

## IARMOR EDGE™

PART#: IA-N084

### BEFORE INSTALLATION

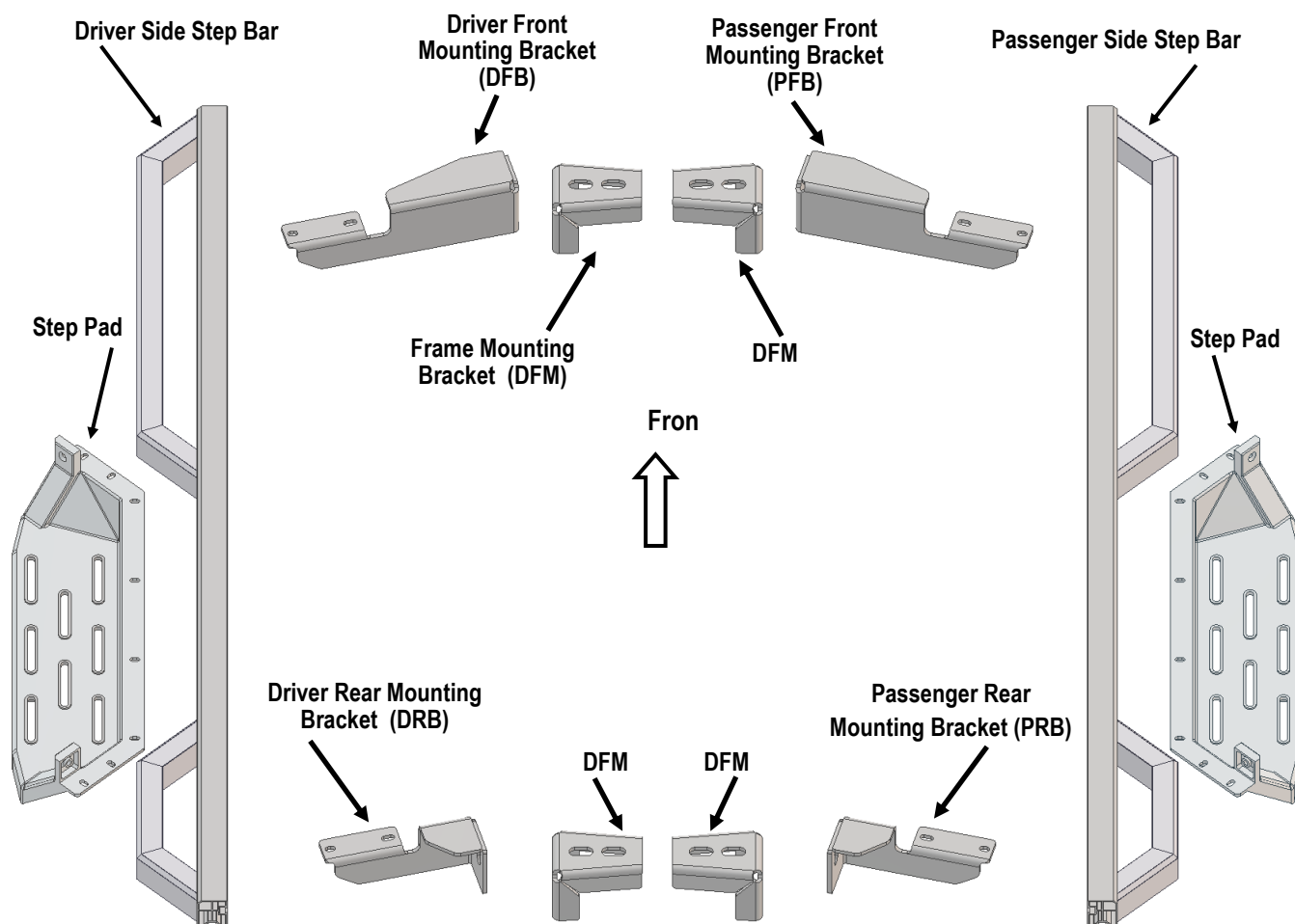
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

