

iArmor®

iArmor® by APS

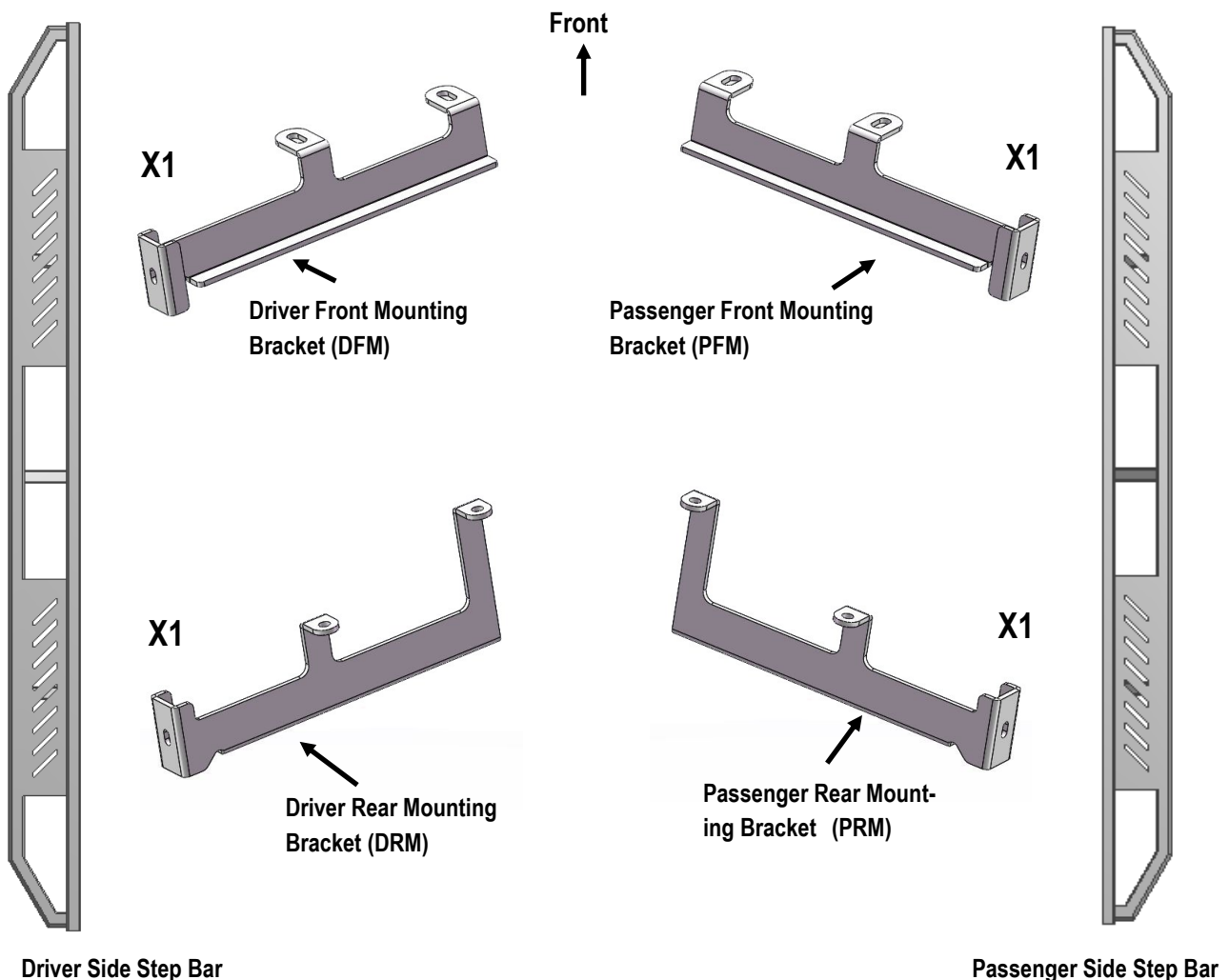
PART#: IA-S926

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

| Fastener Size | Tightening Torque (ft-lbs) |
|---------------|----------------------------|
| 6mm | 6-7 |
| 8mm | 16-18 |
| 10mm | 31-32 |
| 12mm | 56-58 |
| 14mm | 92-94 |

