

iArmor®

iArmor® by APS

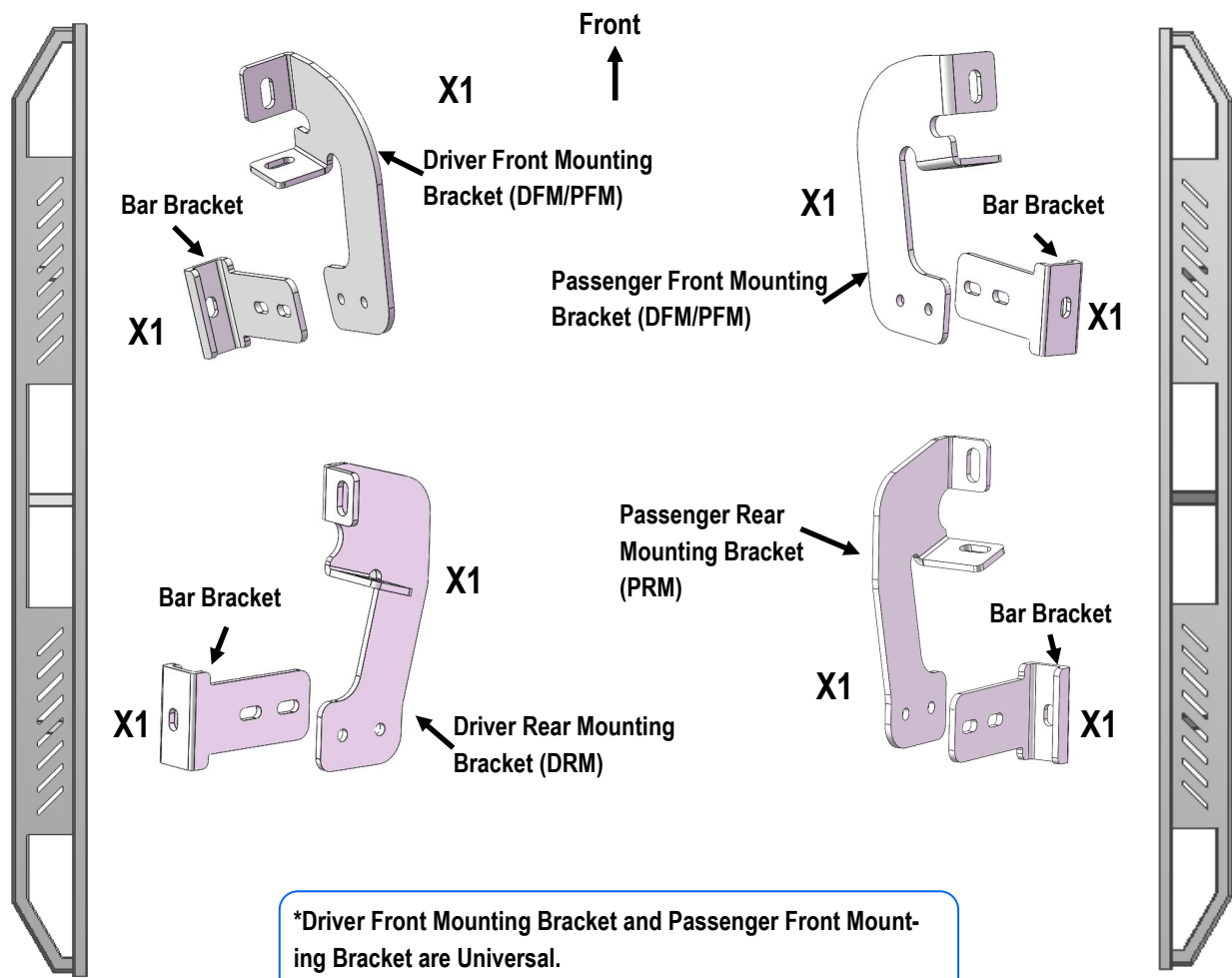
PART#: IA-S925

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



Driver Side Step Bar

Passenger Side Step Bar

Customer Support: info@iarmorauto.com

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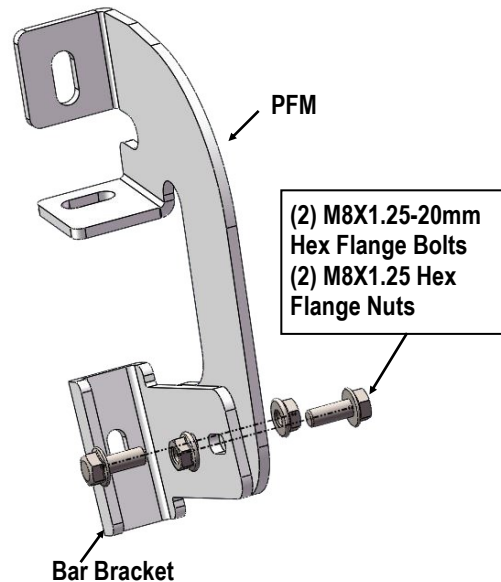
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

Start the installation from Passenger Side of the vehicle. Identify the mounting locations along the inner side of the rocker panel (**Fig 2**).

STEP 2

Assemble Passenger Front Mounting Bracket (**PFM**) and Bar Bracket with (2) M8X1.25-20mm Hex Flange Bolts and (2) M8x1.25 Hex Flange Nuts, (**Fig 1**). Repeat for Passenger Side Rear Mounting Bracket assembly.

