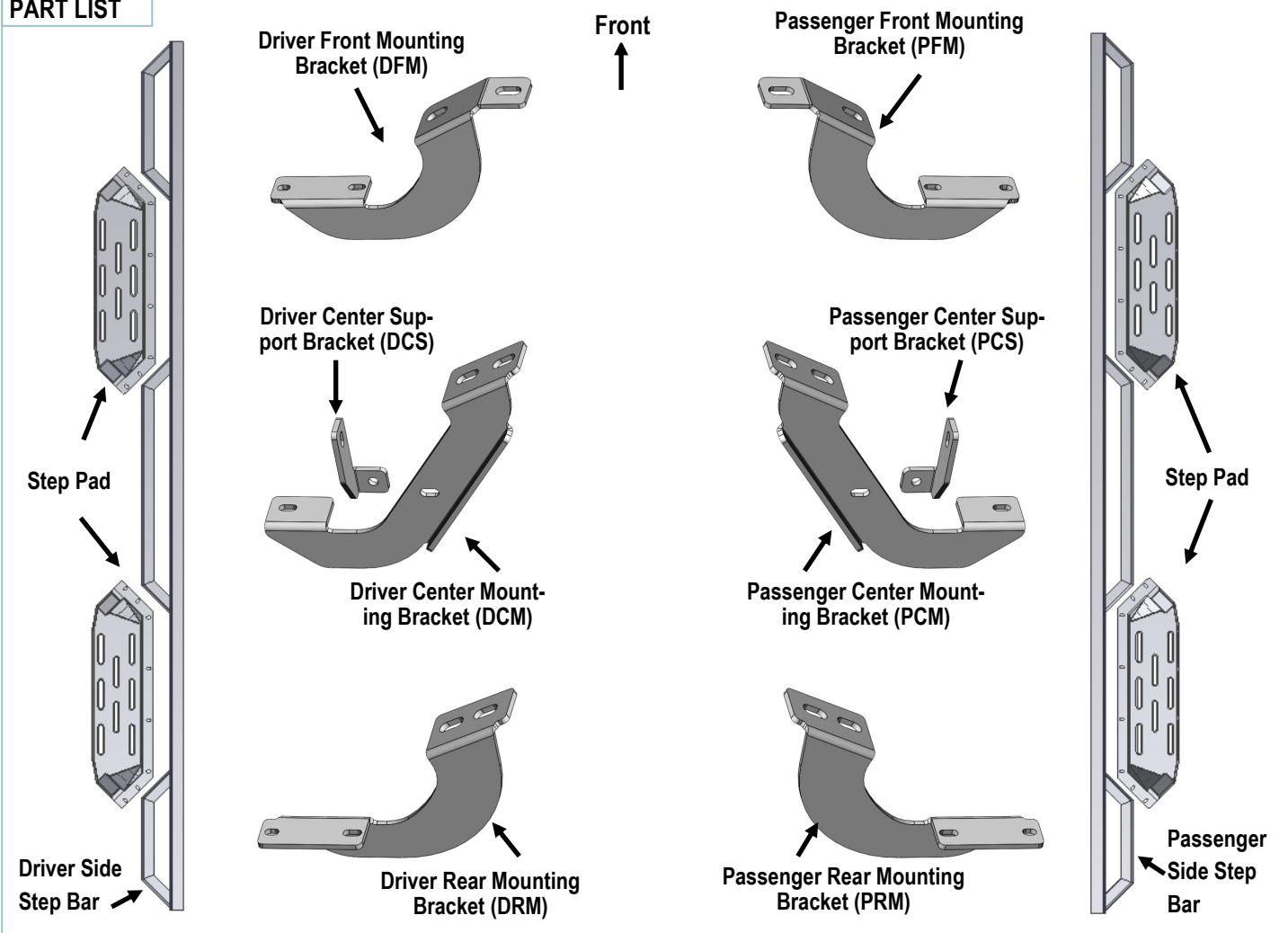
*DRILLING NOT REQUIRED

*TRIMMING NOT REQUIRED

Torque Value

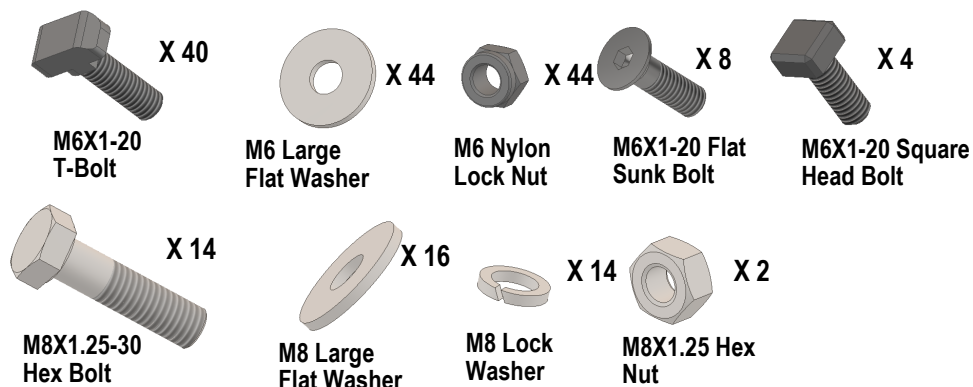
Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