PART LIST



Customer Support: info@iarmorauto.com

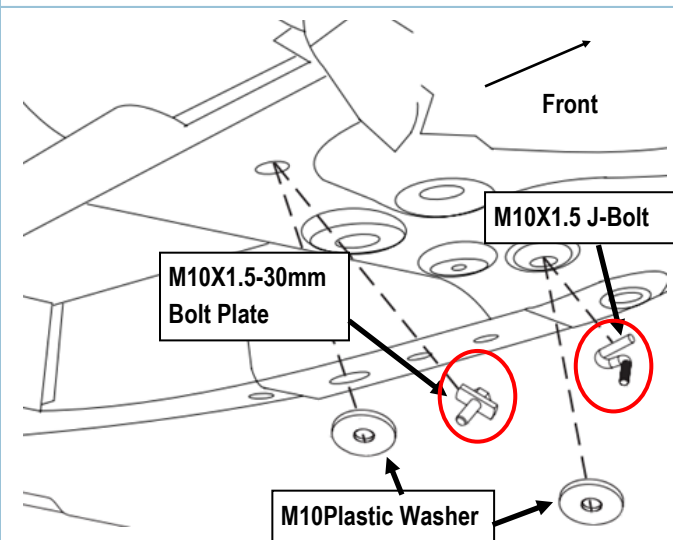
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

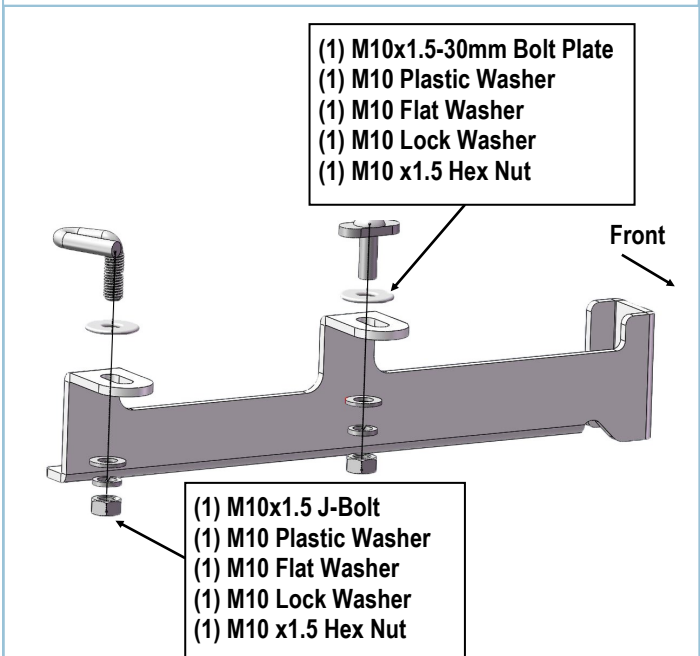
Insert M10x1.5-30mm Bolt Plate into outer hole, and use a Plastic Washer to hold in place. Insert M10x1.5 J-Bolt into inner hole and use a M10 Plastic Washer to hold in place. (Fig 1)



(Fig 1) Bolt Plate/ J-Bolt Installation
(Driver Side Front Mounting Location)

STEP 2

Select (1) Driver Front Mounting Bracket, (DFM). Attach Driver Front Mounting Bracket (DFM) to the previously M10x1.5-30mm Bolt Plate and M10x1.5 J-Bolt using (2) M10 Flat Washers, (2) M10 Lock Washers, and (2) M10 x1.5 Hex Nuts as shown (Fig 2).



(Fig 2) Driver Front Mounting Bracket Installation

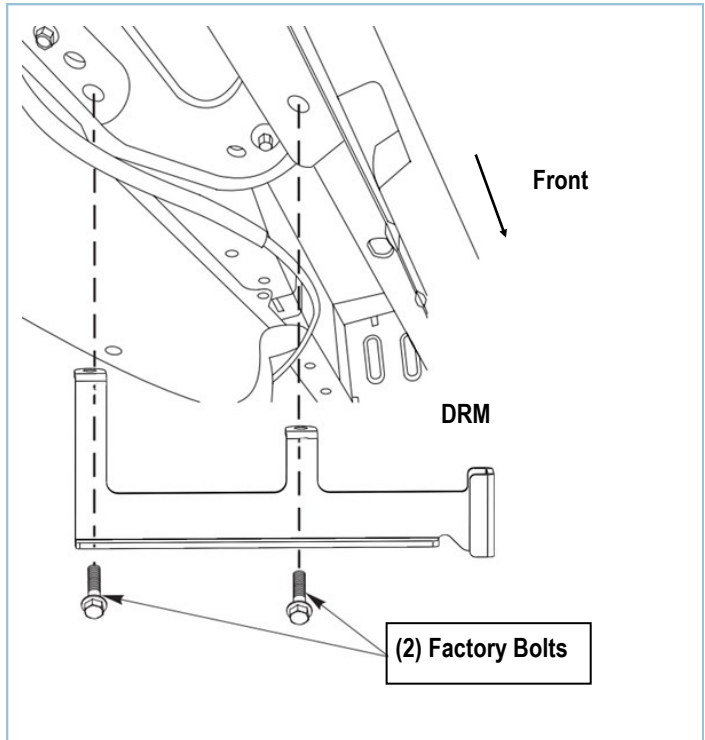
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STEP 3

Move to Driver Side Rear Mounting Location. Remove the two foremost factory bolts from the rear suspension bracket. Slide bracket into place and secure using factory bolts (**Fig 3**). Don't fully tighten at this time.