\*DRILLING NOT REQUIRED

\*TRIMMING NOT REQUIRED

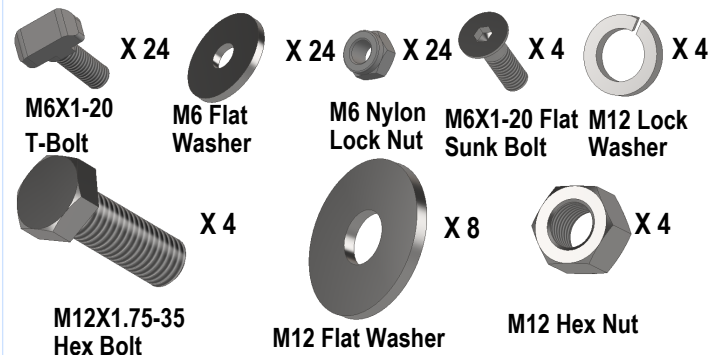
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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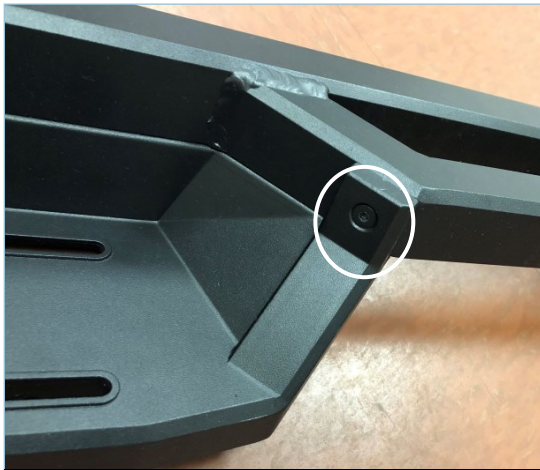


The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

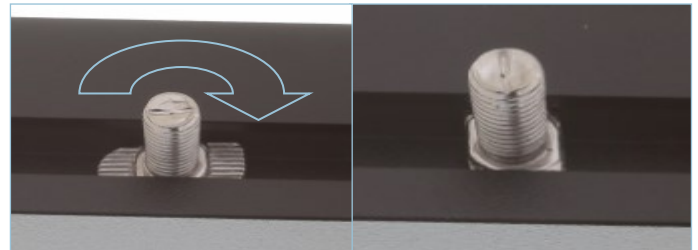
## STEP 1

Install the Step Pads onto the step bars with (16) M6X1-20 T-Bolts, (16) M6 Flat Washers, (16) M6 Nylon Lock Nuts and (4) M6X1-20 Flat Sunk Head Bolts.

**IMPORTANT:** Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.



(2) M6X1-20 Flat Sunk Head Bolts



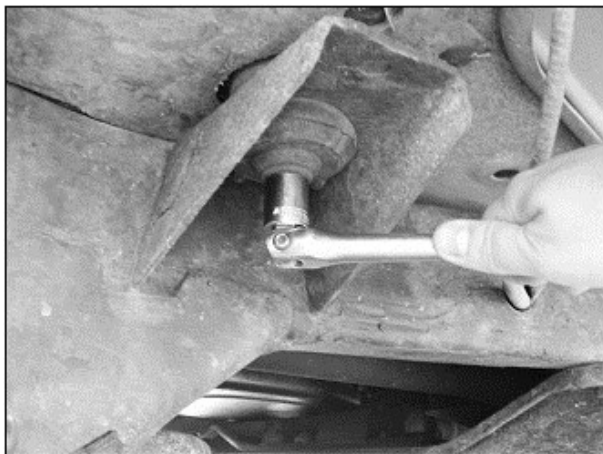
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## STEP 2

Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt (**Fig 1**). Select (1) Frame Mounting Bracket (DFM). Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. **NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots. Determine correct model year for proper installation (**Fig 2-3**). **Note:**

- a. 1987 - 1995 Vehicles: Use the inner slot. Do not tighten hardware at this time.
- b. 1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket. Do not tighten hardware at this time.