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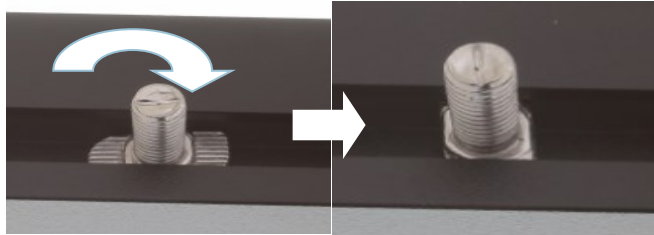
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Install the Step Pads onto the step bars with (32) M6X1-20 T-Bolts, (32) M6 Large Flat Washers, (32) M6 Nylon Lock Nuts and (8) M6X1-20 Flat Sunk Head Bolts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

(8) M6X1-20 T-Bolts
(8) M6 Large Flat Washers

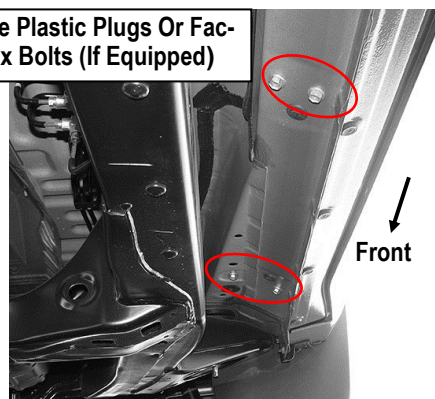


M6X1-20 Flat Sunk Head Bolt Location

STEP 2

Start on the passenger side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, (Fig 1 & 2).

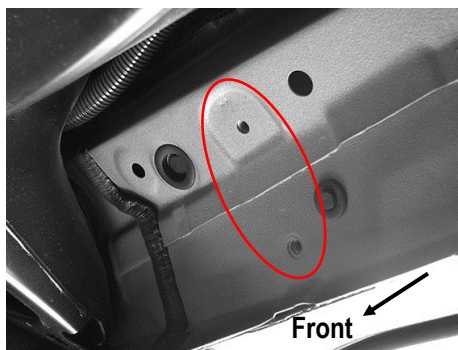
Remove Plastic Plugs Or Factory Hex Bolts (If Equipped)



(Fig 1) Passenger Side Front & Center Mounting Location

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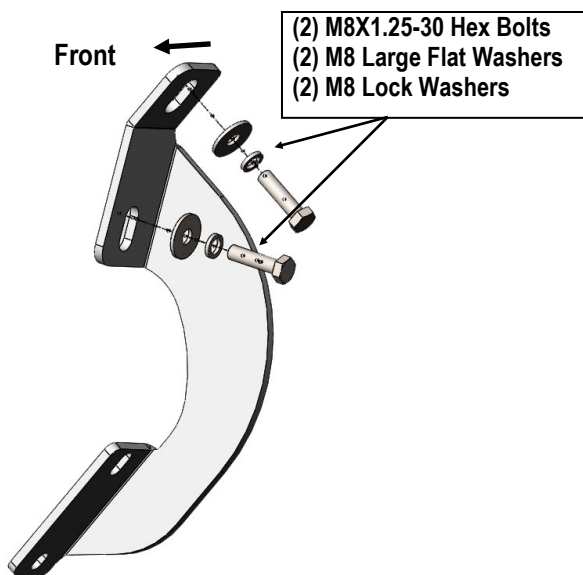
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(Fig 2) Passenger Side Front Mounting Location

STEP 3

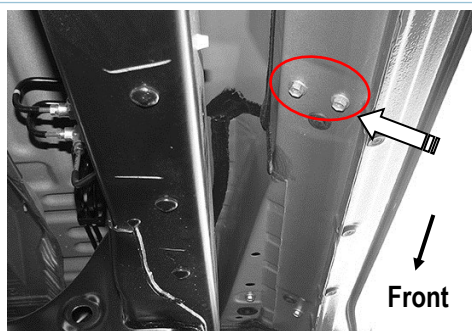
Select the Passenger Front Mounting Bracket (**PFM**). Attach the bracket to the vehicle using the included (2) M8X1.25-30 Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (**Fig 3**). Do not fully tighten hardware at this time.



