

IARMOR EDGE™

PART#: IA-N198

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

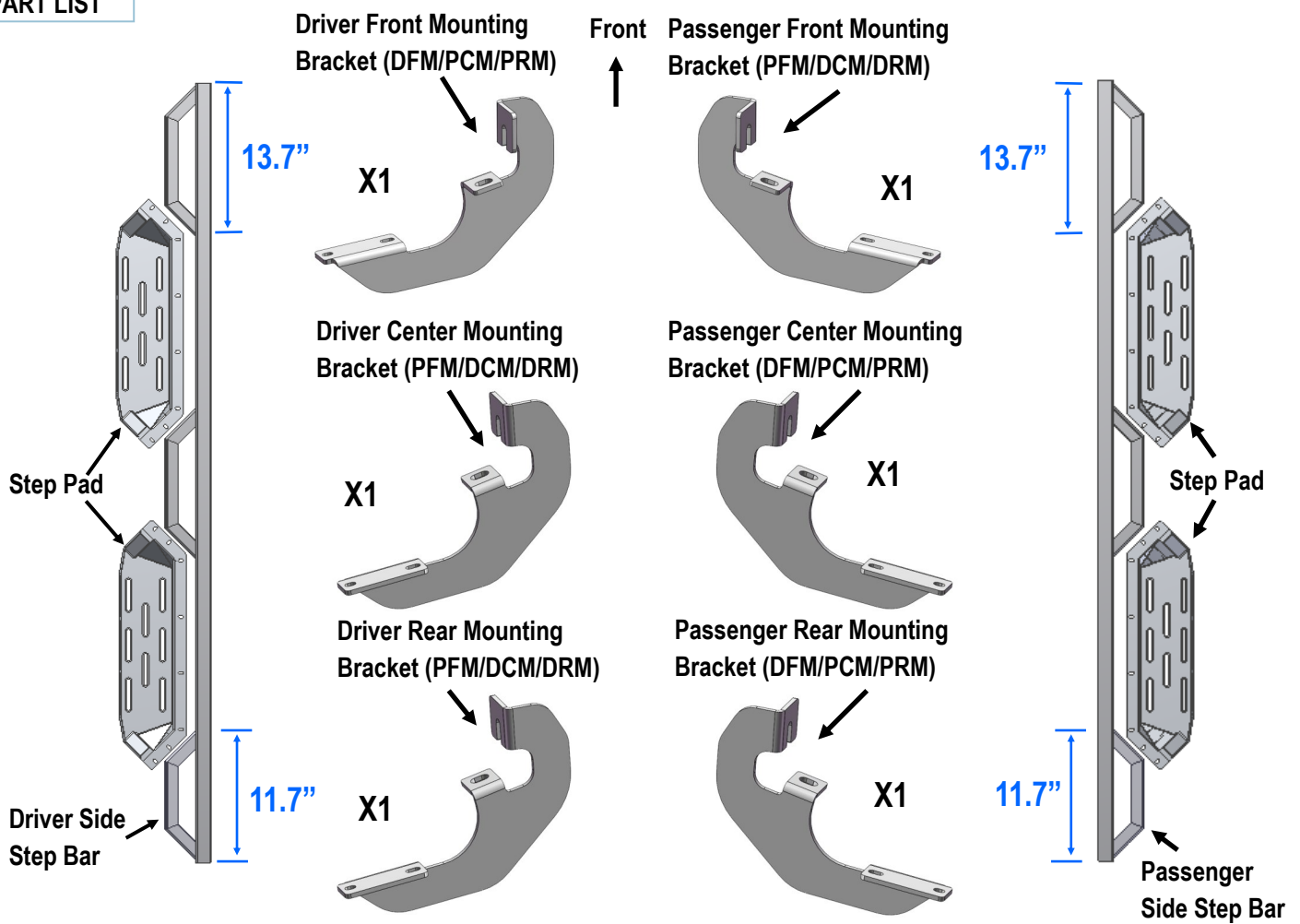
*DRILLING NOT REQUIRED

*TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST



Customer Support: info@iarmorauto.com

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X12

M8X1.25-30mm
Hex Bolt



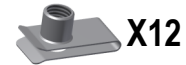
X12

M8 Flat Washer



X12

M8 Lock Washer



X12

M8 Clip Nut



X44

M6X1-20mm
T-Bolt



X44

M6 Large Flat
Washer



X44

M6X1 Nylon Lock
Nut



X8

M6X1-20mm Flat
Sunk Head Bolt

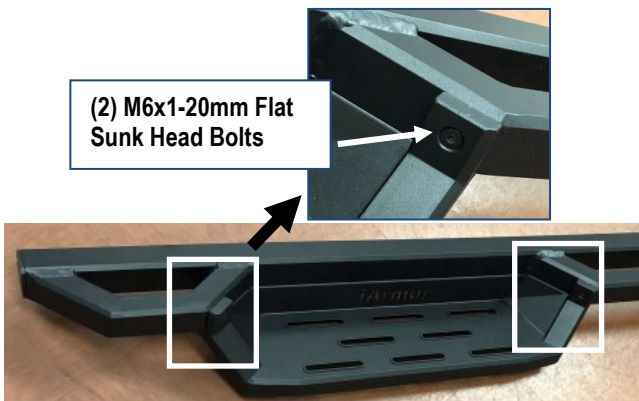
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

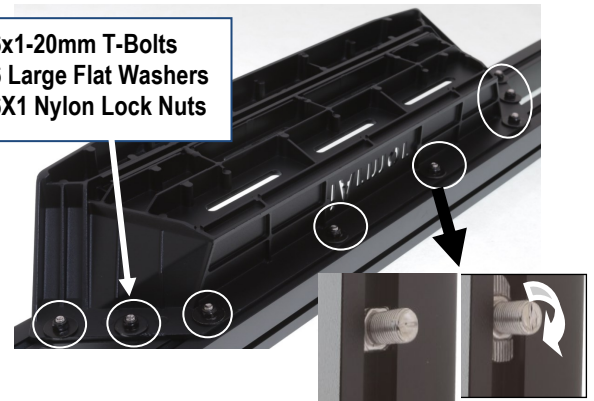
