

iArmor®

iArmor® by APS

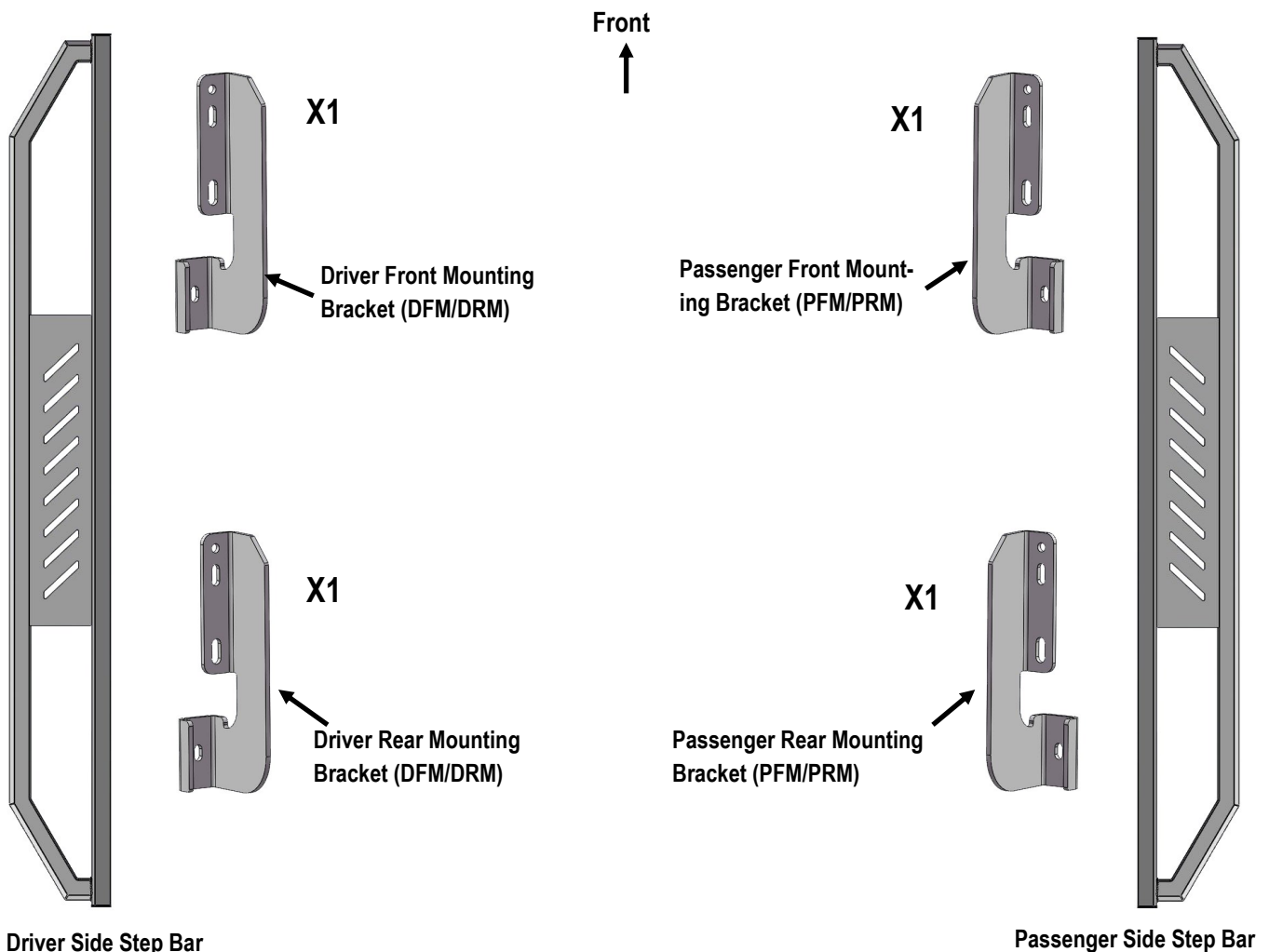
PART#: IA-S010

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

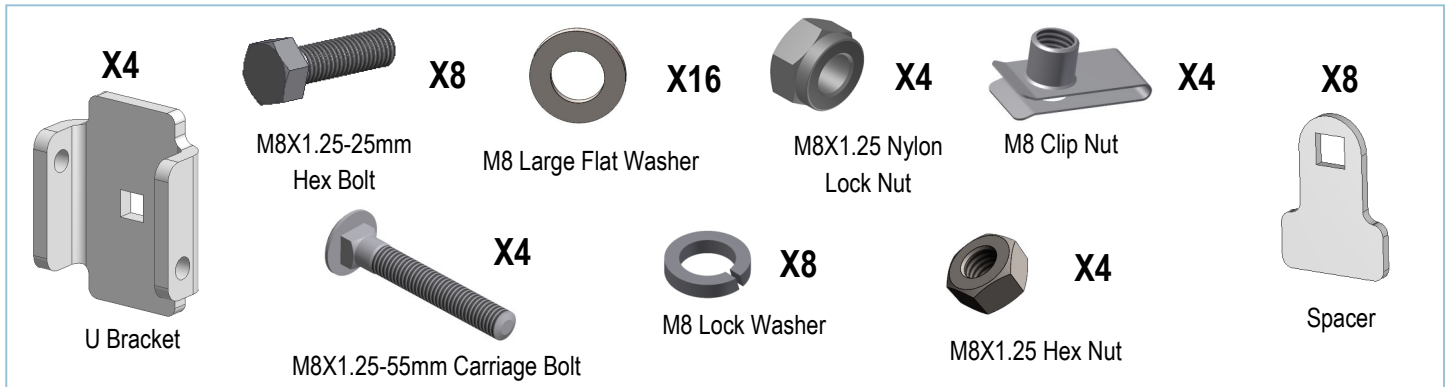
Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



Customer Support: info@iarmorauto.com

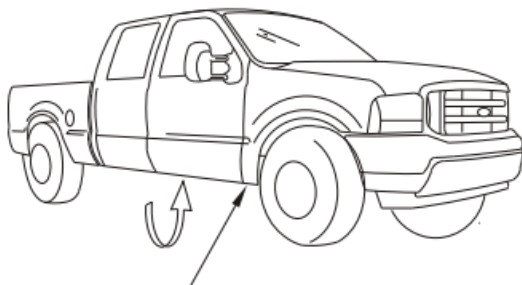
iArmor®



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

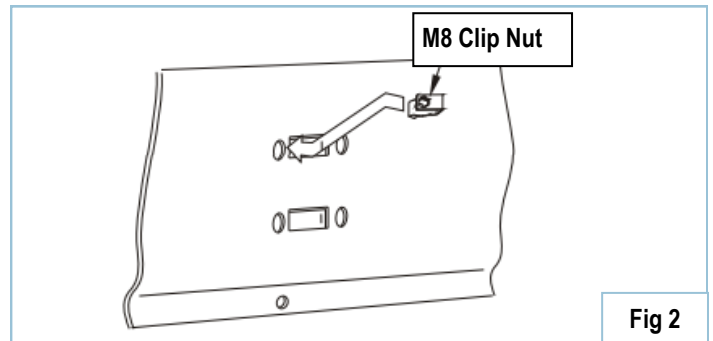