(Fig 1) Remove Factory Body Mount Bolt

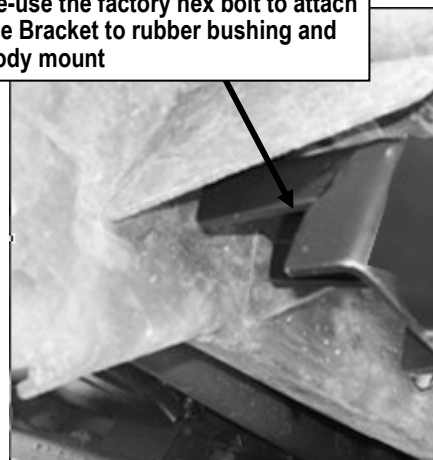
1987 - 1995 Vehicles: Use the inner slot

1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket



Fig 2

Re-use the factory hex bolt to attach the Bracket to rubber bushing and body mount



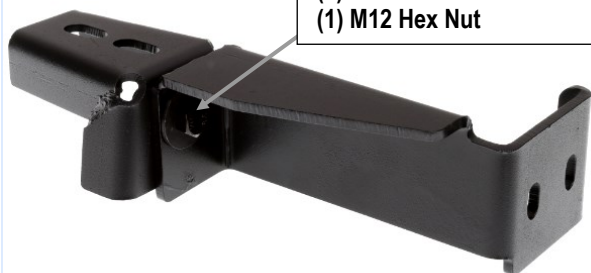
(Fig 3) Frame Bracket Installed

## STEP 3

Select (1) Driver Front Mounting Bracket (DFB), attach to the frame mounting bracket with (1) M12X1.75-35 Hex Bolt, (2) M12 Flat Washers, (1) M12 Lock Washer and (1) M12 Hex Nut (**Fig 4**).

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- (1) M12X1.75-35 Hex Bolt
- (1) M12 Lock Washer
- (2) M12 Flat Washers
- (1) M12 Hex Nut



(Fig 4) Driver Front Bracket Assembly

## STEP 4

Repeat **Step 2-3** for rear Mounting Bracket installation.

## STEP 5

Attach the Driver Side Bar to the Mounting Brackets with (4) M6X1-20 T-Bolts, (4) M6 Flat Washers and (4) M6 Nylon Lock Nuts, (Fig 5). Do not tighten hardware at this time.

## STEP 6

Level and adjust the Bar properly and tighten all hardware.  
NOTE: Torque all M6 nylon lock nuts to 7 lb-ft.

## STEP 7

Repeat **Steps 2—6** for passenger side step bar installation.

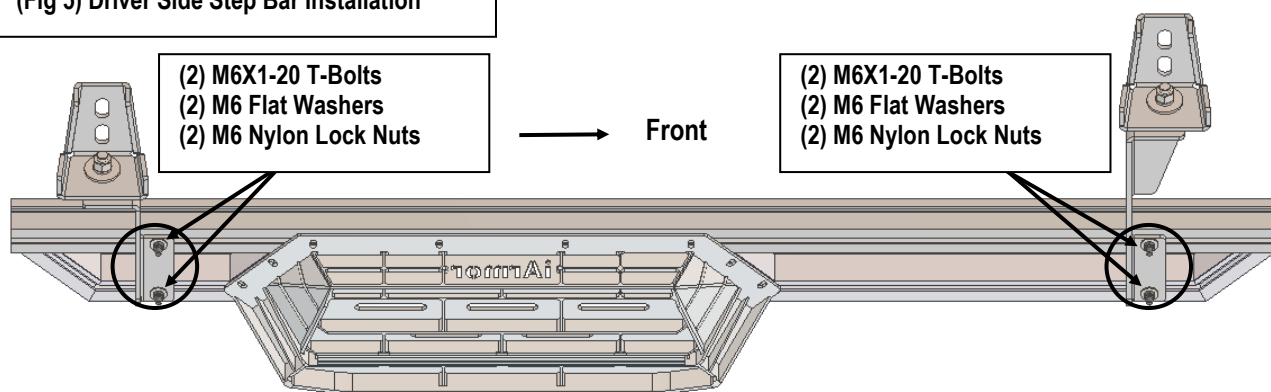
## STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

### Attention

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

(Fig 5) Driver Side Step Bar Installation



- (2) M6X1-20 T-Bolts
- (2) M6 Flat Washers
- (2) M6 Nylon Lock Nuts

Front

- (2) M6X1-20 T-Bolts
- (2) M6 Flat Washers
- (2) M6 Nylon Lock Nuts

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