Install the Step Pads onto the step bars with (32) M6X1-20mm T-Bolts, (32) M6 Large Flat Washers, (32) M6X1Nylon Lock Nuts and (8) M6X1-20mm Flat Sunk Head Bolts.

IMPORTANT: Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

(2) M6x1-20mm Flat
Sunk Head Bolts

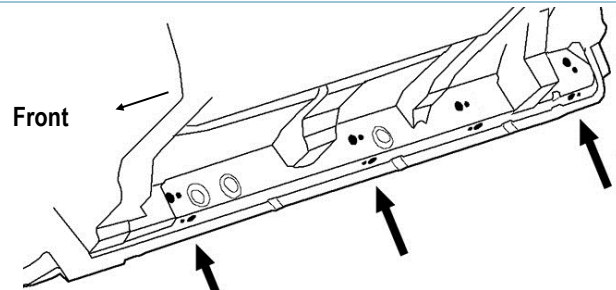


(8) M6x1-20mm T-Bolts
(8) M6 Large Flat Washers
(8) M6X1 Nylon Lock Nuts



STEP 2

Start the installation from passenger side of the vehicle. Locate the passenger mounting locations along the bottom and inner side of the body panel, (**Fig1**). **NOTE:** It may help to hold a Bracket up in place to identify the mounting holes to be used along the bottom and inner side of the body panel.

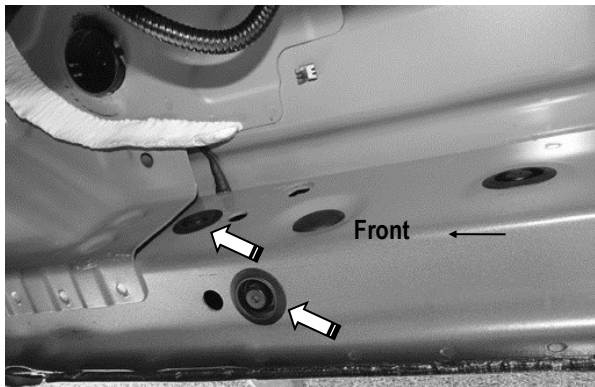


(Fig 1) Passenger side mounting locations
(Along the bottom and inner of body panel illustrated)