Start from passenger side front mounting location as shown, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

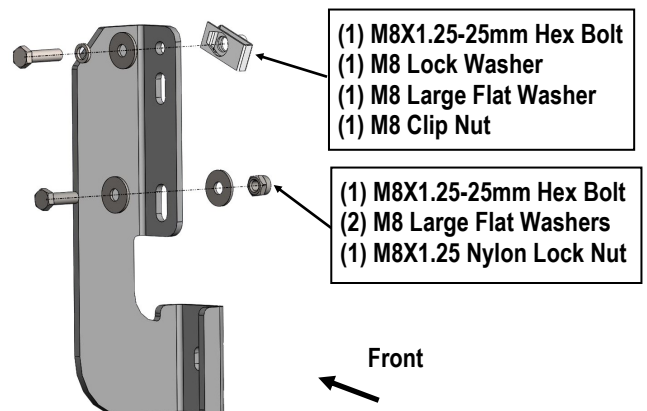
STEP 2

Install M8 Clip Nut on mounting position as shown (See Fig 2).



STEP 3

Attach Passenger Front Mounting Bracket (PFM/PRM) onto front mounting position with (1) M8 Clip Nut, (2) M8X1.25-25mm Hex Bolts, (1) M8 Lock Washer, (3) M8 Large Flat Washers and (1) M8X1.25 Nylon Lock Nut, (Fig 3). Do not fully tighten hardware at this time.