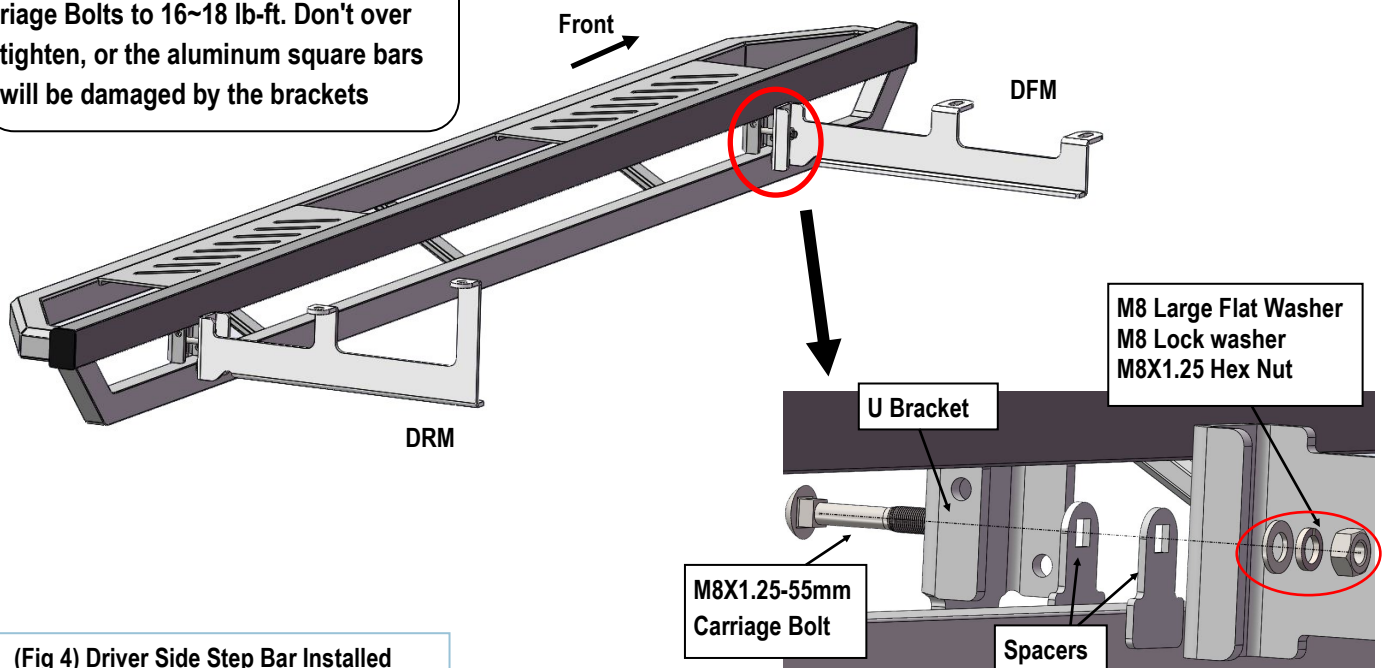
STEP 4

Once all (2) driver side mounting brackets are installed, select and attach the Driver Side Step Bar onto the Mounting Brackets with (2) U Brackets, (4) Spacers, (2) M8X1.25-55mm Carriage Bolts, (2) M8 Large Flat Washers, (2) M8 Lock Washers and (2) M8X1.25 Hex Nuts (**Fig 4**). Do not fully tighten hardware at this time.



(Fig 3) Driver Rear Mounting Bracket Installed

NOTE: Torque all M8 X1.25-55mm Carriage Bolts to 16~18 lb-ft. Don't over tighten, or the aluminum square bars will be damaged by the brackets



(Fig 4) Driver Side Step Bar Installed

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STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 6

Move to the passenger side of the vehicle. Repeat **Steps 1-5** to install passenger side step bar.

Installation completed (**Fig 5**).



(Fig 5) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.