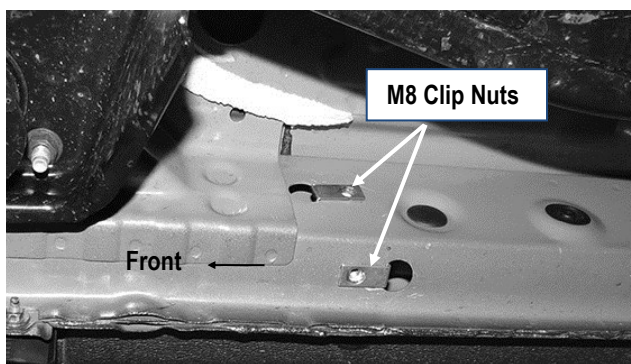
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STEP 3

Remove rubber plugs on the Passenger Side Front Mounting Location on body panel, **(Fig 2)**. Select (2) M8 Clip Nuts. Slide each Clip Nut into each large hole. Line up threaded nut on the Clip Nut with the smaller hole beside the large hole, **(Fig 3)**.



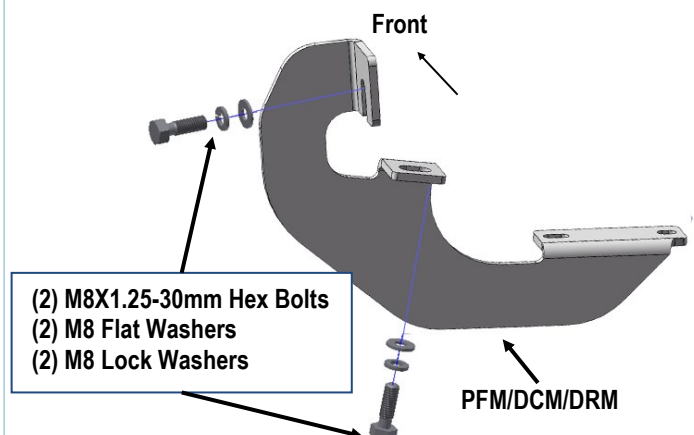
(Fig 2) Passenger Side Front Mounting Location
(Remove the rubber plugs)



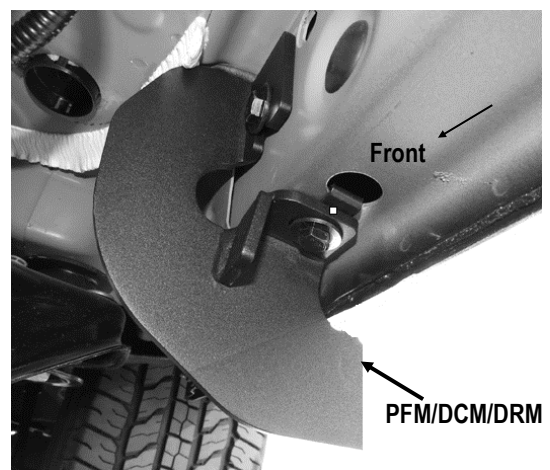
(Fig 3) M8 Clip Nuts Installed
(on the Passenger Side Front Mounting Location)

STEP 4

Select (1) Passenger Front Mounting Bracket. Attach the Bracket to the installed (2) M8 Clip Nuts with (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, **(Fig 4 & 5)**. Do not fully tighten hardware at this time.



(Fig 4) Passenger Front Mounting Bracket Installed

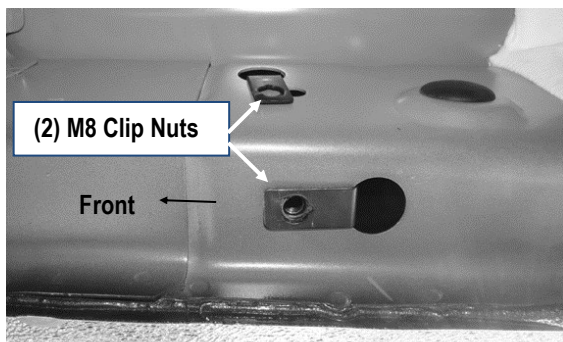


(Fig 5) Passenger Front Mounting Bracket Installed

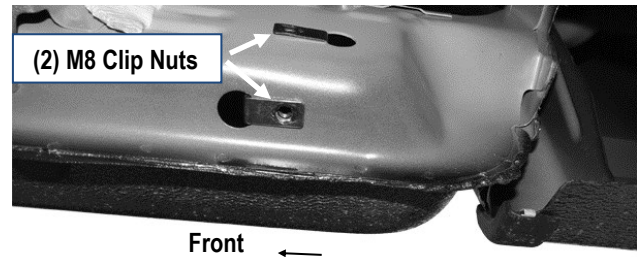
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STEP 5