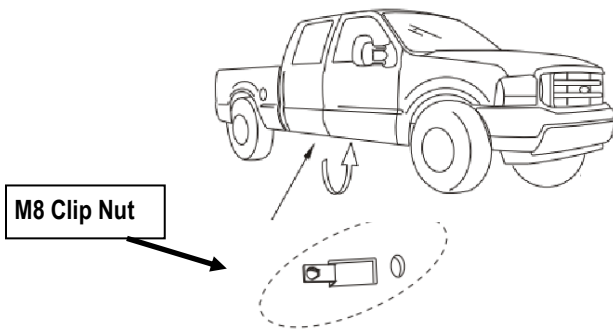


(Fig 3) Passenger Front Mounting Bracket (PFM/PRM) Installed

iArmor®

STEP 4

Move to passenger side rear mounting locations (**Fig 4**). Repeat **Steps 2-3** to install Passenger Rear Mounting Bracket (**PFM/PRM**). Do not fully tighten hardware at this time.



(Fig 4) Passenger Side Rear Mounting Location

STEP 6

Properly level and adjust the Step Bar and fully tighten all hardware.

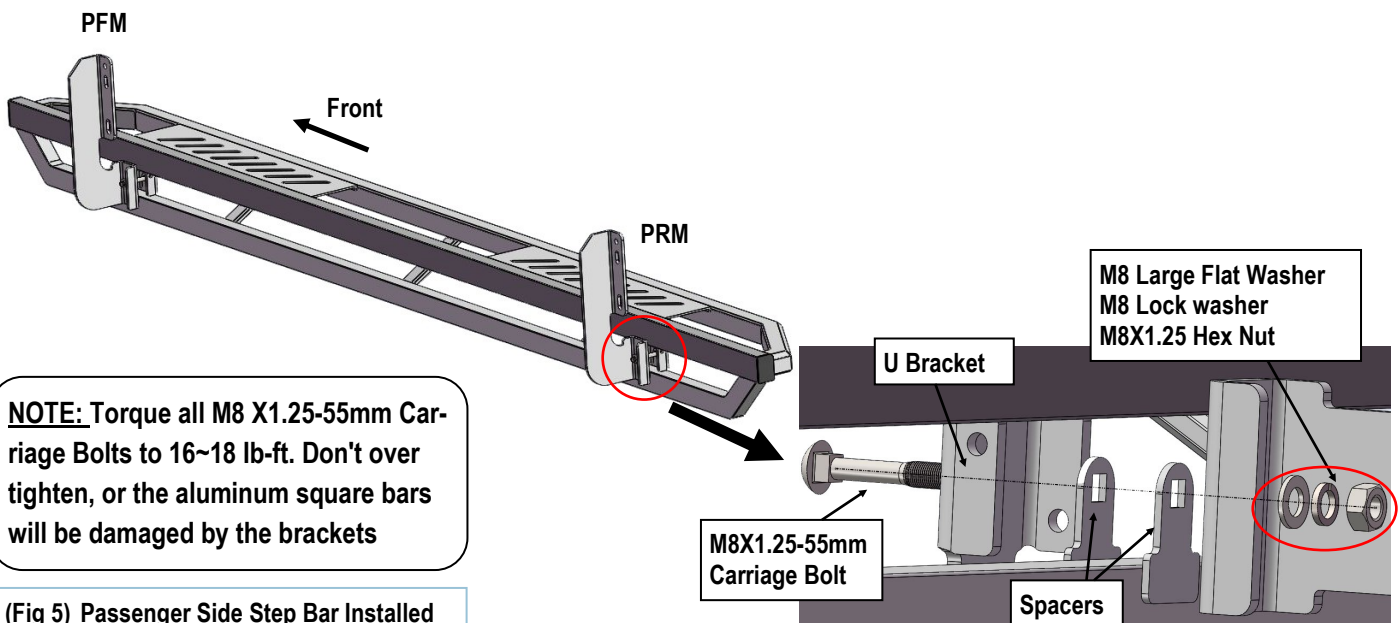
STEP 7

Move to the driver side of the vehicle. Repeat **Steps 1-6** to install driver side step bar.

Installation completed (**Fig 6**).

STEP 5

Once all (2) passenger side mounting brackets are installed, select and attach the Passenger Side Step Bar onto the Mounting Brackets with (2) U Brackets, (4) Spacers, (2) M8X1.25-55mm Carriage Bolts, (2) M8 Large Flat Washers, (2) M8 Lock Washers and (2) M8X1.25 Hex Nuts, (**Fig 5**). Do not fully tighten hardware at this time.



(Fig 5) Passenger Side Step Bar Installed

iArmor®



(Fig 6) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.