(Fig 3) Passenger Front Mounting Bracket Installed

STEP 4

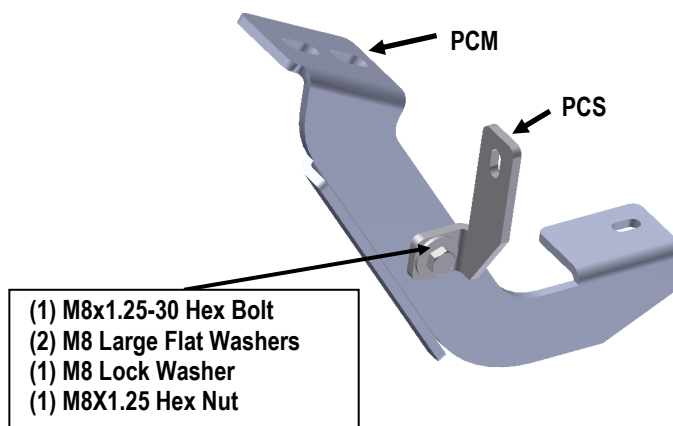
Move to passenger side center mounting location, (**Fig 1 & 4**). **NOTE:** The Tundra has (4) mounting locations along the bottom of the body. Installation will use the 1st, 2nd and 4th mounting locations only for the Mounting Brackets.



(Fig 4) Passenger Side Center Mounting Location

STEP 5

Assemble the Passenger Center Mounting Bracket (**PCM**) and Passenger Center Support Bracket (**PCS**) with (1) M8X1.25-30 Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut, (**Fig 5**).

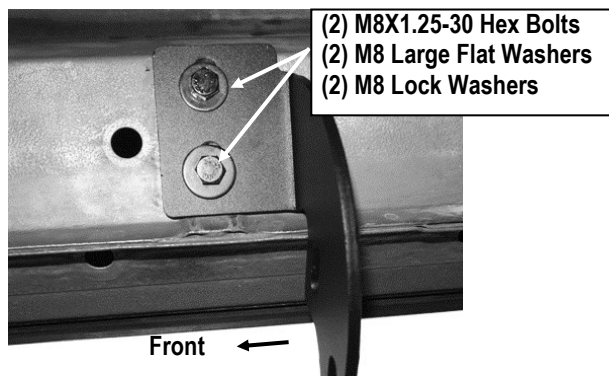


(Fig 5) Passenger Center Mounting Bracket Assembly

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STEP 6

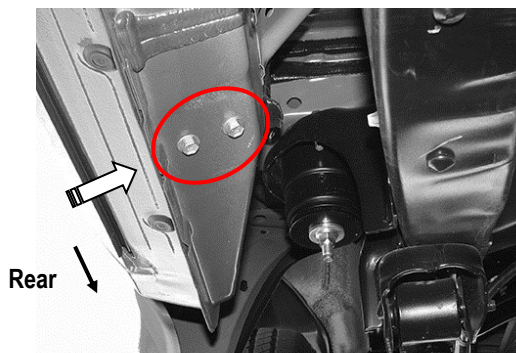
Install the Passenger Center Mounting Bracket on the vehicle with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers. **(Fig 6)**



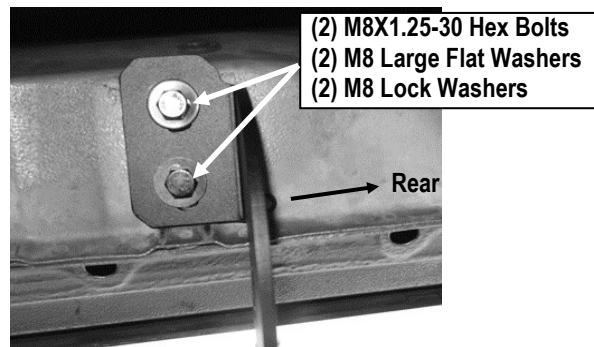
(Fig 6) Passenger Center Bracket Installed

STEP 7

Continue to the last mounting location at the back of the cab, **(Fig 7)**. Repeat Step 3 to install the Passenger Side Rear Bracket with (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers. **(Fig 8)**



(Fig 7) Passenger Side Rear Mounting Location



(Fig 8) Passenger Rear Mounting Bracket Installed

STEP 8

Once all (3) Brackets have been fully installed, attach the Assembled Passenger Side Step Bar onto the brackets with (4) M6X1-20 T-Bolts, (2) M6X1-20 Square Head Bolts, (6) M6 Large Flat Washers and (6) M6 Nylon Lock Nuts, **(Fig 9)**. Do not fully tighten hardware at this time.

STEP 9

Level and adjust the Step Bar and tighten all hardware.

STEP 10

Repeat **Steps 2—9** for driver side running board installation.

STEP 11

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

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Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 9) Passenger Side Step Bar Installation