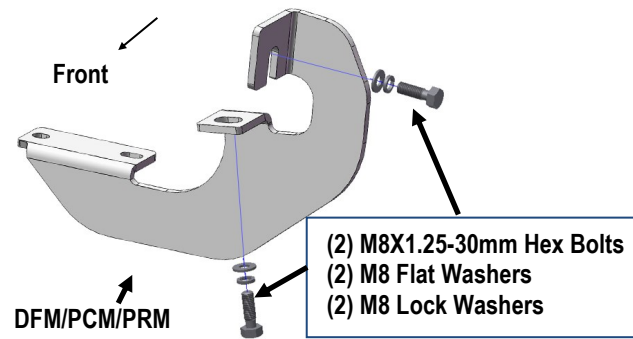
Move to Passenger Side Center & Rear Mounting location along the body panel, (Fig 6 & 7). Repeat **Steps 2—4** to install (1) Passenger Center Mounting Bracket (DFM/PCM/PRM) and (1) Passenger Rear Mounting Bracket (DFM/PCM/PRM), (Fig 8). Do not fully tighten hardware at this time.



(Fig 6) Passenger Side Center Mounting Location



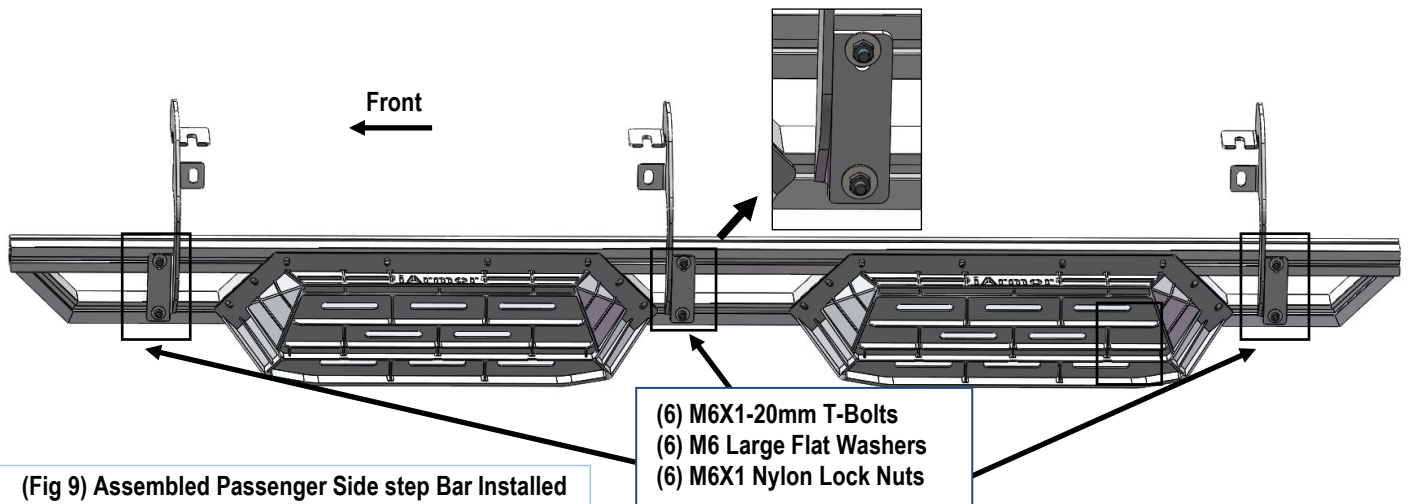
(Fig 7) Passenger Side Rear Mounting Location



(Fig 8) Passenger Center & Rear Mounting Bracket Installed

STEP 6

Once all (3) Brackets have been installed, attach the Assembled Passenger Side Step Bar to the Mounting Brackets with (6) M6X1-20mm T-Bolts, (6) M6 Large Flat Washers & (6) M6X1 Nylon Lock Nuts (Fig 9). Do not fully tighten hardware at this time.



(Fig 9) Assembled Passenger Side step Bar Installed

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STEP 7

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 8

Move to the driver side of the vehicle. Repeat **Steps 2-7** to install driver side step bar.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.