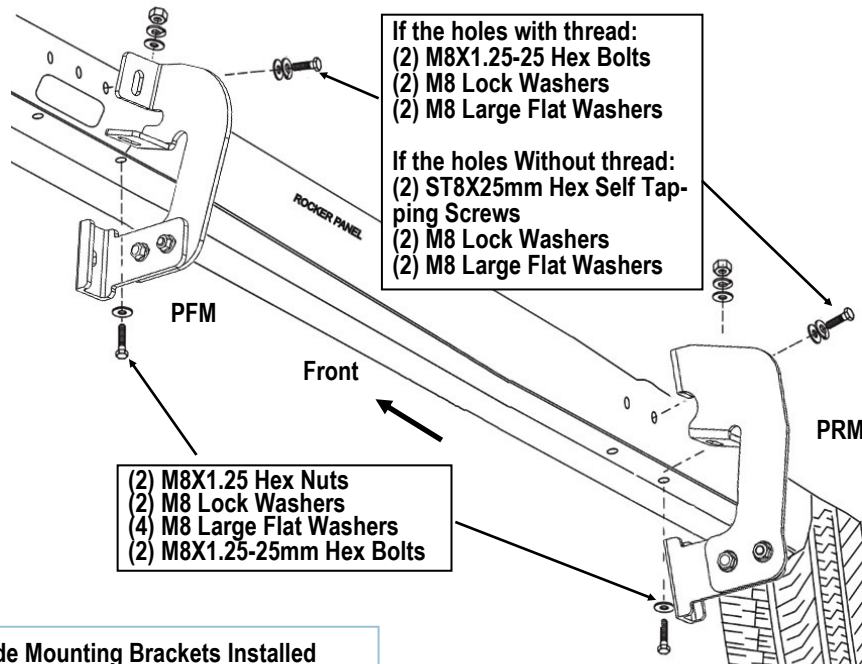


(Fig 1) Passenger Front Mounting Bracket Assembly

STEP 3

Attach passenger side mounting brackets as shown, (**Fig 1**). Remove any tape on the inside of rocker panel that covers the mounting holes. **NOTE:** (1) ST8x25mm Hex Self Tapping Screw replace (1) M8x1.25-25mm Hex Bolt per bracket if the factory holes are not tapped for M8x1.25-25mm Hex Bolts.

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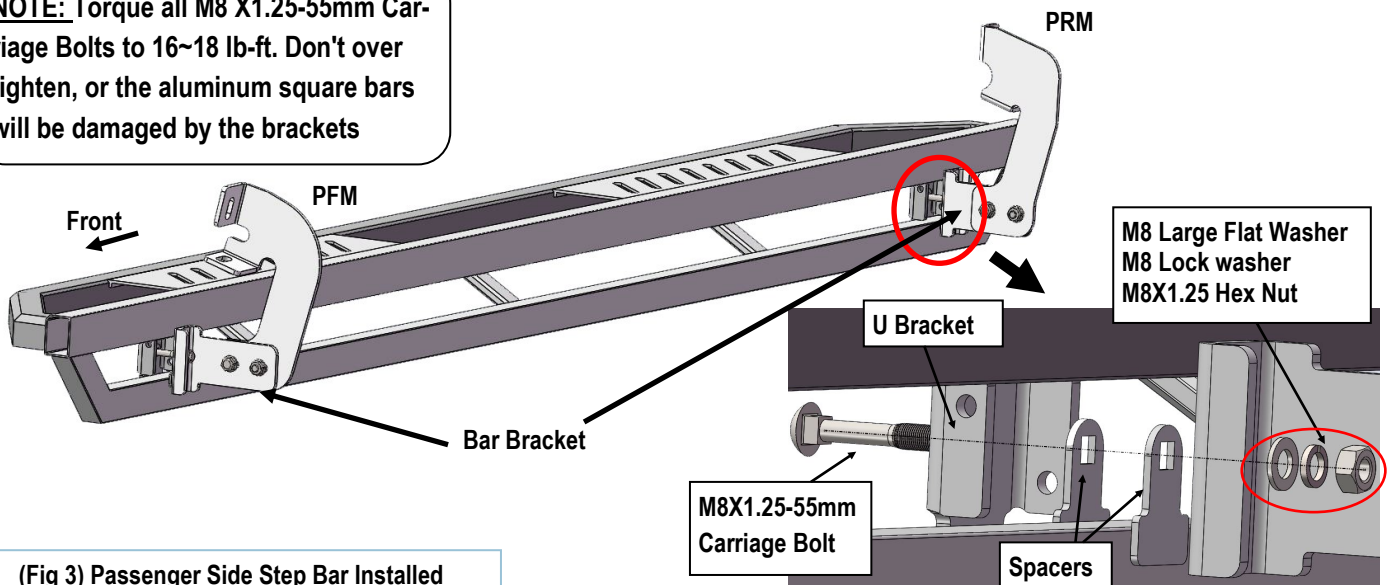


(Fig 2) Passenger Side Mounting Brackets Installed

STEP 4

Once all (2) passenger side mounting brackets are installed, select and attach the Passenger Side Step Bar onto the Mounting Brackets with (2) U Brackets, (4) Spacers, (2) M8X1.25-55mm Carriage Bolts, (2) M8 Large Flat Washers, (2) M8 Lock Washers and (2) M8X1.25 Hex Nuts (Fig 3). Do not fully tighten hardware at this time.

NOTE: Torque all M8 X1.25-55mm Carriage Bolts to 16~18 lb-ft. Don't over tighten, or the aluminum square bars will be damaged by the brackets



(Fig 3) Passenger Side Step Bar Installed

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STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 6

Move to the driver side of the vehicle. Repeat **Steps 1-5** to install driver side step bar.

Installation completed (**Fig 4**).



(Fig 4) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.